

# Premier Global Distributor Of

# Scientific And Artistic Glass Working Equipment And Supplies For Over 44 Years

400 Front Street, Hellertown, PA 18055 P: 800.334.WALE (9253) www.waleapparatus.com

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### **TERMS & CONDITIONS**

### General

There is a \$25.00 minimum order policy. All prices are quoted in U.S. dollars. F.O.B. is Hellertown, Pa. Shipping and handling charges will be added to your total invoice. Pricing and availability are subject to change without notice. Wale Apparatus has no liability in the case of orders arising from typographical errors and reserves the right to cancel any orders. Every effort has been made to ensure accuracy of information listed and Wale Apparatus is not responsible for any errors contained therein.

### **Special Order Items**

Orders placed for special order items (i.e. non-stock items)require a full deposit and are non-returnable and cannot be cancelled.

### **Payment Policy**

Standard terms of payment are Visa, MasterCard, American Express, & Discover credit cards. We also accept Paypal. There will be no surcharge for the use of credit cards and your card will be billed only after the product has been shipped. Cashier's checks, money orders, company checks, and personal checks are also acceptable means of payment. Contact our sales department for exact shipping charges for your prepaid order. These could be sent along with a printout of your order too:

### Attn: Orders Department Wale Apparatus Company 400 Front Street Hellertown, Pa. 18055

For cashier's check and money order payments, orders will be released immediately upon receipt of payment. For company and personal check payments, orders will be shipped only after funds are released from your financial institution. This could take up to 7 business days after our receipt of your payment. All checks returned unpaid will be subject to a \$30.00 fee charged to you.

Net terms are available. We require three trade references and one bank reference with account numbers, contact names and fax numbers. Contact Wale Apparatus or download if you wish to receive a credit application.

### AMERICAN GLASSWORKING LATHE

Wale is proud to introduce the American Lathe by S.E.M. Industries. S.E.M.'S patent pending and copyrighted lathe has taken over a year to develop to insure testing, quality, and longevity. S.E.M. Industries produced this American lathe with one thing in mind, to produce a glass lathe for the everyday blue collar lathe workers at a reasonable and affordable cost. S.E.M. Industries did not reinvent the wheel, so to speak. We used already proven method components for simplicity, durability, and longevity. Our lathes are completely made in house, including our chucks (excluding motor and controller).

- Variable Speed Control
- 88 mm Spindle Bore

2

- 100 mm Scroll Chuck Bore
- 736 mm Between Scroll Chucks
- 317 mm Radial Clearance

Contact us or visit our website for more information.

Wale Apparatus



 Item No.
 Description

 5100
 American Glassworking Lathe

CORNING

# **CORNING PYREX® #7740 BOROSILICATE TUBING AND ROD - 33 COE**

Corning Pyrex brand glass tubing and glass rod is a low expansion borosilicate glass composition with high chemical resistance, making it the most popular type of glass in the world for scientific laboratory use. Corning Pyrex glass tubing and rod, meets all U.S. pharmocopoeia specifications for Type 1A glass.

Corning Pyrex is used in multiple applications such as scientific research and development, within science labs, as well as within the glass artistic industry. OD, ID, and WALL sizes are measured in millimeters.



# PYREX STANDARD WALL TUBING

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS	Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BS-003C BS-003H BS-003	234030 Half Case Handipak	3mm OD x 0.6mm Wall x 1219mm L	3.00 +/- 0.20		0.60 +/- 0.10	15 8 2	551 275 25	BS-017C BS-017H BS-017	244170 Half Case Handipak	17mm OD x 1.2mm Wall x 1500mm L	17.00 +/- 0.30	14.60	1.20 +/- 0.10	28 14 3	64 32 8
BS-004C BS-004H BS-004	244040 Half Case Handipak	4mm OD x 0.8mm Wall x 1500mm L	4.00 +/- 0.30	2.40	0.80 +/- 0.08	24 12 2	400 200 20	BS-018C BS-018H BS-018	244180 Half Case Handipak	18mm OD x 1.2mm Wall x 1500mm L	18.00 +/- 0.30	15.60	1.20 +/- 0.10	30 15 4	64 32 8
BS-005C BS-005H BS-005	244050 Half Case Handipak	5mm OD x 0.8mm Wall x 1500mm L	5.00 +/- 0.30	3.40	0.80 +/- 0.10	20 10 2	256 128 16	BS-019C BS-018H BS-019	244190 Half Case Handipak	19mm OD x 1.2mm Wall x 1500mm L	19.00 +/- 0.30	16.60	1.20 +/- 0.10	18 9 2	64 32 8
BS-006C BS-006H BS-006	244060 Half Case Handipak	6mm OD x 1.0mm Wall x 1500mm L	6.00 +/- 0.30	4.00	1.00 +/- 0.10	20 10 2	170 85 12	BS-020C BS-020H BS-020	244200 Half Case Handipak	20mm OD x 1.2mm Wall x 1500mm L	20.00 +/- 0.40	17.60	1.20 +/- 0.10	26 13 4	49 24 8
BS-007C BS-007H BS-007	244070 Half Case Handipak	7mm OD x 1.0mm Wall x 1500mm L	7.00 +/- 0.30	5.00	1.00 +/- 0.10	17 8 2	122 61 10	BS-022C BS-022H BS-022	244220 Half Case Handipak	22mm OD x 1.5mm Wall x 1500mm L	22.00 +/- 0.40	19.00	1.50 +/- 0.15	26 13 4	36 18 6
BS-008C BS-008H BS-008	244080 Half Case Handipak	8mm OD x 1.0mm Wall x 1500mm L	8.00 +/- 0.30	6.00	1.00 +/- 0.10	16 8 2	194 97 10	BS-025C BS-025H BS-025	244250 Half Case Handipak	25mm OD x 1.5mm Wall x 1500mm L	25.00 +/- 0.40	22.00	1.50 +/- 0.15	29 14 5	36 18 6
BS-009C BS-009H BS-009	244090 Half Case Handipak	9mm OD x 1.0mm Wall x 1500mm L	9.00 +/- 0.30	7.00	1.00 +/- 0.10	15 7 2	82 41 10	BS-028C BS-028H BS-028	244280 Half Case Handipak	28mm OD x 1.5mm Wall x 1500mm L	28.00 +/- 0.40	25.00	1.50 +/- 0.15	23 11 3	25 12 4
BS-010C BS-010H BS-010	244100 Half Case Handipak	10mm OD x 1.0mm Wall x 1500mm L	10.00 +/- 0.30	8.00	1.00 +/- 0.10	30 15 2	145 72 9	BS-030C BS-030H BS-030	244300 Half Case Handipak	30mm OD x 1.8mm Wall x 1500mm L	30.00 +/- 0.71	26.40	1.80 +/- 0.18	29 14 4	25 12 4
BS-011C BS-011H BS-011	244110 Half Case Handipak	11mm OD x 1.0mm Wall x 1500mm L	11.00 +/- 0.30	9.00	1.00 +/- 0.08	28 14 2	121 60 10	BS-032C BS-032H BS-032	244320 Half Case Handipak	32mm OD x 1.8mm Wall x 1500mm L	32.00 +/- 0.71	28.40	1.80 +/- 0.18	31 15 5	25 12 4
BS-012C BS-012H BS-012	244120 Half Case Handipak	12mm OD x 1.0mm Wall x 1500mm L	12.00 +/- 0.30	10.00	1.00 +/- 0.10	26 13 2	100 50 10	BS-035C BS-035H BS-035	244350 Half Case Handipak	35mm OD x 2.0mm Wall x 1500mm L	35.00 +/- 0.71	31.00	2.00 +/- 0.20	24 12 3	16 8 2
BS-013C BS-013H BS-013	244130 Half Case Handipak	13mm OD x 1.2mm Wall x 1500mm L	13.00 +/- 0.30	10.60	1.20 +/- 0.08	27 13 2	81 40 8	BS-038C BS-038H BS-038	244380 Half Case Handipak	38mm OD x 2.0mm Wall x 1500mm L	38.00 +/- 0.70	34.00	2.00 +/- 0.20	27 13 3	16 8 2
BS-014C BS-014H BS-014	244140 Half Case Handipak	14mm OD x 1.2mm Wall x 1500mm L	14.00 +/- 0.30	11.60	1.20 +/- 0.10	23 11 3	64 32 8	BS-041C BS-041H BS-045C	244410 Half Case 244450	41mm OD x 2.0mm Wall x 1500mm L 45mm OD x	41.00 +/- 0.90	37.00	2.00 +/- 0.20	29 14 32	16 8 16
BS-015C BS-015H BS-015	244150 Half Case Handipak	15mm OD x 1.2mm Wall x 1500mm L	15.00 +/- 0.30	12.60	1.20 +/- 0.10	19 9 2	49 24 6	BS-045H BS-048C	Half Case 244480	2.0mm Wall x 1500mm L 48mm OD x 2.0mm Wall x	45.00 +/- 1.00 48.00	41.00 44.00	2.00 +/- 0.20 2.00	16 19	8 9
BS-016C BS-016H BS-016	244160 Half Case Handipak	16mm OD x 1.2mm Wall x 1500mm L	16.00 +/- 0.30	13.60	1.20 +/- 0.10	20 10 2	49 24 6	BS-048H BS-051C BS-051H	Half Case 244510 Half Case	1500mm L 51mm OD x 2.0mm Wall x 1500mm L	+/- 1.00 51.00 +/- 1.00	47.00	+/- 0.20 2.00 +/- 0.20	9 20 10	4 9 4

CORNING

# **PYREX STANDARD WALL TUBING**

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BS-054C	244540	54mm OD x 2.4mm Wall x	54.00	49.20	2.40	26	9
BS-054H	Half Case	1500mm L	+/- 1.00	10.20	+/- 0.20	13	4
BS-057C	244570	57mm OD x 2.4mm Wall x 1500mm L	57.00 +/- 1.00	52.20	2.40 +/- 0.20	12	4
BS-060C	244600	60mm OD x 2.4mm Wall x 1500mm L	60.00 +/- 1.10	55.20	2.40 +/- 0.23	38	12
BS-064C	244640	64mm OD x 2.4mm Wall x 1500mm L	64.00 +/- 1.20	59.20	2.40 +/- 0.23	14	4
BS-070C	244700	70mm OD x 2.4mm Wall x 1500mm L	70.00 +/- 1.20	65.20	2.40 +/- 0.23	30	8
BS-075C	244750	75mm OD x 2.4mm Wall x 1500mm L	75.00 +/- 1.30	70.20	2.40 +/- 0.23	16	4
BS-080C	244800	80mm OD x 2.4mm Wall x 1500mm L	80.00 +/- 1.30	75.20	2.40 +/- 0.23	17	4
BS-085C	244850	85mm OD x 2.4mm Wall x 1500mm L	85.00 +/- 1.30	80.20	2.40 +/- 0.23	18	4
BS-090C	244900	90mm OD x 2.4mm Wall x 1500mm L	90.00 +/- 1.30	85.20	2.40 +/- 0.23	19	4
BS-095C	244950	95mm OD x 2.4mm Wall x 1500mm L	95.00 +/- 1.40	90.20	2.40 +/- 0.23	20	4
BS-100C	244000	100mm OD x 2.4mm Wall x 1500mm L	100.00 +/- 1.40	95.20	2.40 +/- 0.23	16	3
BS-110C	244310	110mm OD x 2.6mm Wall x 1500mm L	110.00 +/- 1.80	104.80	2.40 +/- 0.25	19	3
BS-120C	244330	120mm OD x 3.0mm Wall x 1500mm L	120.00 +/- 1.80	114.00	2.40 +/- 0.30	24	3
BS-125C	244340	125mm OD x 3.0mm Wall x 1500mm L	125.00 +/- 1.80	119.00	2.40 +/- 0.30	25	3
BS-130C	244360	130mm OD x 3.0mm Wall x 1500mm L	130.00 +/- 1.80	124.00	2.40 +/- 0.30	18	2
BS-140C	244370	140mm OD x 3.5mm Wall x 1500mm L	140.00 +/- 2.00	133.00	2.40 +/- 0.40	22	2
BS-150C	244390	150mm OD x 3.5mm Wall x 1500mm L	150.00 +/- 2.01	142.98	2.40 +/- 0.36	12	1
BS-178C	244230	178mm OD x 4.1mm Wall x 1500mm L	178.00 +/- 2.20	169.80	2.40 +/- 0.40	17	1

	PYR	EX MI	EDIUM	WALL T	UBING
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Wale	Corning	Description	OD	ID	WALL	LBS	PCS
Part No.	Item No.	Description	00		WALL		
BM-014C	247300	6.3mm OD x	6.30	4.00	1.20	21	145
BM-014H	Half Case	1.2mm Wall x 1500mm L	+/- 0.30	4.02	+/- 0.10	10	72
BM-014	Handipak					2	18
BM-012C	247310	12.7mm 0D x	12.70		1.60	33	80
BM-012H	Half Case	1.6mm Wall x 1500mm L	+/- 0.30	9.50	+/- 0.16	16	40
BM-012	Handipak					4	10
BM-058C	247315	15.9mm OD x	15.90		1.60	33	80
BM-058H	Half Case	1.6mm Wall x 1500mm L	+/- 0.30	12.70	+/- 0.16	13	24
BM-058	Handipak					3	6
BM-034C	247320	19.0mm 0D x	19.00		1.60	23	36
BM-034H	Half Case	1.6mm Wall x 1500mm L	+/- 0.30	15.80	+/- 0.16	11	18
BM-034	Handipak	1000mm E				4	6
BM-100C	247330	25.4mm OD x	25.40		2.40	32	25
BM-100H	Half Case	2.4mm Wall x 1500mm L	20.40 +/- 0.41	20.62	+/- 0.23	16	12
BM-100	Handipak	1500mm L				5	4
BM-114C	247340	31.8mm OD x	01.00		0.40	26	16
BM-114H	Half Case	2.4mm Wall x	31.80 +/- 0.70	27.00	2.40 +/- 0.23	13	8
BM-114	Handipak	1500mm L				3	2
BM-112C	247350	38.1mm OD x	00.40		0.40	32	16
BM-112H	Half Case	2.4mm Wall x	38.10 +/- 0.70	33.30	2.40 +/- 0.23	16	8
BM-112	Handipak	1500mm L				4	2
BM-134C	247370	44.4mm OD x	44.40	00.70	2.40	21	9
BM-134H	Half Case	2.4mm Wall x 1500mm L	+/- 1.00	39.72	+/- 0.23	10	4
BM-200C	247380	50.8mm OD x 3.2mm Wall x 1500mm L	50.80 +/- 1.00	44.40	3.20 +/- 0.30	32	9
BM-214C	247390	57.1mm OD x 3.2mm Wall x 1500mm L	57.10 +/- 1.00	50.80	3.20 +/- 0.33	16	4
BM-212C	247400	63.5mm OD x 3.2mm Wall x 1500mm L	63.50 +/- 1.35	57.10	3.20 +/- 0.33	18	4
BM-300C	247420	76.2mm OD x 3.2mm Wall x 1500mm L	76.20 +/- 1.50	69.80	3.20 +/- 0.33	22	4
BM-400C	247450	101.6mm OD x 4.8mm Wall x 1500mm L	101.60 +/- 1.78	92.04	4.80 +/- 0.48	32	3
BM-412C	247460	114.3mm OD x 4.8mm Wall x 1500mm L	114.30 +/- 1.80	104.70	4.80 +/- 0.48	37	3
BSM-008C	244081	8mm OD x 1.5mm Wall x 1500mm L	8.00 +/- 0.30	5.00	1.50 +/- 0.15	22	100
BSM-009C	244103	9mm OD x 1.5mm Wall x 1500mm L	9.00 +/- 0.30	6.00	1.50 +/- 0.15	21	81



### **Did You Know?**

Pyrex, borosilicate glass was introduced to the market by Corning, Inc. in 1915. This high quality tubing and rod is respected by glass artists for how excellent it blends with all colored borosilicate glass. Pyrex intensifies gold and silver fuming.

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CORNING

# PYREX MEDIUM WALL TUBING

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BSM-010C	244101	10mm OD x 1.5mm Wall x 1500mm L	10.00 +/- 0.30	7.00	1.50 +/- 0.15	19	64
BSM-011C	244105	11mm OD x 1.5mm Wall x 1500mm L	11.00 +/- 0.30	8.00	1.50 +/- 0.15	40	121
BSM-014C	244106	14mm OD x 1.6mm Wall x 1500mm L	14.00 +/- 0.30	10.80	1.60 +/- 0.15	29	64
BSM-019C	244107	19mm OD x 2.25mm Wall x 1500mm L	19.00 +/- 0.30	14.50	2.25 +/- 0.20	31	36

# **PYREX HEAVY WALL TUBING**

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BH-038C BH-038H BH-038	247650 Half Case Handipak	9.5mm OD x 2.0mm Wall x 1500mm L	9.50 +/- 0.30	5.50	2.00 +/- 0.20	24 12 3	68 34 8
BH-012C BH-012H BH-012	247500 Half Case Handipak	12.7mm OD x 2.4mm Wall x 1500mm L	12.70 +/- 0.30	7.90	2.40 +/- 0.20	46 23 4	79 39 6
BH-058C BH-058H BH-058	247660 Half Case Handipak	15.9mm OD x 2.4mm Wall x 1500mm L	15.90 +/- 0.30	11.10	2.40 +/- 0.20	37 18 5	49 24 6
BH-034C BH-034H BH-034	245510 Half Case Handipak	19.1mm OD x 3.2mm Wall x 1500mm L	19.10 +/- 0.30	12.74	3.20 +/- 0.33	42 21 4	36 18 3
BH-078C BH-078H BH-078	247360 Half Case Handipak	22.2mm OD x 3.2mm Wall x 1500mm L	22.20 +/- 0.41	15.84	3.20 +/- 0.36	51 25 4	37 18 3
BH-100C BH-100H BH-100	247520 Half Case Handipak	25.4mm OD x 4.0mm Wall x 1500mm L	25.40 +/- 0.40	17.40	4.00 +/- 0.40	50 25 6	25 12 3
BH-114C BH-114H BH-114	247530 Half Case Handipak	31.7mm OD x 4.0mm Wall x 1500mm L	31.70 +/- 0.70	23.70	4.00 +/- 0.40	41 20 5	16 8 2
BH-112C BH-112H BH-112	247540 Half Case Handipak	38.1mm OD x 4.0mm Wall x 1500mm L	38.10 +/- 0.70	30.10	4.00 +/- 0.40	50 25 6	17 8 2
BH-134C BH-134H BH-134	247550 Half Case Handipak	44.4mm OD x 4.0mm Wall x 1500mm L	44.40 +/- 1.00	36.40	4.00 +/- 0.40	34 17 8	9 4 2
BH-200C BH-200H BH-200	247560 Half Case Handipak	50.8mm OD x 4.8mm Wall x 1500mm L	50.80 +/- 1.00	41.20	4.80 +/- 0.50	46 23 11	9 4 2
BH-214C	247570	57.1mm OD x 4.8mm Wall x 1500mm L	57.10 +/- 1.00	47.50	4.80 +/- 0.50	23	4

# PYREX HEAVY WALL TUBING

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BH-212C	247580	63.5mm OD x 4.8mm Wall x	63.50	53.90	4.80	26	4
BH-212H	Half Case	1500mm L	+/- 1.35	00.00	+/- 0.50	13	2
BH-234C	247590	69.8mm OD x 4.8mm Wall x 1500mm L	69.90 +/- 1.42	60.30	4.80 +/- 0.50	58	8
BH-300C	247600	76.2mm OD x 4.8mm Wall x 1500mm L	76.20 +/- 1.50	66.60	4.80 +/- 0.50	32	4
BH-314C	247610	82.6mm OD x 4.8mm Wall x 1500mm L	82.60 +/- 1.57	73.00	4.80 +/- 0.50	35	4
BH-312C	247620	88.9mm OD x 4.8mm Wall x 1500mm L	88.90 +/- 1.65	79.30	4.80 +/- 0.50	37	4
BH-400C	247630	101.6mm OD x 6.4mm Wall x 1500mm L	101.60 +/- 1.65	88.80	6.40 +/- 0.64	42	3
BH-412C	247640	114.3mm OD x 6.4mm Wall x 1500mm L	114.30 +/- 1.65	101.50	6.40 +/- 0.64	48	3
BH-500C	247670	127.0mm OD x 6.4mm Wall x 1500mm L	127.00 +/- 1.65	114.20	6.40 +/- 0.64	53	3
BH-600C	247690	152.4mm OD x 7.9mm Wall x 1500mm L	152.40 +/- 2.00	136.60	7.90 +/- 0.90	26	1
BH-612C	247700	165.1mm OD x 7.9mm Wall x 1500mm L	165.10 +/- 2.00	149.30	7.90 +/- 0.90	29	1
BSH-008C	244082	8mm OD x 2.0mm Wall x 1500mm L	8.00 +/- 0.30	3.98	2.00 +/- 0.20	28	100
BSH-010C	244102	10mm OD x 2.0mm Wall x 1500mm L	10.00 +/- 0.30	6.00	2.00 +/- 0.20	24	64

# **PYREX CAPILLARY TUBING**

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BC-055C	246510	5.5mm OD 0.5 Bore x 1500mm L	5.50 +/- 0.40	0.50	2.50	37	210
BC-065C	246520	6.5mm OD 1.0 Bore x 1500mm L	6.50 +/- 0.40	1.00	2.76	35	145
BC-066C	246521	6.5mm OD 1.25 Bore x 1500mm L	6.50 +/- 0.40	1.25	2.63	34	145
BC-076C	246540	7.5mm OD 1.75 Bore x 1500mm L	7.50 +/- 0.40	1.75	2.88	34	110
BC-080C	246523	8.0mm OD 3.38 Bore x 1500mm L	8.00 +/- 0.40	3.38	2.31	30	100
BC-090C	246560	9.0mm OD 2.39 Bore x 1500mm L	9.00 +/- 0.40	2.39	3.31	35	81

Wale Apparatus

# **PYREX ROD**

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BR-003C	249430					37	700
BR-003H	Half Case	3.0mm OD x 1500mm L	3.00 +/- 0.40			18	350
BR-003	Handipak		1, 0.10			2	25
BR-004C	249440					37	400
BR-004H	Half Case	4.0mm 0D x 1500mm L	4.00 +/- 0.40			18	200
BR-004	Handipak		., 0.10			2	25
BR-005C	249450					37	256
BR-005H	Half Case	5.0mm OD x 1500mm L	5.00 +/- 0.40			18	128
BR-005	Handipak		1, 0.10			2	16
BR-006C	249460					36	170
BR-006H	Half Case	6.0mm OD x 1500mm L	6.00 +/- 0.40			18	85
BR-006	Handipak		1, 0.10			2	12
BR-007C	249470					34	119
BR-007H	Half Case	7.0mm 0D x 1500mm L	7.00 +/- 0.40			17	59
BR-007	Handipak		1, 0.10			2	8
BR-008C	249480					37	100
BR-008H	Half Case	8.0mm OD x 1500mm L	8.00 +/- 0.40			18	50
BR-008	Handipak		., 0.10			4	10
BR-009C	249490					38	81
BR-009H	Half Case	9.0mm OD x 1500mm L	9.00 +/- 0.40			19	40
BR-009	Handipak		1, 0.10			4	8

# **PYREX ROD**

Wale Part No.	Corning Item No.	Description	OD	ID	WALL	LBS	PCS
BR-010C	249400					37	64
BR-010H	Half Case	10.0mm OD x 1500mm L	10.00 +/- 0.40			18	32
BR-010	Handipak		.,			2	4
BR-011C	249212					35	50
BR-011H	Half Case	11.0mm 0D x 1500mm L	11.00 +/- 0.40			17	25
BR-011	Handipak		17 0.10			3	5
BR-012C	249250					34	36
BR-012H	Half Case	12.7mm OD x 1500mm L	12.70 +/- 0.50			17	18
BR-012	Handipak	1000mm E	17 0.00			3	3
BR-058C	249260					23	16
BR-058H	Half Case	15.9mm OD x 1500mm L	15.90 +/- 0.60			11	8
BR-058	Handipak		., 0.00			3	2
BR-034C	249270					33	16
BR-034H	Half Case	19.0mm OD x 1500mm L	19.00 +/- 0.80			16	8
BR-034	Handipak		., 0.00			4	2
BR-100C	249200					34	9
BR-100H	Half Case	25.4mm OD x 1500mm L	25.40 +/- 1.00			17	4
BR-100	Handipak		.,			7	2
BR-114C	249210	31.7mm OD x	31.70			23	4
BR-114H	Half Case	1500mm L	+/- 1.30			11	2
BR-112C	249211	38.1mm OD x	38.10			34	4
BR-112H	Half Case	1500mm L	+/- 1.70			17	2

# PROFILE BOROSILICATE TUBING - 33 COE PROFILE TUBING, SCALLOPED INSIDE

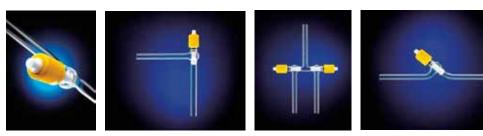
Inside Scalloped Profile Borosilicate Tubing by Simax available in 30mm and 34mm. 59" length. 33 COE



ltem No.	Descriptionz
BP-S1030	30mm x 2mm x 59" Length - 6pcs / Handipak
BP-SI030C	30mm x 2mm x 59" Length - 36pcs / Case
BP-SI034	34mm x 2mm x 59" Length - 4pcs / Handipak
BP-SI034C	34mm x 2mm x 59" Length - 16pcs / case

# **J YOUNG VALVES**

Wale is now a USA distributor of J YOUNG VALVES. J YOUNG VALVES manufactured by GPE Scientific Limited is an established brand for over 60 years, with the highest reputation for quality! The proven reliability makes J YOUNG VALVES the leading market brand. It features a greaseless high vacuum system ensuring no seizure or contamination and a superior seal. Please contact Wale or visit our website for more information.





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# **BOROSILICATE GLASS - 33 COE**

# **GLASS GROUND JOINTS**

AccuGrind<sup>™</sup> are precise tolerance quality glass ground joints at a great price. AccuGrind<sup>™</sup> is a quality brand that is a perfect fit for artists that want higher quality than Chinese but do not want to pay the higher price for Lenz (Schott) joints.

These joints have a straight edge on the end of the grind unlike Schott that is beveled on some joints. Also, the standard sizes have slightly thinner wall thickness than standard Schott. The AccuGrind<sup>™</sup> bistabil joints are slightly thicker than Schott standard joints.

Understanding Glass Ground Joints: The Female ground joint has a grind on the inside of the glass and acts as the outside piece. The Male ground joint has a grind on the outside of the glass and acts as the inside piece. The first number is the width in millimeters, at the top of the ground joint. The second number is the length of the grind. Ex: 14/23 means that it has a width of 14mm at the top and will match with other 14/xx ground joints and that the entire grind on the ground joint is 23mm. This will not change compatibility as long as the first numbers match up.

# **DROP STEM - ADAPTOR 14F TO 19M**

19	Item No.	Description
	J1419STEM-CL	Drop Stem - Adaptor 14F to a 19M

# **STANDARD MEDIUM WALL GLASS GROUND JOINTS**

ltem No.	Description	and the second s	0	ltem No.	Description
J1019F-CL	10/19 Medium Wall Female - 125 mm length			J1019M-CL	10/19 Medium Wall Male - 125 mm length
J1423F-CL	14/23 Medium Wall Female - 125 mm length		20	J1423M-CL	14/23 Medium Wall Male - 125 mm length
J1926F-CL	19/26 Medium Wall Female - 125 mm length		0	J1926M-CL	19/26 Medium Wall Male - 125 mm length
	· · · · · · · · · · · · · · · · · ·				· _ • · · · · · · · · · · · · · · · · ·

# **BISTABIL HEAVY WALL GLASS GROUND JOINTS**

### FEMALE

FEMALE

ltem No.	Description
JH1423F-CL	14/23 Heavy Wall Female - 125 mm length
JH1926F-CL	19/26 Heavy Wall Female - 125 mm length



	MALE	
1	Item No.	Description
1	JH1423M-CL	14/23 Heavy Wall Male - 125 mm length
-	JH1926M-CL	19/26 Heavy Wall Male - 125 mm length
and the second		

### **ASIAN GLASS GROUND JOINTS**

### FEMALE

ltem No.	Description
J1420F-AM	14/20 Female - Amber
J1420F-CB	14/20 Female - Cobalt Blue
J1420F-GN	14/20 Female - Green
J1420F-BL	14/20 Female - Black
J1922F-AM	19/22 Female - Amber
J1922F-CB	19/22 Female - Cobalt Blue
J1922F-GN	19/22 Female - Green



### MALE

MALE

ltem No.	Description
J1420M-AM	14/20 Male - Amber
J1420M-CB	14/20 Male - Cobalt Blue
J1420M-GN	14/20 Male - Green
J1420M-BL	14/20 Male - Black
J1922M-AM	19/22 Male - Amber
J1922M-CB	19/22 Male - Cobalt Blue
J1922M-GN	19/22 Male - Green



# GLASS - CLEAR AND COLORED BOROSILICATE AND SOFT COLORED BOROSILICATE GLASS - 33 COE

### **NORTHSTAR ROD AND FRIT**

Borosilicate glass rods are approximately 16"-20" in length and range between 5mm to 7mm in diameter. Length and diameter may vary. 33 COE

	Rod Part No.	Color	25 Mesh Large Frit - 4 oz. Part No.	38 Mesh Small Frit - 4 oz. Part No.		Rod Part No.	Color	25 Mesh Large Frit - 4 oz. Part No.	38 Me Small 4 oz. Part N
	6701	Cobalt Blue #01	6850	6850S	13	6729	Rootbeer #37		
-	6814	Lokis Lipstick #132				6740	Intense Blue Green #38	6872	6872S
14	6703	Multi #03				6750	Butterscotch #41	6859	6859S
G.	6716	Dark Multi #04	6851	6851S		6752	Rust #43	6878	6878S
	6704	Orange #05			1	6753	Caramel #44		
	6741	Dark Orange # 06	6862	6862S		6755	Blue Moon #45	6874	6874S
ń,	6705	Ruby #07	6852	6852S		6756	Aurora #47	6879	6879S
	6742	Dark Ruby #08				6757	Light Blue Amber Purple #48		
	6706	Yellow #09	6855	6855S		6758	Dark Blue Amber Purple #49		
ł.	6708	Jade #11	6864	6864S		6764	Forest Green #53	6881	6881S
	6710	Amber Purple #13	6853	6853S		6765	Star White #54	6882	6882S
	6711	Irrid #14	6854	6854S		6766	Periwinkle #55	6883	6883S
	6700	Turquesa #15				6767	Midnight #57	6884	6884S
	6743	Light Cobalt Blue #19				6768	Mint #58		
	6744	Dark Cobalt Blue #20				6771	Bubblegum #62	6886	6886S
	6715	Pink #23				6772	Canary #63	6887	6887S
	6718	Transparent Green #24	6867	6867S		6773	Lava #64	6888	6888S
	6761	Double Amber Purple #26	6877	6877S		6774	Cherry #65	6889	6889S
Ċ,	6727	Red Exotic #29	6869	6869S		6776	Sublime #66		
	6723	Lavender #31				6775	Green Amber Purple #69	6892	6892S
and the	6724	Violet #32				6778	Ice Blue #70		
	6745	Turbo Cobalt #33	6858	6858S		6780	Glacier Blue #72		
	6746	Extra Light Yellow #34				6781	Millenium Moss #73		

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# **NORTHSTAR ROD AND FRIT**

	Rod Part No.	Color	25 Mesh Large Frit - 4 oz. Part No.	38 Mesh Small Frit - 4 oz. Part No.		Rod Part No.	Color	25 Mesh Large Frit - 4 oz. Part No.	38 Mesh Small Frit - 4 oz. Part No.
	6783	Indigo Adventurine #75			100	8900	Unobtanium #104	6876	6876S
	6784	Onyx #76	6891	6891S		8901	Silver Creek #105	6885	6885S
	6785	Deep Sea Blue #77	6893	6893S		8905	Plum Kush #109	6890	6890
$\mathbb{P}_{i}$	6786	Mystery Adventurine #78	6894	6894S		8907	Alaskan Thunder #111	6906	6906S
	6787	Blue Spruce #79	6856	6856S		8912	Turbo Amethys #113	6900	6900S
	6788	Hyacinth #80	6895	6895S		8913	Tan Silver Creek #114		
1	6789	Blue Caramel #81	6896	6896S		8914	Silver Sea Weed #115	6901	6901S
	6792	Ruby K #82				8915	Silver Pearl #116		
	6791	Skyline #83	6897	6897S	() te	8917	Obtainium #118		
	6793	Goldenrod # 84	6898	6898S		8919	Super Unobtainium #119	6902	6902S
	6794	Рорру #85				8911	Silver Unobtainium #120	6903	6903S
	6795	Garnet #86				8921	Blue Thunder #122		
	6796	Dark Garnet #87				8922	Crystal Bliss #123	6906	6906S
	6797	Pomegranate #88				8923	Silver Amethyst #124		
	6807	Ninja #91				8924	Jet Black #125	6904	6904S
	6809	Plum Crazy #93	6860	6860S		8926	Opaque Aqua #126	6905	6905S
	6810	Egyptian White Sand #94	6863	6863S		6714	Steel Wool #129		
	6811	Oregon Gray #95	6865	6865S			Clear #00	6861	6861S
	6813	Evergreen #97	6866	6866S		6799-E	Economy Assorted Pack -As Northstar Borosilicate Rods		
	6812	Lochness #98	6870	6870S		6799-S	Shorts Bulk Assorted Pack - of Northstar Borosilicate Ro 3-6" lengths	Assorted samp is - 5 Lbs of gla	le pack ass in
	8931	Black Lightning #100	6871	6871S		6798	Full Length Assorted Pack - of Northstar Borosilicate Ro 16-20" lengths		
	8909	Purple Urple #101	6873	6873S		6799	Short Length Assorted Pack of Northstar Borosilicate Ro 6" lengths	- Assorted sam ds - Approx. 90	ple pack colors in
	8932	Silver Bullet #102				6800-E	Economy Assorted Frit Pack pack - 10 colors - Approx. 1	oz bags	
	8910	Berry Gumbolt #103	6875	6875S		6800	Frit and Powder Assorted Pa pack - All colors - Includes ( of Large Frit, Small Frit, and	1) 1oz pack of e	rit sample each color
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# GLASS - CLEAR AND COLORED BOROSILICATE AND SOFT COLORED BOROSILICATE GLASS - 33 COE GLASS ALCHEMY ROD AND FRIT

Borosilicate glass rods are approximately 16"-20" in length and range between 5mm to 7mm in diameter. Length and diameter may vary. 33 COE

	First Quality Rod Part No.	Color	38 Mesh Frit - 4 oz. Part No.	70 Mesh Frit - 4 oz. Part No.		First Quality Rod Part No.	Color	38 Mesh Frit - 4 oz. Part No.	70 Mesh Frit - 4 oz. Part No.
-	7701	Black Violet #974A	7701B	7701D	۲	7732	Sangria #106		
•	7702	Lipstick Red #105			1	7733	Tree Hugger #4497		
1	7703	Haterade			٠	7734	Rasta Gold Crayon #302	7734B	7734D
٠	7705	Sienna Brown #864			Ŷ	7736	Chartreuse Crayon #403		
*	7706	Rozay #1692			1	7737	Olive Green Crayon #406		
1	7707	Half Blood #1933			1	7738	Iris #5194		
Ŧ	7708	Brilliant Blue #592A			4	7739	Aquatic Carnival	7739B	7739D
*	7709	Sunburst Orange #202			1	7741	Indigo Luster	7741B	7741D
۲	7710	Orange-Red Crayon #208	7710B	7710D	1	7745	Chocolate Crayon #804	7745B	7745D
<b>~</b>	7711	Tequila Sunrise #2380				7746	Alchemy Mint #441	7746B	7746D
Ŷ	7717	Purple Luster #386A	7717B	7717D	 	7747	Amazon Lagoon	7747B	7747D
<b>(</b>	7718	Silver Strike 3 #383			۲	7748	Grape #773		
1	7719	Lemon Drop #3090			*	7750	Amazon Night #987	7750B	7750D
1	7720	Yellow Crayon #304A	7720B	7720D	•	7751	Amazon Bronze #287	7751B	7751D
٠	7722	Orange Crayon #204A	7722B	7722D	۲	7752	Agua Azul #446	7752B	7752D
<b>~</b>	7723	Singular Passion #380			٠	7754	Peacock #546	7754B	7754D
1	7724	Starry Night			Xe	7755	Twilight #548	7755B	7755D
<b></b>	7725	Kryptonite			Ŷ	7759	Cherrywood #139		
1	7726	Spring Luster #481			1	7760	Triple Passion #786	7760B	7760D
X	7727	Agua Mist #443			1	7761	Double Passion# 783	7761B	7761D
•	7728	Turquoise #445			Ŷ	7762	Passion Extreme # 788		
٠	7730	Silver Strike 5 #385	7730B	7730D	¢	7763	Walnut #8475		
٠	7731	Red Crayon #104	7721B	7731D	-	7764	Tiger's Eye #8595		





**GLASS ALCHEMY ROD AND FRIT** 

	First Quality Rod Part No.	Color	38 Mesh Frit - 4 oz. Part No.	70 Mesh Frit - 4 oz. Part No.
	7765	Beryl #833		
<b>@</b>	7768	Solara Luster #382		
•	7769	Acid Yellow Crayon #301		
1	7778	Peacock Chameleon #5486	7778B	7778D
۹	7785	Raven #9749	7785B	7785D
1	7790	Portland Gray #9992	7790B	7790D
۲	7791	Persimmon Strike #2383	7791B	7791D
•	7795	Disco Sparkle #9958		
Q.	7805	Sno White #9995	7805B	7805D
( <b>(</b> ))	7806	Bibidibobidiblue #5192	7806B	7806D
•	7807	Lapis Blue #5195	7807B	7807D
Ŷ	7811	Dragons Eye # 4838	7811B	7811D
*	7812	Jamboree #8989		
ŝ.	7814	Aqua Chameleon #4846		
1	7815	Really Teally #544		
•	7816	Shamrock #4494	7816B	7816D
۲	7817	Dragons Blood #1939	7817B	7817D
Ŷ	7818	Paparazzi #4595	7818B	7818D
Ŷ	7819	Jackpot #4598	7819B	7818D
	7820	Sapphire #5595		
-	7821	Andromeda #6585		
٠	7822	Eclipse #9977		
1	7824	Purple Rain #A7692		

	First Quality Rod Part No.	Color	38 Mesh Frit - 4 oz. Part No.	70 Mesh Frit - 4 oz. Part No.
۲	7713-1	Cobalt-1 #511		
÷	7713-2	Cobalt-2 #512		
٠	7713-4	Cobalt-4 #514		
٠	7713-5	Cobalt-5 #515	7713-5B	7713-5D
•	7713-6	Cobalt-6 #516		
0	7713-L	Cobalt Lite #510		
	7799-E	Economy Assorted Pack - As Alchemy Borosilicate Rods -		
	7799	Assorted Pack - Assorted Fu Alchemy Borosilicate Rods - Alchemist Guide to Boromax of self-paced projects design knowledge of Glass Alchemy	5" lengths. Inc Chemistry, wh ed to develop l	ludes the ich is a series
	7800	Assorted Frit Pack - Assorted available colors in 25, 38, an		
	7797	Project Kit - Includes 20 colo Rods, 4 Frit samples, and the Boromax Chemistry, which is projects designed to develop Alchemy colors.	e Alchemisť Gu s a series of sel	ide to If-paced

# **NEW GLASS POSTERS HAVE JUST ARRIVED** Get Free Posters with a minimum \$25 Order!

To request the posters, just mention "Soft Glass Poster" and/or "Boro Glass Poster" in the comments section at the end of checkout.

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# **GLASS - CLEAR AND COLORED BOROSILICATE AND SOFT**

# **COLORED BOROSILICATE GLASS - 33 COE**

**GLASS ALCHEMY BOROMAX LAYERED TUBING** 

Borosilicate glass tubing hand pulled to approximately 12" in length and 1" in diameter with a wall thickness that varies from 2mm to 5mm. Length and diameter may vary. 33 COE



# TRAUTMAN ART GLASS ROD

Borosilicate glass rods are approximately 16"-20" in length and range between 5mm to 7mm in diameter. Length and diameter may vary. 33 COE

	ltem No.	Description		ltem No.	Description		ltem No.	Description
	9900	Red Elvis	4	9911	Sphagnum		9931	Blue Stardust
	9901	Black Elvis		9915	Red Blizzard	2	9933	Whiteout
	9902	Orange Elvis		9917	Kiwi	and a	9934	Jawbone
Ş	9903	Light Red Elvis	9	9917-S	Slyme	P)	9935	Dwarf White
	9904	Yellow Elvis	a de la compañía de la	9918	Pink Cadillac		9936	Mai Tai Pink
$\checkmark$	9905	Blackjack	×	9919	Mango	18	9937	Double Mai Tai Pink
	9906	Apricot		9920	Mandarin	123	9938	Mega Mai Tai Pink
	9907	Turboco		9921	Penumbra	1	9939	Might Moss
M	9908	Carmelo	12	9922	Super Canary		9941	Honey Badger
M	9908-L	Carmelo Light	ÐŊ	9925	Wisteria	1	9942	Darth Badger
	9909	Leprechaun	1	9927	Purple Sable		9998-ASSTSS	Assorted Pack - Assorted sample pack of Tag33 Borosilicate Glass
111	9910	Blue Leprechaun		9930	Heavy Blue Leprechaun			Rods - 6" lengths

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**COLORED BOROSILICATE GLASS - 33 COE** 

**MOMKA GLASS ROD** 



Borosilicate glass rods are approximately 16"-20" in length and range between 5mm to 7mm in diameter. Length and diameter may vary. 33 COE

	ltem No.	Description		ltem No.	Description	ltem No.	Description
	9012	Blue Lightning		9063	Alaska Night	9135	Silver Dance
	9015	Silky Satin Blue		9071	Silver Beach	9141	Silver Aqua
	9021	Sunshine Yellow		9071-1	Violet Medleys	9151	Sunflower
	9023	Exotic Citrus Grapefruit		9072	Light Purple Haze	9215	Aurora Trails
	9031	Sunset Orange	3	9073	Silver Tears Blue Lightning	9002-10	Assorted Pack - Multi Long - Assorted sample pack of Momka
	9032	Pumpkin	3	9075	Magic Mirror	0001 10	Multi Colors Borosilicate Glass Rods - 10" lengths
	9042	Guacamole	×.	9092	Brown Glitter	9001-10	Assorted Pack - Solid Long - Assorted sample pack of Momka Solid Colors Borosilicate
1	9043	Sea Green		9102	Carmen Red		Glass Rods - 10" lengths Assorted Pack -
	9044	Green Pearl	-Q	9104	American Beauty	9002	Multi Short - Assorted sample pack of Momka Multi Colors Borosilicate
	9046	Green Envy	G	9118	Gypsy Queen		Glass Rods - 5" lengths Assorted Pack -
	9048	Silver Pine		9131	Marlee	9001	Solid Short - Assorted sample pack of Momka Solid Colors Borosilicate Glass Rods - 5" lengths
	9052	Silver Iris	3	9133	Halloween		-
	9053	Violet Iris		9134	Christmas		

# **ORIGIN BOROSTIX GLASS ROD**

Borosilicate glass rods are 4" in length and range between 5mm to 7mm in diameter. 33 COE



	ltem No.	Description		ltem No.	Description		ltem No.	Description
3	9800	White	æ	9809	Cola	S S	9826	Blush
25	9801	Spring Purple	5	9810	Jade Green	ょ	9827	Cotton Candy
5	9802	Ivy Green	る	9811	Pitch Black	22	9829	Eggplant
S	9803	Lobster	íe.	9816	Sunshine	ప్ర	9830	Carribbean Blue
5	9804	Sky Blue	Ś	9817	Lime Green	S	9832	Lazuli
	9807	Stone Grey	<u>89</u>	9820	Yellow		9899	Assorted Pack - Assorted sample pack - 20 colors in 4" lengths
3	9808	Electric Blue		9825	Мосса			-



# GLASS - CLEAR AND COLORED BOROSILICATE AND SOFT COLORED BOROSILICATE GLASS - 33 COE ASIAN ROD AND TUBING

Borosilicate glass rods are approximately 16"-20" in length and range between 5mm to 7mm in diameter. Length and diameter may vary. 33 COE



ltem No.	Description
8600	Rod Assorted Pack - 1lb./15Pcs approx.
8601	Amber Rod
8602	Black Rod
8603	Cobalt Rod
8604	Green Rod
8605	Lavender Rod
8606	Pink Rod
8607	Ruby Rod/Striking Color
8608	Yellow Rod
8609	White/Opaque Rod



AMBER TUBING

ltem No.	Description
AA-100	25mm x 4mm - 1 Piece
AA-110-10	25mm x 4mm - 10 Pack
AA-100C	25mm x 4mm - 42Pcs/Cs
AA-112	38mm x 4mm - 1 Piece
AA-112-10	38mm x 4mm - 10 Pack
AA-112C	38mm x 4mm - 20Pcs/Cs

## **BLACK TUBING**



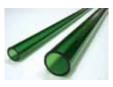
ltem No.	Description
B-100	25mm x 3mm - 1 Piece
B-100-10	25mm x 3mm - 10 Pack
B-100C	25mm x 3mm - 42Pcs/Cs
B-114	32mm x 4mm - 1 Piece
B-114-10	32mm x 4mm - 10 Pack
B-114C	32mm x 4mm - 30Pcs/Cs
B-112	38mm x 4mm - 1 Piece
B-112-10	38mm x 4mm - 10 Pack
B-112C	38mm x 4mm - 20Pcs/Cs

# COBALT BLUE TUBING



### Item No. Description CB-100 25mm x 4mm - 1 Piece CB-100-10 25mm x 4mm - 10 Pack **CB-100C** 25mm x 4mm - 42Pcs/Cs CB-114 32mm x 4mm - 1 Piece CB-114-10 32mm x 4mm - 10 Pack **CB-114C** 32mm x 4mm - 30Pcs/Cs CB-112 38mm x 4mm - 1 Piece CB-112-10 38mm x 4mm - 10 Pack CB-112C 38mm x 4mm - 20Pcs/Cs

### **GREEN TUBING**



ltem No.	Description
EG-100	25mm x 4mm - 1 Piece
EG-110-10	25mm x 4mm - 10 Pack
EG-100C	25mm x 4mm - 42Pcs/Cs
EG-112	38mm x 4mm - 1 Piece
EG-112-10	38mm x 4mm - 10 Pack
EG-112C	38mm x 4mm - 20Pcs/Cs

WHITE TUBING

# LAVENDER TUBING





PINK TUBING

	2	1	1	
	1	5	11	1
-	-	1	2	1

ltem No.	Description	Item No.	Description	Item No.	Description
PA-100	25mm x 4mm - 1 Piece	P-100	25mm x 4mm - 1 Piece	W-100	25mm x 2.6mm – 1 Piece
PA-100-10	25mm x 4mm - 10 Pack	P-100-10	25mm x 4mm - 10 Pack	W-100-10	25mm x 2.6mm – 10 Pack
PA-100C	25mm x 4mm - 42Pcs/Cs	P-100C	25mm x 4mm - 42Pcs/Cs	W-100C	25mm x 2.6mm – 42Pcs/Cs
PA-114	32mm x 4mm - 1 Piece	P-114	32mm x 4mm - 1 Piece	W-114	32mm x 3.2mm – 1 Piece
PA-114-10	32mm x 4mm - 10 Pack	P-114-10	32mm x 4mm - 10 Pack	W-114-10	32mm x 3.2mm – 10 Pack
PA-114C	32mm x 4mm - 30Pcs/Cs	P-114C	32mm x 4mm - 30Pcs/Cs	W-114C	32mm x 3.2mm – 30Pcs/Cs
PA-112	38mm x 4mm - 1 Piece	P-112	38mm x 4mm - 1 Piece	W-112	38mm x 3.2mm – 1 Piece
PA-112-10	38mm x 4mm - 10 Pack	P-112-10	38mm x 4mm - 10 Pack	W-112-10	38mm x 3.2mm – 10 Pack
PA-112C	38mm x 4mm - 20Pcs/Cs	P-112C	38mm x 4mm - 20Pcs/Cs	W-112C	38mm x 3.2mm – 20Pcs/Cs



**SOFT COLORED GLASS - 104 COE** 

**CREATION IS MESSY GLASS ROD** 

Soft glass rods are 13" in length and range between 4mm to 6mm in diameter. 104 COE

	ltem No.	Description		ltem No.	Description		item No.	Description
	40-6601	Bordello	Gen	40-6668	Smurfy		40-6675	Mink
	40-6619	Sangre		40-6672	Zachary		40-6614	Ginger
٢	40-6657	Phoenix	9	40-6604	Leaky Pen		40-6630	Clear - 4-7 mm Rods
	40-6620	Clockwork		40-6606	Glacier	$( \widehat{\Phi} )$	40-6630-8	Clear - 8-9 mm Rods
	40-6627	Creamsicle	(in the	40-6641	Electric Avenue	(cert)	40-6609	Hades
	40-6633	Ghee		40-6642	Chalcedoy		40-6628	Peace
	40-6638	Stone Ground		40-6655	Ming	60	40-6678	Gunmetal
	40-6658	Commando	<b>(D)</b>	40-6656	Pulsar		40-6677	Adamantium
۲	40-6663	Mojito		40-6617	Simple Berry	$\pm_{p \in I} r$	40-6676	Tuxedo
	40-6659	Olive		40-6622	Lapis		40-6650	Marshmallow
	40-6660	Oz		40-6623	Thai Orchard	$\bigcirc$	40-6634	Sapphire
9	40-6666	Poison Apple		40-6636	Heffalump		40-6679	Sherwood
<b>(e)</b>	40-6664	Slytherin	Sug #	40-6646	Grape Ape	Ð	40-6680	Alley Cat
	40-6662	Split Pea	$\{i_{i}\}_{i}$	40-6647	Eggplant		40-6600	Assorted Pack - Messy Glass Rod Assortment - Approx. 77Pcs - 13" length
	40-6602	Celadon	1-1	40-6648	Plum			pp to the total of
	40-6603	Peacock Green	(A)	40-6651	Crocus			
	40-6621	Elphaba		40-6652	Evil Queen			
	40-6639	Dirty Martini		40-6653	Poi			
1. N	40-6640	Kryptonite		40-6610	Gelly's Sty Pink			
$\bigcirc$	40-6681	Atlantis		40-6611	Rose Quartz			
	40-6667	Fremen		40-6612	Blush			
(G)	40-6673	Great Bluedini	٩	40-6643	Pink Champagne			ACCEPT:
	40-6669	Grumpy Bear		40-6649	Desert Pink	Pay		
	40-6671	Mermaid	( <b>@</b> )	40-6674	Maple			ww.waleapparatus.com





# **SOFT COLORED GLASS - 104 COE**

### **MORETTI-EFFETRE GLASS ROD**

Made in Italy, soft glass rods are 14" in length and range between 5mm to 6mm in diameter. 104 COE

TRANSPARENT						PA	STEL	
	ltem No.	Description	lt	tem No.	Description		ltem No.	Description
	40-6004	Crystal 5-6mm	4	0-6044	Dark Amethyst		40-6204	White
	40-6002	Crystal 8-10mm	4	0-6046	Pale Purple		40-6212	Pea Green
	40-6000	Crystal 10-12mm	4	0-6048	Gray	R	40-6214	Nile Green
	40-6008	Pale Amber	4	0-6050	Pale Blue	Ē	40-6216	Grass Green
2	40-6012	Light Amber	4	0-6052	Light Blue		40-6218	Petroleum Green
	40-6014	Rootbeer	4	0-6054	Medium Blue		40-6220	Periwinkle
	40-6016	Dark Brown	4	0-6056	Dark Blue		40-6224	Light Sky Blue
	40-6020	Light Grass Green	4	0-6060	Cobalt Blue		40-6228	Dark Sky Blue
	40-6022	Medium Grass Green	4	0-6064	Black		40-6232	Light Turquoise
	40-6024	Dark Grass Green	4	0-6067	Rose Quartz		40-6236	Dark Turquoise
	40-6026	Light Teal	4	0-6068	Pink		40-6240	Light Lapis Blue
	40-6028	Light Emerald Green	4	0-6069	Yellow		40-6242	Medium Lapis Blue
	40-6030	Dark Emerald Green	4	0-6072	Orange		40-6246	Cobalt Lapis
	40-6034	Light Aquamarine	4	0-6076	Red		40-6248	Light Gray
	40-6036	Dark Aquamarine	4	0-6080	Pale Lavender		40-6252	Dark Gray
	40-6038	Very Pale Aquamarine	4	0-6082	Blue Lavender		40-6260	Light Rose
	40-6040	Light Amethyst	4	0-6084	Light Gray Steel		40-6256	Dark Rose
	40-6042	Medium Amethyst	4	0-6088	Dark Gray Steel		40-6264	lvory

"As a newbie glassworker, I found the folks at Wale to be generous with their time and knowledge. They graciously answered all of my questions and helped me pick out good quality products (for good prices, no less!). Shopping at Wale is a great experience!"

- Ann from South Carolina



40-6268

40-6272

40-6276

Pearl Gray

Dark Ivory

Violet

# **SOFT COLORED GLASS - 104 COE**

MORETTI-EFFETRE GLASS ROD

Made in Italy, soft glass rods are 14" in length and range between 5mm to 6mm in diameter. 104 COE

# **SPECIAL COLORS**

PREMIL	M TRANSPARENT

**OPALINA** 

effetre

ltem No.	Description
40-6404	
40-0404	Light Lemon Yellow
40-6408	Medium Lemon Yellow
40-6412	Dark Yellow
40-6416	Bright Acid Yellow
40-6418	Butter Yellow
40-6419	Yellow Apricot
40-6422	Orange
40-6424	Carrot Red
40-6428	Reddish Orange
40-6432	Medium Red
40-6436	Dark Red
40-6438	Purple Red
40-6444	Light Brown
40-6448	Dark Brown
40-6452	Dark Red Brown
40-6456	Gold Pink
40-6460	Mustard

	ltem No.	Description	
S.	40-6065	Black	
	40-6019	Sage Green	
	40-6027	Dark Teal	
	40-6031	Pale Emerald Green	
ł,	40-6049	Straw Yellow	
	40-6058	Ink Blue	
	40-6066	Intense Black	
	40-6070	Uranium Yellow	
	40-6071	Yellow Green	
	40-6073	Pale Apple Green	

# **PREMIUM PASTEL**

	ltem No.	Description
	40-6210	Avocado Green
	40-6211	Sage Green
NS.	40-6219	Copper Green
	40-6254	Evil Devitrifying Purple
))	40-6255	Silver Pink
-	40-6262	Powder Pink
	40-6265	Uranium Yellow
	40-6266	Opal Yellow
74	40-6273	New Violet

OPALINA				
Item No.	Description			
40-6508	Yellow			
40-6516	Nile Green			
40-6524	Blue Sky			
40-6528	Periwinkle			
40-6532	Rose			
	Item No. 40-6508 40-6516 40-6524 40-6528			

# **ASSORTED PACKS**

ltem No.	Description
40-1556BS	Transparents, Pastels, Special Colors, and Filigrana - Approx. 41Pcs - 13" length - Assorted Pack
40-1556TR	Transparent Moretti Rod Assortment - Approx. 39Pcs - 13" length - Assorted Pack
40-1556PA	Pastel Moretti Rod Assortment - Approx. 25Pcs - 13" length - Assorted Pack
40-15560P	Opal Moretti Rod Assortment - Approx. 7 Pcs - 13" length - Assorted Pack
40-1556SC	Special Color Moretti Rod Assortment - Approx. 16 Pcs - 13" length - Assorted Pack



Wale Apparatus

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SINCE 1970

**SOFT COLORED GLASS - 104 COE** 

**DOUBLE HELIX GLASS ROD** 

Reactive silver soft glass rods are 12" in length and range between 5mm to 6mm in diameter. 104 COE and tested compatible with Moretti-Effetre Clear.

	ltem No.	Description		ltem No.	Description		ltem No.	Description
	40-4401	Zephyr	*	40-4409	Helios		40-4419	Ekho
	40-4402	Clio		40-4410	Boreas	5	40-4420	Pandora 2
	40-4403	Psyche		40-4411	Thallo		40-4422	Khaos
1	40-4404	Triton		40-4412	Arke		40-4423	Luna 3
	40-4405	Aurae	<b>L</b> _	40-4413	Euros		40-4424	Terranova 2.1
5	40-4406	Notos		40-4415	Okeanos		40-4425	Terra 2
<b>NAIL</b>	40-4407	Kalypso		40-4416	Ossa		40-4427	Elektra 2.1
	40-4408	Aion 2		40-4417	Oxalis		40-4428	Gaia

# **DICHROIC GLASS**

Dichroic glass on clear Moretti-Effetre glass. Average weight per strip is .6 oz but may vary slightly in weight. Average length per strip is 10" but may vary in length. 104 COE

Item No.	Description	Item No.	Description		PRE	MIUM
40-4001C-R1	Rainbow 1	40-4001C-CDR	Cyan/Dark Red		ltem No.	Description
40-4001C-P	Purple	40-4001C-CAR	Candy Apple Red		40-4001C-SV	Silver
40-4001C-S	Salmon	40-4001C-A	Aqua		40-4001C-RSB	Red/Silver
40-4001C-YB	Yellow/Blue	40-4001C- CDDR	Cyan/Dark Dark Red		40-4001C-R2	Rainbow 2
40-4001C-YP	Yellow/Purple	40-4001C-PT	Pink/Teal		40-4001C- GMB	Green/Magenta Blue
40-4001C-BG	Blue/Gold	40-4001C-YV	Yellow Violet	•••••		
40-4001C-CC	Cyan/Copper				PAT	TERN
40-4001C-MG	Magenta/Green				ltem No.	Description
40-4001C-GM	Green/Magenta				40-4004C-A	Aurora Pattern in Cyan/Dark Red
40-4001C-CR	Cyan/Red				40-4004C-A1	Aurora Pattern in Green/Magenta Blue



# **COLORED SOFT GLASS - 90 COE**

**BULLSEYE ROD** 

Bullseye colored glass is excellent for flameworking and fusing. Glass rods are 5-6mm in diameter and are 18" in length and 90 COE.

	TRANSPARENT			OPAL				
	ltem No.	Description		ltem No.	Description		ltem No.	Description
6	30-1101	Clear	- (i)-	30-0013	Opaque White		30-0136	Deco Gray
6	30-1101-8	Clear 8mm Diameter	-	30-0024	Tomato Red		30-0137	French Vanilla
-9-	30-1114	Deep Toyal Blue		30-0034	Light Peach Cream		30-0142	Neo-Lavender
-	30-1116	Turquoise Blue	-	30-0100	Black		30-0144	Teal Green
-	30-1122	Red	-0-	30-0101	Stiff Black		30-0146	Steel Blue
-	30-1137	Medium Amber		30-0108	Powder Blue	-	30-0147	Deep Cobalt Blue
-	30-1232	Light Fuchsia		30-0114	Cobalt Blue		30-0203	Woodland Brown
-	30-1305	Sunset Coral	-	30-0116	Turquoise Blue	-	30-0212	Olive Green
-	30-1311	Cranberry Pink		30-0120	Canary Yellow		30-0216	Light Cyan
	30-1342	Cranberry Sappphirine	-	30-0124	Red	-	30-0220	Sunflower Yellow
0	30-1401	Crystal Clear	-	30-0125	Orange	- ()-	30-0313	Dense White
-	30-1408	Light Aquamarine		30-0126	Spring Green		30-0321	Pumpkin Orange
•	30-1412	Light Adventurine Green		30-0127	Nougat		30-0421	Petal Pink
-	30-1417	Emerald Green			_			• • • • • • • • • • • • • • • • • • • •
					0	PALS		

### GILSON LAB OPALS -BLACK SPHERE

Solid black base color sphere with lots of multicolor flash. A very popular opal. Sold per piece

30-1426

30-1442

30-1808

30-1812

Spring Green

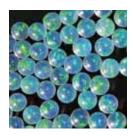
Neo-Lavender

Aqua Blue Tint

Seaweed Adventurine Tint



The 4mm crystals spheres are transparent with bright green and blue fire. Sold per piece



ltem No.	Description	ltem No.	Description
40-1300B4	Gilson Lab Opals- Black Sphere- 4mm – 1 Pc.	40-1300C4	Gilson Lab Opals- Crystal Sphere 4mm - 1 Pc.



**GILSON LAB OPALS -**

**CRYSTAL SPHERE** 

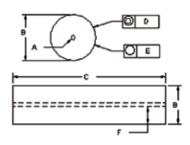
# QUARTZ & SPECIALTY GLASS BOROSILICATE GLASS - SPECIALTY SCIENTIFIC GLASS

# **HEAVY WALL CAPILLARY TUBING**

Heavy Wall Capillary Tubing in Borosilicate glass serves as a clear, precise instrumentation tubing and has application where protection from a rugged and/or hostile environment is required. This tubing is available in a variety of inner dimensions with outer diameters of 3.0, 4.0, 5.5 and 6.4mm. Custom Heavy Wall Capillary Tubing is also available in various combinations of inner and outer dimensions.

Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.

Some items are stocked, but others will have a lead time. Contact us for availability.



- A = Inner Diameter +/- Tolerance B = Outer Diameter +/- Tolerance C = Length +/- Tolerance D = Concentricity E = Boundness
- F = Wall Thickness +/- Tolerance

Request price for special non-listed sizes and other glasses including clear fused quartz.

**ORDERING INFORMATION:** Inside Diameter, Outside Diameter, Quantity, Length.

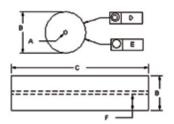
OUTSIDE DIAMETER (MM)	OD TOLERANCE (MM)
3	+/127
4	+/203
5.5	+/254
6.4	+/460

Each outside diameter size is available with any of the following inside diameters.

INSIDE DIAME	TER	TOLERANCE +/	-
INCHES	ММ	INCHES	ММ
.001	0.025	.0002	.0051
.002	0.051	.0002	.0051
.003	0.076	.0003	.0076
.004	0.102	.0003	.0076
.005	0.127	.0005	.0127
.006	0.152	.0005	.0127
.007	0.178	.0005	.0127
.008	0.203	.0005	.0127
.009	0.229	.0005	.0127
.010	0.254	.0005	.0127
.011	0.279	.0007	.0178
.012	0.305	.0007	.0178
.013	0.330	.0008	.0203
.014	0.356	.0008	.0203
.015	0.381	.0008	.0203
.016	0.406	.001	.0254
.017	0.432	.001	.0254
.018	0.457	.001	.0254
.019	0.483	.001	.0254
.020	0.508	.001	.0254

# **ROUND CAPILLARY TUBING**

Our Round Capillary product line is available in a broad combination of inner and outer diameters (ID and OD). Tolerances of +/-10% are standard, but this high quality, precision drawn tubing can be made to a customer's specification with tighter tolerances if required. Stock tubing is available in



100.0mm lengths with both ends open, fire polished, and packed in convenient plastic vials for easy handling and storage. Custom lengths are available upon request

Sold in vials with several pcs per vial. Length of pcs is 100mm each.

Some items are stocked, but others will have a lead time. Contact us for availability.

Item No.	Description
CV0508	.05 mm ID x .08 mm OD (100 pcs)
CV1017	.10 mm ID x .17 mm OD (100 pcs)
CV1525	.15 mm ID x .25 mm OD (100 pcs)
CV2033	.20 mm ID x .33 mm OD (100 pcs)
CV3040	.30 mm ID x .40 mm OD (75 pcs)
CV4055	.40 mm ID x .55 mm OD (75 pcs)
CV5070	.50 mm ID x .70 mm OD (75 pcs)
CV6084	.60 mm ID x .84 mm OD (75 pcs)
CV7087	.70 mm ID x .87 mm OD (50 pcs)
CV8010	.80 mm ID x 1 mm OD (50 pcs)
CV9011	.90 mm ID x 1.1 mm OD (50 pcs)
CV1012	1 mm ID x 1.2 mm OD (25 pcs)
CV1518	1.5 mm ID x 1.8 mm OD (25 pcs)
CV2024	2 mm ID x 2.4 mm OD (25 pcs)



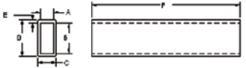
# **QUARTZ & SPECIALTY GLASS**

# **RECTANGULAR TUBING**

Wale offers a complete line of high quality Rectangle Tubing in Borosilicate Glass that can be drawn into various shapes and sizes. Wall tolerances are typically+/-20% while inner dimension tolerances are held to much tighter specifications.

Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.

Some items are stocked, but others will have a lead time. Contact us for availability.



A = Inner Dimension - Short Axis +/- Tolerance

B = Inner Dimension - Long Axis +/- Tolerance

C = Outer Dimension - Short Axis +/- Tolerance

D = Outer Dimension - Long Axis +/- Tolerance

- E = Wall Thickness +/- Tolerance
- F = Length +/- Tolerance

ltem No.	Description
R-0204	2mm x 4mm ID x .70mm Wall
R-0206	2mm x 6mm ID x .80mm Wall
R-0307	3mm x 7mm ID x 1.00mm Wall
R-0309	3mm x 9mm ID x 1.00mm Wall
R-0406	4mm x 6mm ID x 1mm Wall
R-0410	4mm x 10mm ID x 1mm Wall
R-0412	4mm x 12mm ID x 1.2mm Wall
R-0610	6mm x 10mm ID x 1.2mm Wall
R-0615	6mm x 15mm ID x 1.2mm Wall
R-0714	7mm x 14mm ID x 1.2mm Wall
R-0721	7mm x 21mm ID x 1.3mm Wall
R-0816	8mm x 16mm ID x 1.3mm Wall
R-0824	8mm x 24mm ID x 1.5mm Wall
R-1015	10mm x 15mm ID x 1.3mm Wall
R-1022	10mm x 22mm ID x 1.5mm Wall
R-1030	10mm x 30mm ID x 1.5mm Wall
R-1035	10mm x 35mm ID x 1.8mm Wall
R-1040	10mm x 40mm ID x 1.8mm Wall
R-1224	12mm x 24mm ID x 1.5mm Wall
R-1326	13mm x 26mm ID x 1.5mm Wall
R-1525	15mm x 25mm ID x 1.5mm Wall
R-1535	15mm x 35mm ID x 1.8mm Wall
R-1545	15mm x 45mm ID x 2mm Wall
R-2030	20mm x 30mm ID x 1.8mm Wall
R-2040	20mm x 40mm ID x 2mm Wall
R-2050	20mm x 50mm ID x 2mm Wall
R-2652	26mm x 52mm ID x 2mm Wall
R-2675	26mm x 75mm ID x 2.2mm Wall
R-3050	30mm x 50mm ID x 2mm Wall
R-3575	35mm x 75mm ID x 2.5mm Wall
R-4080	40mm x 80mm ID x 2.5mm Wall
R-5075	50mm x 75mm ID x 2.5mm Wall

# LARGE RATIO RECTANGULAR TUBING

Wale offers a complete line of high quality Large Ratio Rectangle Tubing in Borosilicate Glass that can be drawn into various shapes and sizes. Wall tolerances are typically+/-20% while inner dimension tolerances are held to much tighter specifications.

Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.

Some items are stocked, but others will have a lead time. Contact us for availability.



A = Inner Dimension - Long Axis +/- Tolerance B = Inner Dimension - Short Axis +/- Tolerance C = Outer Dimension - Long Axis +/- Tolerance D = Outer Dimension - Short Axis +/- Tolerance E = Wall Thickness

Nom No.	Description
Item No.	Description
RT-5002	.02mm x .2mm ID x .02mm Wall
RT-5003	.03mm x .3mm ID x .03mm Wall
RT-5004	.04mm x .4mm ID x .04mm Wall
RT-5005	.05mm x .5mm ID x .05mm Wall
RT-5015	.05mm x 1mm ID x .05mm Wall
RT-5010	.1mm x 1mm ID x .1mm Wall
RT-5012	.1mm x 2mm ID x .1mm Wall
RT-3520	.2mm x 2mm ID x .2mm Wall
RT-3524	.2mm x 4mm ID x .2mm Wall
RT-3530	.3mm x 3mm ID x .3mm Wall
RT-3536	.3mm x 6mm ID x .3mm Wall
RT-2540	.4mm x 4mm ID x .4mm Wall
RT-2548	.4mm x 8mm ID x .4mm Wall
RT-4905	.5mm x 5mm ID x .3mm Wall
RT-4806	.5 x 6mm ID x .4mm Wall
RT-4707	.7 x 7mm ID x .46mm Wall
RT-4608	.8 x 8mm ID x .54mm Wall
RT-4509	.9 x 9mm ID x .6mm Wall
RT-4410	1mm x 10mm ID x .67mm Wall
RT-4410H	1mm x 10mm ID x 1mm Wall
RT-0115	1mm x 15mm ID x 1.1mm Wall
RT-0212	2mm x 12mm ID x 1.2mm Wall
RT-0220	2mm x 20mm ID x 1.3mm Wall
RT-0330	3mm x 30mm ID x 1.5mm Wall
RT-0350	3mm x 50mm ID x 2mm Wall
RT-0440	4mm x 40mm ID x 1.7mm Wall
RT-0550	5mm x 50mm ID x 2mm Wall
RT-0575	5mm x 75mm ID x 2.5mm Wall
RT-0640	6mm x 40mm ID x 2mm Wall
RT-0660	6mm x 60mm ID x 2.20mm Wall
RT-0770	7mm x 70mm ID x 2.5mm Wall
RT-0860	8mm x 60mm ID x 2.3mm Wall
RT-0880	8mm x 80mm ID x 2.5mm Wall
RT-1075	10mm x 75mm ID x 2.5mm Wall



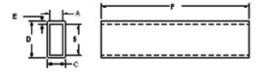
# **QUARTZ & SPECIALTY GLASS**

# **HEAVY WALL RECTANGULAR TUBING**

Wale offers a complete line of high quality Heavy Wall Rectangle Tubing in Borosilicate Glass that can be drawn into various shapes and sizes. Wall tolerances are typically+/-20% while inner dimension tolerances are held to much tighter specifications.

Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.

Some items are stocked, but others will have a lead time. Contact us for availability.

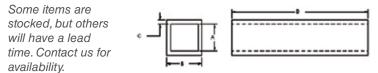


Item No.	Description
R-2675H	26mm x 75mm ID x 2.80mm Wall
R-3050H	30mm x 50mm ID x 2.50mm Wall
R-3575H	35mm x 75mm ID x 3.00mm Wall
R-4080H	40mm x 80mm ID x 3.00mm Wall
R-5075H	50mm x 75mm ID x 3.00mm Wall

# **HEAVY WALL SQUARE TUBING**

Wale offers a complete line of high quality Heavy Wall Square Tubing in Borosilicate Clear glass that can be drawn to various sizes. Wall tolerances are typically +/-20%, while inner dimension tolerances are held to much tighter specifications.

Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.



ltem No.	Description
S-108H	8mm ID x 10.4mm 0D
S-110H	10mm ID x 13mm 0D
S-112H	12mm ID x 15mm 0D
S-113H	13mm ID x 16mm OD
S-114H	14mm ID x 17.2mm 0D
S-116H	16mm ID x 19.2mm 0D
S-151H	51mm ID x 56.6mm 0D
S-160H	60mm ID x 66mm 0D
S-170H	70mm ID x 76mm 0D

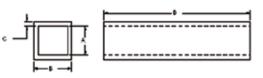
# **SQUARE TUBING**

Wale offers a complete line of high quality Square Tubing in Borosilicate Clear glass that can be drawn to various sizes. Wall tolerances are typically +/-20%, while inner dimension tolerances are held to much tighter specifications.

Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.

Some items are stocked, but others will have a lead time. Contact us for availability.

ST-8505 THRU ST-8100 10 FT MINIMUM ORDER. S-102 THRU S-105 3FT MINIMUM ORDER. S-106 THRU S-130 2FT MINIMUM ORDER. S-130 AND UP 1 FT MINIMUM ORDER.



A = Inner Dimension +/- Tolerance B = Outer Dimension +/- Tolerance C = Wall Thickness +/- Tolerance D = Length +/- Tolerance

ltem No.	Description
ST-8100	1mm ID x 1.40mm 0D
S-102	2mm ID x 2.8mm OD
S-103	3mm ID x 4mm 0D
S-105	5mm ID x 6.4mm OD
S-106	6mm ID x 7.6mm 0D
S-108	8mm ID x 9.6mm OD
S-110	10mm ID x 11.8mm 0D
S-112	12mm ID x 14mm 0D
S-113	13mm ID x 15mm 0D
S-114	14mm ID x 16mm 0D
S-116	16mm ID x 18.20mm 0D
S-118	18mm ID x 21mm 0D
S-120	20mm ID x 23mm 0D
S-122	22mm ID x 25.60mm 0D
S-125	25mm ID x 28.6mm OD
S-128	28mm ID x 31.6mm OD
S-130	30mm ID x 33.6mm 0D
S-135	35mm ID x 38.6mm OD
S-140	40mm ID x 44mm 0D
S-145	45mm ID x 49mm 0D
S-151	51mm ID x 55.4mm OD
S-160	60mm ID x 65mm 0D
S-170	70mm ID x 75mm 0D



# QUARTZ & SPECIALTY GLASS QUARTZ AND BOROSILICATE GLASS - SPECIALTY SCIENTIFIC GLASS

# 2 AND 4 BORE TUBING

Our complete product line of precision drawn two and four bore tubings in Quartz and Borosilicate glass has excellent insulating qualities. They are utilized in thermocouple and electro-chemical probes, and other applications that require a great degree of insulating/ isolating safety characteristics. Custom product to a customer's specification is also available.



Sold in 1' increments. Can be supplied in lengths up to 4' long if requested.

Some items are stocked, but others will have a lead time. Contact us for availability.

ltem No.	Description
DB520	2 Bore .005" ID x .020" OD
DB531	2 Bore .005" ID x .031" OD
DB1062	2 Bore .010" ID x .062" OD
DB1562	2 Bore .015" ID x .062" OD
DB20125	2 Bore .020" ID x .125" OD
DB30125	2 Bore .030" ID x .125" OD
DB40250	2 Bore .040" ID x .250" OD
DB60250	2 Bore .060" ID x .250" OD
FB520	4 Bore .005" ID x .020" OD
FB531	4 Bore .005" ID x .031" OD
FB1062	4 Bore .010" ID x .062" OD
FB1562	4 Bore .015" ID x .062" OD
FB20125	4 Bore .020" ID x .125" OD
FB30125	4 Bore .030" ID x .125" OD
FB40250	4 Bore .040" ID x .250" OD
FB60250	4 Bore .060" ID x .250" OD

"As a teacher, I am totally confident suggesting Wale to my students as the place to get supplies. Whether they are complete novices or seasoned pros. I know that Wale carries quality products and the staff will always do everything they can do to make sure their need are met. Thanks you!"

- Terry from Alabama www.halefireglass.com

# **CLEAR FUSED QUARTZ TUBING**

High quality clear fused quartz available in several diameters of tubing. Sold per 4' length.

Some items are stocked, but others will have a lead time. Contact us for availability.



ltem No.	Description
CFQ2x3	2mm ID x 3mm OD
CFQ3x4	3mm ID x 4mm 0D
CFQ3x5	3mm ID x 5mm 0D
CFQ4x6	4mm I.D. x 6mm O.D. x 4' LONG
CFQ5x7	5mm I.D. x 7mm O.D. x 4' LONG
CFQ6x8	6mm I.D. x 8mm O.D. x 4' LONG
CFQ7x9	7mm I.D. x 9mm O.D. x 4' LONG
CFQ8x10	8mm I.D. x 10mm 0.D. x 4' LONG
CFQ8x12	8mm I.D. x 12mm 0.D. x 4' LONG
CFQ9x11	9mm I.D. x 11mm 0.D. x 4' LONG
CFQ10x12	10mm I.D. x 12mm 0.D. x 4' LONG
CFQ10x14	10mm I.D. x 14mm 0.D. x 4' LONG
CFQ10.5x12.75	10.5mm I.D. x 12.75mm O.D. x 4' LONG
CFQ10.5x13	10.5mm I.D. x 13mm O.D. x 4' LONG
CFQ11x13	11mm I.D. x 13mm O.D. x 4' LONG
CFQ12x14	12mm I.D. x 14mm O.D. x 4' LONG
CFQ13x15	13mm I.D. x 15mm O.D. x 4' LONG
CFQ14x16	14mm I.D. x 16mm0.D. x 4' LONG
CFQ15x18	15mm I.D. x 18mm O.D. x 4' LONG
CFQ17x19	17mm I.D. x 19mm O.D. x 4' LONG
CFQ18x20.5	18mm I.D. x 20.5mm O.D. x 4' LONG
CFQ18x21.6	18mm I.D. x 21.6mm O.D. x 4' LONG
CFQ22x25	22mm I.D. x 25mm O.D. x 4' LONG
CFQ25x27.5	25mm I.D. x 27.5mm O.D. x 4' LONG
CFQ25x27	25mm I.D. x 27mm O.D. x 4' LONG
CFQ25x28	25mm I.D. x 28mm O.D. x 4' LONG
CFQ35x38	35mm I.D. x 38mm O.D. x 4' LONG
CFQ52x58	52mm I.D. x 58mm O.D. x 4' LONG
CFQ90x95	90mm I.D. x 95mm O.D. x 5' LONG



# WaleWear

# WALEWEAR LAMPWORKING SAFETY GLASSES

WaleWear - An exclusive line of polycarbonate lenses designed for hot glassworking, featuring lightweight, scratch resistant lenses that filter sodium flare and UV emissions. The "SB" and "B3" series offers additional IR protection.

Available in standard economy, fitover, stylish plastic and metal safety frames which meet z87 standard.

WaleWear is available in the following lenses:

S-Series: This series would typically be used by the soft glass beadmaker & lampworker. Sodium Flare and UV protection.

SB-Series: This series is slightly darker than the standard series. The SB-series eyewear would typically be used by the soft glass or clear borosilicate glass lampworker. Also excellent for kiln work and glassblowing. Sodium Flare, UV and IR protection.

B3-Series: This series features the same benefits as the SB series with the addition of a welder's shade #3 for additional brightness reduction. Sodium Flare, UV and IR protection.



# WALEWEAR LAMPWORKING SAFETY GLASSES

# LAMPWORKERS COMBO **FITOVER/FLIP**

The Lampworkers Combo style is perfect for working with both soft and borosilicate colored glass!

It features a fit over plastic frame, which can be worn alone or over existing glasses, and offers Sodium Flare, UV, and IR protection. In addition, it has the flip up

#3 welders shade for working with borosilicate color. Lightweight and very comfortable.

Description Item No. 11-1032

Lampworkers Combo

# **CLIP ON / FLIP UP**

The Clip-On eyewear featuring scratch resistant polycarbonate lenses is designed to clip onto existing glasses that can be easily flipped up or down when needed. This style is offered in both the lampworking lens or the readers magnification lens.

The lampworking series offers Sodium Flare and UV protection, with the SB and B3 lenses offering addition IR protection.

The readers lenses are designed to magnify only, great for the close up work. They offer no filtration protection and need to be worn over lampworking protective evewear.

ltem No.	Description
11-1020-S	S-Series
11-1020-SB	SB-Series
11-1020-B3	B3-Series
11-1000-1	1.00 Diopter - Readers Lens
11-1000-1.5	1.50 Diopter - Readers Lens
11-1000-2	2.00 Diopter - Readers Lens
11-1000-2.5	2.50 Diopter - Readers Lens
11-1000-3	3.00 Diopter - Readers Lens



**READERS LENS** 

# **FIT OVER FRAME**

The Fit Over style is a durable plastic frame with side shields and adjustable side arms. Great to either use as a standard frame or as a fit over for existing glasses. Lightweight and very comfortable. Perfect for kiln work!

Scratch resistant polycarbonate S Series lenses offer Sodium Flare and UV protection. SB and B3 lenses offer additional IR protection.

11-1031-S         S-Series           11-1031-SB         SB-Series           11-1031-B3         B3-Series           11-1031-6         Shade#6 Quartz Working
<b>11-1031-B3</b> B3-Series
11-1031-6 Shade#6 Quartz Working



# WALEWEAR SAFETY GLASSES

These exclusive stylish frames from Wale feature scratch resistant, polycarbonate S Series lenses which offers Sodium Flare and UV protection. SB and B3 lenses offer additional IR protection.

ltem No.	Description
11-2100PE-S	S-Series - Purple
11-2100PE-SB	SB-Series - Purple
11-2100PE-B3	B3-Series - Purple
11-2100PK-S	S-Series - Pink
11-2100PK-SB	SB-Series - Pink
11-2100PK-B3	B3-Series - Pink



# **RECSPEC BIKER FRAME**

Molding today's style with the safety that flameworkers need, these stylish plastic frame glasses are comfortable and lightweight.

ltem No.	Description	
11-1047-S	S-Series	
11-1047-SB	SB-Series	
11-1047-B3	B3-Series	

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# WALEWEAR LAMPWORKING SAFETY GLASSES

# BELLA ITALIA DESIGNER BLACK/TAN PLASTIC FRAME

These stylish frames from Wale feature scratch resistant polycarbonate S Series lenses, which provide Sodium Flare and UV protection. The SB and B3 Series offers additional IR protection.

ltem No.	Description
11-1024BT-S	S-Series
11-1024BT-SB	SB-Series
11-1024BT-B3	B3-Series

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### LEO DESIGNER BLACK PLASTIC FRAME

These stylish frames from Wale feature scratch resistant polycarbonate S Series lenses, which provide Sodium Flare and UV protection. The SB and B3 Series offers additional IR protection.

ltem No.	Description
11-1025B-S	S-Series
11-1025B-SB	SB-Series
11-1025B-B3	B3-Series



# **"GEEK" DESIGNER FRAME**

The "Geek" stylish frames from Wale feature scratch resistant polycarbonate S Series lenses, which provide Sodium Flare and UV protection. The SB and B3 Series offers additional IR protection.

Item No.	Description	
11-1026A-S	S-Series - "GEEK" 201	
11-1026A-SB	SB-Series - "GEEK" 201	
11-1026A-B3	B3-Series - "GEEK" 201	
11-1026B-S	S-Series - "GEEK" 106	
11-1026B-SB	SB-Series - "GEEK" 106	
11-1026B-B3	B3-Series - "GEEK" 106	
11-1026C-S	S-Series - "GEEK" CAT 05	
11-1026C-SB	SB-Series - "GEEK" CAT 05	
11-1026C-B3	B3-Series - "GEEK" CAT 05	
11-1026D-S	S-Series - "GEEK" 124U	
11-1026D-SB	SB-Series - "GEEK" 124U	
11-1026D-B3	B3-Series - "GEEK" 124U	





CADEN DESIGNER GREY PLASTIC FRAME

These sleek grey and black designer frames feature scratch resistant polycarbonate S Series lenses, which provide Sodium Flare and UV protection. The SB and B3 Series offer additional IR protection.

Item No.	Description	
11-1027-S	S-Series	
11-1027-SB	SB-Series	
11-1027-B3	B3-Series	

# Sodium Flare and UV protection. The SB and B3 Series offers additional IR protection.

Item No.	Description	
11-1021G-S	S-Series	
11-1021G-SB	SB-Series	1 TO
11-1021G-B3	B3-Series	

**DARK GREY METAL Z87** 

SAFETY FRAME

This metal frame style from Wale meets the Z87 standard features

scratch resistant polycarbonate S Series lenses, which provide

# BLACK METAL FRAME WITH SPRING ARMS

This metal frame style from Wale features scratch resistant polycarbonate S Series lenses, which provide Sodium Flare and UV protection. The SB and B3 Series offers additional IR protection.

# Item No.Description11-1023B-SS-Series11-1023B-SBSB-Series11-1023B-B3B3-Series

# **SLEEK FRAME PRESCRIPTION READY**

These sleek frames feature the unique "Prescription Insert" which enables the wearer to customize, by having their personal prescription inserted.

Durable plastic frame with scratch resistant polycarbonate S Series lenses providing Sodium Flare and UV protection. The SB and B3 Series offers additional IR protection.

Optional readers lens and shade#3 inserts available.

ltem No.	Description
11-2150BK-S	S-Series - Black
11-2150BK-SB	SB-Series - Black
11-2150BK-B3	B3-Series - Black
11-2150WH-S	S-Series - White
11-2150WH-SB	SB-Series - White
11-2150WH-B3	B3-Series - White
11-2150I-B3	Shade #3 Insert
11-2150-1	1.0 Diopter - Reader Lens Insert
11-2150.1.5	1.5 Diopter - Reader Lens Insert
11-2150-2	2 Diopter - Reader Lens Insert
11-2150-2.5	2.5 Diopter - Reader Lens Insert
11-2150-3	3 Diopter - Reader Lens Insert







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# EYEWEAR

# **BLACK AND WHITE PATTERN**

These stylish, black and white frames feature scratch resistant, polycarbonate S Series lenses which offers Sodium Flare and UV protection. SB and B3 lenses offer additional IR protection. Lightweight for a comfortable fit.

Item No.	Description
11-2125-\$	S-Series
11-2125-SB	SB-Series
11-2125-B3	B3-Series



Len Size: 45mm" wide x 25" high

# ACE AND GREEN ACE EYEWEAR

**ACE Glass** is similar to Didymium and is used to reduce sodium flare and enhance viewable colors while protecting from UV/IR emissions. Used commonly for Soft Glass flameworking. **Green ACE Glass 3.0** provides all the same protection as the ACE lens, but with the added brightness reduction of a shade 3 welder's tint and IR protection. Used commonly for Borosilicate flameworking.

# 70F ECONOMY SAFETY FRAME

This frame has a comfortable fit and has been a safety glass industry standard for many years. Available with or without side shields.

ltem No.	Description
11-2300	w/ ACE lens
11-2301	w/ ACE lens and side shields
11-2400	w/ Green ACE 3.0 lenses
11-2401	w/ Green ACE 3.0 lens and side shields

# **SPORTS GOGGLES**

The Sports Goggle is a great alternative for people who don't want to be bothered with adjusting and fixing glasses. Comes with adjustable headband and a soft silk pouch. Frame style only available in clear plastic.

# Item No. Description 11-2350 w/ ACE lens 11-2450 w/ Green ACE 3.0 Lens



# **INDUSTRIAL SC-9000 (FIT OVER)**

A large industrial frame with molded plastic side shields. Great for wearing over prescription glasses.

ltem No.	Description	
11-2305	w/ ACE Lens	
11-2405	w/ Green ACE 3.0 Lens	

# 60

# 2010 PHILLIPS MAXX

Phillips Maxx is a stylish, lightweight, and comfortable wrap-around plastic sun glass style frame.

Item No.	Description	
11-2302	w/ ACE Lens	0.
11-2402	w/ Green ACE 3.0 Lens	

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# ECONOMY METAL FRAME

Economy Metal Frame is standard with spring hinges and flexible nose pads for added comfort. Color of frame may vary.

Item No.	Description	
11-2309	w/ ACE Lens	1 AU
11-2409	w/ Green ACE 3.0 Lens	

# **TITANIUM FRAME**

Designer Titanium Frame is designed for those who like to forget that they're wearing glasses. Comfortable and durable style. Frames come with the essential spring hinges.

Item No.	Description	\[
11-2315	w/ ACE lenses	
11-2415	w/ Green ACE 3.0 lenses	

# **DOWNTOWN DESIGNER FRAME**

This designer frame is lightweight and extremely comfortable. Built for those with smaller faces, perfect for the female flameworker!

ltem No.	Description	. ^ \
11-2342	w/ ACE Lens	
11-2442	w/ Green ACE 3.0 Lens	

# **STOCK READERS GLASSES**

Great for small detail work without buying prescription glasses. Also a substitute for a clip-on.

ltem No.	Description
11-1011	w/ ACE lenses +1.00 diopter
11-1012	w/ ACE lenses +1.50 diopter
11-1013	w/ ACE lenses +2.00 diopter
11-1014	w/ ACE lenses +2.50 diopter
11-1015	w/ ACE lenses +3.00 diopter



# EYEWEAR **QUARTZ WORKING AND WELDERS SHADES**

### **QUARTZ WORKING SPLIT LENS -1/3 TOP ACE**

EXCELLENT FOR THE QUARTZ WORKER - Top 1/3 is ACE AND THE BOTTOM 2/3 is available in a welders shade #6 or a shade #8.

ltem No.	Description	
11-1126	Shade #6	
11-1128	Shade #8	C C
11-1112	Side Shields	

**QUARTZ WORKING SPLIT LENS -1/3 TOP SHADE 4** 

EXCELLENT FOR THE QUARTZ WORKER - Top 1/3 is SHADE 4 AND THE BOTTOM 2/3 is available in a welders shade #6 or a shade #8.

ltem No.	Description	
11-1125	Shade #6	
11-1127	Shade #8	
11-1112	Side Shields	

# **KLIP LIFTS - FULL LENSES**

The Klip Lifts are worn on your existing plastic or metal safety glasses, converting them into furnace or laboratory viewing eyewear. With their integral spring clip, they hold securely in place. They fit glasses with 46, 48, or 50mm S7-shaped plastic frames.

These glasses offer no sodium flare removal, and should be worn over top of ACE, didymium or other sodium flare removing lenses.

ltem No.	Description	
11-3014	Shade #4	
11-3015	Shade #5	
11-3016	Shade #6	
11-3018	Shade #8	

# **KLIP LIFTS - HALF LENSES**

The Klip Lifts are worn on your existing plastic or metal safety glasses, converting them into furnace or laboratory viewing eyewear. With their integral spring clip, they hold securely in place. They fit glasses with 46, 48, or 50mm S7-shaped plastic frames.

These glasses offer no sodium flare removal, and should be worn over top of ACE, didymium or other sodium flare removing lenses.

ltem No.	Description	
11-3004	Shade #4	
11-3005	Shade #5	
11-3006	Shade #6	
11-3008	Shade #8	

# **QUARTZ WORKING SPLIT LENS -1/3 TOP CLEAR**

EXCELLENT FOR THE QUARTZ WORKER - Top 1/3 is CLEAR AND THE BOTTOM 2/3 is available in a welders shade #6 or a shade #8.

ltem No.	Description	~	$\wedge$
11-1146	Shade #6		. /
11-1148	Shade #8		100
11-1112	Side Shields		

## FIT OVER POLYCARBONATE WELDERS SHADE #6 AND #8

Very comfortable for the quartz worker. Super light weight! Fits over most existing glasses.



ltem No.	Description
11-1031-6	Fit Over Polycarbonate Welders shade #6
11-1031-8	Fit Over Polycarbonate Welders shade #8

# SHADE #6 LAMPWORKING SAFETY **GLASSES FOR QUARTZ GLASS WORKING**

Frame comes with easy insert, uses polycarbonate lenses which are lightweight, scratch resistant, and comfortable. Provides excellent UV/IR protection for the quartz worker.



11-2150BK-6

Item No.

Description

Shade #6 Lampworking Safety Glasses for Quartz Glass Working

# **CLIP-ON FLIP-UP LENSES - 1/3 TOP ACE**

Top 1/3 is ACE AND THE BOTTOM 2/3 is available in a welders shade #6 or a shade #8.

ltem No.	Description	
11-1136	Shade #6	
11-1138	Shade #8	

# CLIP-ON (WELDING SHADE ONLY)

Lightweight, plastic clip-on, flip-up spectacles are excellent for filtering UV and IR rays. They will fit most frame styles.

ltem No.	Description
11-1183	with Welding Shade 3.0
11-1109	with Welding Shade 5.0
11-1106	with Welding Shade 6.0
11-1188	with Welding Shade 8.0



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# **NATIONAL HAND TORCH**

The National Hand Torch is a quality built, versatile and economical pre-mix hand torch. The rotating leak proof union between the venturi mixer and neck, the high fuel flow range for such a small torch and the full line of tips and accessories allow this torch to be use for virtually all applications. The National Hand Torch is listed by Underwriters Laboratory.

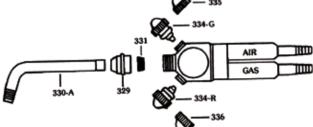


NATIONAL HAND TORCHES ARE DESIGNED FOR USE WITH THE FOLLOWING FUELS AND PRESSURES: Natural Gas, Propane or Butane: .25 – 5 psi; Oxygen: 2 – 10 psi

The National Hand Torch accepts all 7/16"-24 thread tips.

ltem No.	Description
1385	National Hand Torch Only barbed connections
1375	National hand Torch Only w/B style threaded connections
1379	National Hand Torch Kit - Barbed Connections. Includes OX-3 and OX-5 Tips
1379-N	National Hand Torch Kit - Barbed Connections. Includes NOX-1,3, and 5 Tips
1388	Torch Holder for National Hand Torch
1389	Wale Heavy Duty Torch Holder w/ Spring Steel clamp





### NATIONAL HAND TORCH FOR HYDROGEN USE

This model of the National Hand Torch is specially designed for use with Hydrogen and Oxygen.

This torch comes with a 7" stainless steel neck/ elbow and has "A" (3/8-24 thread) size welding hose connections.

The National Hand Torch accepts all 7/16"-24 thread tips.



ltem No.	Description
1365	National Hand Torch for Hydrogen use
14	1/4" Barb to Female A-size - Fuel
14-0	1/4" Barb to Female A-size - Oxygen

### REPLACEMENT PARTS FOR NATIONAL HAND TORCH:



Item No.	Description
329	Elbow Nut
330-A	Elbow Assembly - 4 1/2" Long - Standard
331	Elbow Nut Retaining Ring
334-G	Valve Stem Assembly - Green
334-R	Valve Stem Assembly - Red
335-A	Aluminum Valve Wheel - Green
335-0	Valve Wheel - Green
336-A	Aluminum Valve Wheel - Red
336-0	Valve Wheel - Red

### **ACCESSORIES:**

Item No.	Description
457C	10" Nozzle for National Hand Torch
457D	18" Long Elbow with Nut and Retaining Ring
457E	24" Long Elbow with Nut and Retaining Ring
457F	36" Long Elbow with Nut and Retaining Ring
457G	12" SS Nozzle for National Hand Torch-Hydrogen
40-1385	Top Mount Graphite Plate

# **GAS/AIR TORCH TIPS FOR NATIONAL HAND TORCH**

Gas Air torch tips are constructed of brass and provide a soft flame that is perfect for slow even heating. Commonly used as warming flames, annealing flames, or soft glass working flames. These pre-mix tips feature a 7/16-24 thread, which is compatible with the National Hand Torch, Nortel pre-mix top mount, Carlisle High Capacity Hand Torch, and several other pre-mix torch models.

ltem No.	Description
N-0	N-0 .065 inch orifice
N-1	N-1 .095 inch orifice
N-2	N-2 .156 inch orifice
N-3	N-3 .187 inch orifice
N-4	N-4 .265 inch orifice





# **BURNERS, TORCHES, & ACCESSORIES** TIPS FOR NATIONAL HAND TORCH

# SINGLE HOLE GAS/OXY TORCH TIPS FOR NATIONAL HAND TORCH

Single Hole pre-mix single fire tips for gas and oxygen that feature a 7/16-24 thread, which is compatible with the National Hand Torch, Nortel pre-mix top mount, Carlisle High Capacity Hand Torch, and several other pre-mix torch models. Unpiloted tips provide a very sharp fire that is great for detail work. Offered in brass for economy, and stainless which is ultra clean and durable.

Item No.	Description
SSOX-1	Stainless OX-1 .042" Orifice
SSOX-2	Stainless OX-2 .055" Orifice
SSOX-3	Stainless OX-3 .070" Orifice
SSOX-4	Stainless OX-4 .082" Orifice
SSOX-5	Stainless OX-5 .100" Orifice
OX-00	Brass OX-00 .020" Orifice
0X-0	Brass OX-0 .032" Orifice
0X-1	Brass OX-1 .042" Orifice
0X-2	Brass OX-2 .055" Orifice
0X-3	Brass OX-3 .070" Orifice
0X-4	Brass OX-4 .082" Orifice
0X-5	Brass OX-5 .100" Orifice



### PILOTED GAS/OXY TORCH TIPS FOR NATIONAL HAND TORCH

Piloted pre-mix single fire torch tips for gas and oxygen that feature a 7/16-24 thread, which is compatible with the National Hand Torch, Nortel pre-mix top mount, Carlisle High Capacity Hand Torch, and several other pre-mix torch models. Piloted tips can be pushed much harder than the unpiloted variety. Offered in brass for economy, and stainless which is ultra clean and durable.

Item No.	Description
SSNOX-1	Stainless OX-1 .042" Orifice
SSNOX-2	Stainless OX-2 .055" Orifice
SSNOX-3	Stainless OX-3 .070" Orifice
SSNOX-4	Stainless OX-4 .082" Orifice
SSNOX-5	Stainless OX-5 .100" Orifice
NOX-1	Brass OX-1 .042" Orifice
NOX-2	Brass OX-2 .055" Orifice
NOX-3	Brass OX-3 .070" Orifice
NOX-4	Brass OX-4 .082" Orifice
NOX-5	Brass OX-5 .100" Orifice



# FISHTAIL TORCH TIPS FOR NATIONAL HAND TORCH

Pre-mix fishtail torch tips for gas and oxygen that feature a 7/16-24 thread, which is compatible with the National Hand Torch, Nortel pre-mix top mount, Carlisle High Capacity Hand Torch, and several other pre-mix torch models.



Item No.	Description	
FSH-1	4 ports	
FSH-3	9 ports	
FSH-5	15 ports	

### RIBBON TIPS FOR NATIONAL HAND TORCH

Pre-mix ribbon fire tips for gas and oxygen that feature a 7/16-24 thread. This tip is only compatible with the National Hand Torch. Ribbon fire tips present their flame in a line configurations and are

offered in various lengths and row configurations. Made from stainless steel to be ultra clean and durable.



1396       4" - 3 Rows         1392       4" - 2 Rows         1395       3" - 3 Rows         1384       2" - 2 Rows         1386       1 1/2" - 1 Row	ltem No.	Description
1395     3" - 3 Rows       1384     2" - 2 Rows	1396	4" - 3 Rows
<b>1384</b> 2" - 2 Rows	1392	4" - 2 Rows
	1395	3" - 3 Rows
<b>1386</b> 1 1/2" - 1 Row	1384	2" - 2 Rows
	1386	1 1/2" - 1 Row



### MULTI-PORT HUSH TORCH TIPS FOR NATIONAL HAND TORCH

THE BEST TIPS ON THE MARKET - Pre-mix multiport tips for gas and oxygen that feature a 7/16-24 thread, which is compatible with the National Hand Torch, Nortel pre-mix top mount, Carlisle High Capacity Hand Torch, and several other pre-mix torch models. Each tip has permanently "locked-in" stainless steel inserts, while the brass body acts as a heat sink, dissipating the heat from the face. This combination does not damage the blowpipe neck as stainless steel sometimes does.



Item No.	Description
1380	7 Hole - 1/4" diameter
1381	19 Hole - 3/8" diameter
1382	31 Hole - 1/2" diameter

# EXTRA LARGE NATIONAL TORCH TIP

53 Hole x 1" Diameter tip for National Hand Torch - 7/16 - 24 thread



Item No.	Description
C536	Extra Large National Torch Tip

# **NORTEL TWIN-FUEL HAND TORCH**

This pre-mix hand torch has a special injector type mixer and one hand finger tip control. The "Twin Fuel" Hand Torch has a lightweight aluminum handle and accepts the National Hand Torch tips (7/16" -24 thread). The "Twin Fuel" option allows greater versatility in temperatures and usable fuels. It is ideal for guartz working, other high temperature applications, and lathe work. Used as a booster torch when combined with under side lathe fires. The overall length of the torch is 11" and also includes a 10" long neck.



**RECOMMENDED OPERATING PRESSURES: .25 to** 5 psi of Gas, 5 to 20 psi of Oxygen

ltem No.	Description
938	Twin-Fuel Hand Torc

# **CARLISLE UNIVERSAL HAND TORCH**

The Universal Pre-Mix Hand Torch is a nickel-chrome plated brass torch for glassblowers, laboratory technicians, metal, plastic, and glass shops. A wide variety of tips enables the operator to utilize flames ranging from a pinpoint fire to a large bushy flame with both gas/air and gas/oxygen mixtures. Both piloted and unpiloted tips are available. The Universal Pre-Mix Hand Torch is equipped with a rotating nozzle and can be used as a hand or bench torch with equal ease. The valve knobs are color coded for easy identification. All accessories and tips for the Universal Pre-Mix Hand Torch are interchangeable with the Unecon Hand Torch.



The Universal is available with a 1/4" nozzle for single point gas oxygen tips, 3/8" nozzle for gas/air and multiport tips, and 7/16" for a wide variety of gas/oxygen tips.

Item No.	Description
905	Universal with 1/4 inch nozzle
805	Universal with 3/8" nozzle

# PILOTED GAS/OXY TORCH TIPS FOR 1/4-27

Piloted pre-mix single fire tips for gas and oxygen that feature a 1/4-27 thread, which is compatible with the Universal Hand Torch. Offered in brass for economy, and stainless which is ultra clean and durable.

ltem No.	Description
911SS	Stainless 0x-1 .028" Orifice
912SS	Stainless 0x-2 .035" Orifice
913SS	Stainless 0x-3 .046" Orifice
914SS	Stainless 0x-4 .059" Orifice
915SS	Stainless 0x-5 .070" Orifice
911	Brass Ox-1 .028" Orifice
912	Brass 0x-2 .035" Orifice
913	Brass Ox-3 .046" Orifice
914	Brass 0x-4 .060" Orifice
915	Brass Ox-5 .070" Orifice



### CARLISLE HI-CAPACITY UNIVERSAL HAND TORCH 7/16 -24 THREAD

The Universal Pre-Mix Hi-capacity Torch FOR USE WITH NATIONAL TORCH TIPS (7/16 - 24 thread) This torch is a staple of the Scientific Glassworking community. With a nickel-chrome plated brass construction, this torch features excellent chemical and corrosion resistance.



### Item No. Description 804

Hi-Capacity Universal Hand Torch 7/16 -24 thread -Fits National Torch Tips

# CARLISLE UNECON HAND TORCH

The Unecon Pre-Mix hand torch features all nickel-chrome plated brass construction. The lever incorporated in the handle turns the torch off automatically when released. To relight the torch, the operator simply grasps the handle, depresses the lever and reignites the torch.

Available with a 3/8" nozzle or 1/4" nozzle. These

Description

Oxygen Tips

nozzles are interchangeable.

Item No.

903

803



# Oxygen Tips

1/4" nozzle, accepts single hole Gas/

3/8" nozzle, accepts single hole Gas/

# UNPILOTED GAS/OXY TORCH TIPS FOR 1/4-27

Unpiloted pre-mix single fire tips for gas and oxygen that feature a 1/4-27 thread, which is compatible with the Universal Hand Torch. Unpiloted tips provide a very sharp fire that is great for detail work. Offered in brass for economy, and stainless which is ultra clean and durable.

ltem No.	Description
906SS	Stainless 0x-1 .028" Orifice
907SS	Stainless 0x-2 .035" Orifice
908SS	Stainless 0x-3 .046" Orifice
909SS	Stainless 0x-4 .060" Orifice
910SS	Stainless 0x-5 .070" Orifice
906	Brass 0x-1 .028" Orifice
907	Brass 0x-2 .035" Orifice
908	Brass 0x-3 .046" Orifice
909	Brass Ox-4 .060" Orifice
910	Brass 0x-5 .070" Orifice



### **NORTEL UNITORCH HAND TORCH 6 NOZZLE**

The Unitorch has a stainless steel manifold and nozzle tubes with (6) stainless steel tips and a lightweight



aluminum handle. It is ideal for lathe work, dewars, windows, fritted discs, round bottoms, ring seals, graded seals, glass to metal seals and flame cutting. The Unitorch hand torch easily works 40mm quartz or 75mm borosilicate glass standard wall tubing. It weighs 1 1/2 lbs. and is 17" overall in length.

RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas, 5 to 15 psi of Oxygen

Item No.	Description
950	Nortel Unitorch Hand Torch 6 Nozzle

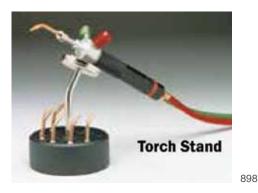
### **THE SMITH "LITTLE TORCH"** HAND TORCH

GREAT FOR SMALL DETAIL WORK ON GLASS AND METALS - The Smith "Little Torch" is a quality pre-mix hand torch designed to meet the exacting industrial standards for a small multi-purpose torch. Just a fraction wider and longer than the average middle finger. The balanced, rugged aluminum alloy body weighs only 1.5 ounces.



Variety of tips available allowing an infinite variety of flame settings up to 6300° F. Because of the small orifice size of tips 1, 2 and 3, each is fitted with a synthetic sapphire to assure accurate gas flow and improved flame characteristics.

Item No.	Description
900	Little Torch with Hosing - Includes 5 free tips
900-7	6 foot Red Hosing for Little Torch
900-8	6 foot Green Hosing for Little Torch
898	Magnetic Bench Stand for Little Torch
900-11	3" Flexible Extension for Custom Angle



### **NORTEL UNITORCH HAND TORCH** 9 AND 12 NOZZLE

Offers the same characteristics as the 6 nozzle torch but features additional nozzles.



Item No.	Description
950-12	12 Nozzle Unitorch Hand Torch
950-9	9 Nozzle Unitorch Hand Torch

### SINGLE HOLE TIPS FOR LITTLE TORCH

Tips for the Little Torch that provide a single point flame. A precision tip that presents a narrow pre-mixed flame for detailed applications.

Item No.	Description
901	Set of 5 Tips - Size #3 through #7
901-3	#3011" orifice
901-4	#4020" orifice
901-5	#5029" orifice
901-6	#6037" orifice
901-7	#7047" orifice



### **TWIN FLAME TORCH TIPS FOR LITTLE TORCH**

Tips for the Little Torch that provide two flames directed to a central point. The twin flame tip is commonly used for sealing operations.

ltem No.	Description
902	Set of 3 Tips - Size #4 through #6
902-4	#4020" orifice
902-5	#5029" orifice
902-6	#6037" orifice



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# NORTEL RANGER HAND TORCH

The Ranger Hand Torch is a stainless steel, surface-mix torch producing hotter, quieter, safe flames without flashback. This burner offers all of the



features of the Minor Lampworking Torch on a hand torch. The Ranger Hand Torch features precision needle valves to regulate the fuel and oxygen flow. The valve bodies can be rotated to suit the operator. The narrow head allows easy manipulation of glass work.

RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

Item No.	Description
980	Nortel Ranger Hand Torch

### **NORTEL MULTIMIX JR HAND TORCH**

Featuring the same flame characteristics of the Mid-Range Lampworking Torch, this hand torch is constructed of stainless steel and features a surface mix flame which produces great control and a tight flame pattern. The hand torch features fine



control valves, fuel and oxygen valve bodies which can be rotated to suit the operator, and a lightweight design.

RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

Item No.	Description
40-0021	Nortel Multimix JR hand torch

# NORTEL MULTI-MIX HAND TORCH

The "Multi-Mix" Hand Torch is a surface mix torch that features a stainless steel nozzle and welded construction. Fuel and oxygen valve bodies can be rotated to suit the specific operator. Supplied with hose barb adapters for connection to hosing. The large burner head easily dismantles for cleaning or replacement of parts. Lightweight, the 20" long 8x8 row model weighs only 13 ounces.



RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas, 5 psi to 15 psi of Oxygen

Item No.	Description
991	8x8 Row Head
999	11x11 Row Head

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# NORTEL RED MAX HAND TORCH

The Red Max Hand Torch features a stainless steel head and produces the same flame patterns as the Red Max Bench Burner. The large concentrated flame is great for both borosilicate and soft glass.



- Overall length 18"
- Head diameter is 3/4" 19mm

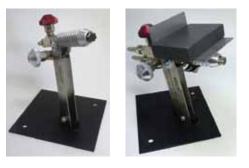
RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

ltem No.	Description
922	Red Max Hand Torch

## NORTEL MINOR LAMPWORKING TORCH

The Minor Bench Burner is the ultimate burner for working with Moretti – Effetre soft glass used in Beadmaking and Marblemaking. An all stainless steel burner that supplies surface mix flames up to <sup>3</sup>/<sub>4</sub>" diameter. The Minor is the same as the small burner mounted on the #923 Red Max Bench Burner. Works with natural gas, propane, and hydrogen.

RECOMMENDED OPERATING PRESSURES: .25 to 5 psi of Gas and 5 psi to 15 psi of Oxygen



Minor Burner shown with Graphite Top Mount

Item No.	Description
930	Nortel Minor Lampworking Torch -Barbed Connections
40-0930	Graphite top mount 2" x 3"
20-1381	Hose 1/4" I.D 12 Ft B Fitting on one end
611-540	Regulator - Oxygen 0 - 60 psi
613-510	Regulator - Propane 0 - 30 psi



### NORTEL MID-RANGE LAMPWORKING TORCH

The Mid-Range Bench Burner is a surface mix stainless steel burner which supplies flames up to 1" diameter. The Mid-Range burner features easy tilt positioning and precision needle valves to regulate the fuel and oxygen flow. The valve bodies can be rotated to suit the operator. This lampworking torch offers smooth tilt movement and a heavy base with mounting holes. Works with natural gas, propane, and hydrogen.



RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

Item No.	Description
40-0019	Nortel Mid-Range Lampworking Torch
40-0020	Graphite top mount 2" x 3"

### NORTEL MEGA MINOR LAMPWORKING TORCH

The Mega Minor is an upgraded version of the popular Minor Bench Burner that makes more efficient use of oxygen to produce a larger and hotter flame. For use with soft and hard glass beadmaking as well as small scale sculpture and marbles. Works with natural gas, propane, and hydrogen.



RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

ltem No.	Description
931	Nortel Mega Minor Lampworking Torch
40-0930	Graphite top mount 2" x 3"

### NORTEL MID-RANGE PLUS LAMPWORKING TORCH

The Mid-Range Plus Bench Burner is a powerful stainless steel surface mix bench burner with your choice of the Minor bench burner surface mix head mounted on top or a Premix head on top, as shown in picture. The top mount head is individually controlled. The "Mid-Range Plus" Bench Burner supplies flames up to 1"diameter with the bottom burner and a small detailed flame with the Top Fire. Works with natural gas, propane, and hydrogen.



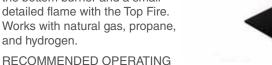
RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 12 psi of Oxygen

Item No.	Description
40-0023	Nortel Mid-Range Plus Torch w/ Pre-mix Topfire
40-0022	Nortel Mid-Range Plus Torch w/ Surface mix Topfire

### NORTEL MID-RANGE MEGA PLUS W/ MEGA MINOR TOPFIRE

The Nortel Mid-Range Mega Plus is a Mid-Range Torch, with a Mega Minor burner mounted on top.

The top mount head is separately controlled. The "Mid-Range Mega Plus" Bench Burner supplies flames up to 1"diameter with the bottom burner and a small detailed flame with the Top Fire. Works with natural gas, propane, and hydrogen.



PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

Item No.	Description
40-0024	Nortel Mid-Range Mega Plus w/ Mega Minor Topfire

# NORTEL MEGA MAX

ALL SURFACE MIX - The MEGA RED MAX Bench Burner is a powerful stainless steel surface mix bench burner with the Mega Minor bench burner surface mix head mounted on top. The top mount head is separately controlled. The "MEGA RED MAX" Bench



Burner supplies flames up to 1  $\frac{1}{2}$ " diameter with the large burner and a small detailed flame with the Top Fire.

With the new design of this bench burner you get a much more focused, uniform, cleaner, hotter flame than you can get with the original square headed Major bench burner. Works with natural gas, propane, and hydrogen.

RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

ltem No.	Description
927	Nortel Mega Max
40-0925	Graphite top mount 2" x 3"

# **RED MAX CONVERSION KIT**

This kit allows you to turn your Major Minor into a Red Max Torch. Includes new torch head, cooling fins and hardware

Description

Red Max Conversion Kit

Item No.

924C



Wale Apparatus

400 Front Street, Hellertown, PA 18055

### NORTEL RED MAX **LAMPWORKING TORCH**

The RED MAX Bench Burner is a powerful stainless steel bench burner supplying flames up to 1 1/2" diameter and a small detailed flame with the top mounted burner. The top mounted burner is available in either a Surface mix or a Pre-mix burner.

With the new design of this burner, you get a much more focused, uniform, cleaner, and hotter flame that the original design of the Major bench burner.

Works with natural gas, propane, and hydrogen.

RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen



923



924

Item No.	Description
923	Red Max Burner w/ Minor Surface Mix Top Mounted Burner - Barbed Connections
923B	Red Max Burner w/ Minor Surface Mix Top Mounted Burner - "B" Connections
924	Red Max Burner w/ Pre-mix Top Mounted Burner - Barbed Connections
924B	Red Max Burner w/ Pre-mix Top Mounted Burner - B Connections
40-0925	Graphite top mount 2" x 3"

# **NORTEL MINI MILON TORCH**

This Pre-mix Burner which produces a pinpoint flame, is designed to use 7/16" threaded tips, National style.

Included are tips number 0, 1, 2, 3 and N11. Other tips, multiple orifice, and ribbon style are available.

The top ball-style mount enables easy tilt up and down and side to side. Swivel friction can be adjusted by the wing nuts.

Works with natural gas or propane and oxygen.

RECOMMENDED OPERATING PRESSURES: .25 psi to 5 psi of Gas and 5 psi to 15 psi of Oxygen

Item No.	Description
932	Nortel Mini Milon Torch

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### **ALPHA BETHLEHEM SURFACE MIX BENCH BURNER**

The new low-pressure, stainless steel, Alpha Glass Bead Burner. The Alpha delivers more flow at a low gas pressure producing the ideal glass working flame. It's an excellent starter burner for the glass bead artist. Affordable and convenient, the Alpha is the only torch on the market today designed with your needs in mind.



Specifications:

- Burner configuration: Center fire 6 jets Pentagon shape
- Face dia. 5/8" (15.875 mm)
- Full flame consumption: Gas: 2 psi; 7 cu. ft./hr. (198 l/hr.) Oxygen: 8 psi; 27 cu. ft./hr. (765 l/hr.)
- Works: Rod 5/8" (16 mm) Tube 19 mm
- Dimensions: 5" long with a 6" base Net Weight: 2 1/2 lbs.
- Torch Cleaning Kit (Included with Burner) Kit includes a wooden dowel striker, two wires for gas ports cleaning, a wire brush and instructions)

RECOMMENDED OPERATING PRESSURES: 2 psi of Gas and 8 psi of Oxygen

ltem No.	Description
	Alpha Bethlehem Bench Burner with B Valves and Base - Surface Mix

### **CHAMPION BETHLEHEM SURFACE MIX BENCH BURNER**

The newest low-pressure torch to hit the market, the Champion Glass Working Torch. The Champion is their most technologically advanced, versatile burner to date, and is a new, improved stainless steel alternative to our fanfavored PM2D. Newly engineered for a low-pressure, high heat performance, the Champion has the most efficient large flame on the market today.



Specifications:

- Burner configuration: Center fire - 6 jets Outer fire - 30 jets
- Face dia. 1 1/8" (28.575 mm)
- Full flame consumption: Gas: 5 psi; 24.96 cu. ft./h (706.8 l/hr.)
- Oxygen: 20 psi; 88.13 cu. ft./hr. (2496 l/hr.)
- Works: Rod 44 mm AND Tube 80 mm +
- Dimensions: 6 7/8" long with a 8" base Net Weight: 8 3/4
- Torch Cleaning Kit (Included with Burner) Kit includes a wooden dowel striker, two wires for gas ports cleaning, a wire brush and instructions

RECOMMENDED OPERATING PRESSURES: 5 psi of Gas and 20 psi of Oxygen

Item No.	Description
25-0022	Champion Bethlehem Bench Burner with Valves and Base - Surface Mix





### **BRAVO BETHLEHEM SURFACE MIX BENCH BURNER**

The new low-pressure, stainless steel Bravo Bench Burner was designed specifically with the needs of the artistic flameworker in mind. A dual-purpose torch, it will work easily with both soft and borosilicate glass. Bethlehem's Bravo is one of the hottest new torches on the market today!



Made with the precision and quality of all Bethlehem burners, the Bravo's output is surfacemixed and whisper-soft. By

varying the atmosphere of your flame, you can use your torch like a fiery paintbrush for shading and highlights. The razor-sharp center is excellent for creating small details. For marbles, sculpting, and vessels, this sleek new torch is both cost-effective and fuel-efficient.

The Bravo Bench Burner Features: An improved design replacing our popular Barracuda Burner.

All stainless steel construction that stays cool while the flame is super hot.

A unique design that allows for a higher volume of fuel at a lower inlet pressure- 15 cu. ft./hr. at only 2 psi. Can also operate on household gas (1/4 psi) and oxygen concentrators (7 psi)

Specifications:

- Burner Configuration Center fire 6 jets; Outer fire 12 gas jets
- Works Rod 1" (26 mm); Tube 38mm
- Full Flame Gas Consumption Gas: 2 psi; 15 cu. ft./hr. (425 l/hr.); Oxygen: 8 psi; 66 cu. ft./hr. (1867 l/hr.)
- Hose Connection Threaded "B" fittings
- · Construction Stainless steel body with black enamel base
- Dimensions 6" Long with a 6' base Net Weight 3 1/2 lbs.
- Torch Cleaning Kit (Included with Burner) Kit includes a wooden dowel striker, two wires for gas ports cleaning, a wire brush and instructions

RECOMMENDED OPERATING PRESSURES: 2 psi of Gas and 8 psi of Oxygen

Item No.

Description Bravo Bethlehem Bench Burner with Valves and Base - Surface 25-0021 Mix

# **HOT HEAD LAMPWORKING TORCH**

The Hot Head is an affordable burner head for working with soft glass and it's easy use makes it ideal for the beginner lampworker. Its fueled by MAPP gas either in the disposable bottles or larger bulk containers. It does not require hoses, regulators or oxygen as do other recommended burners and torches.



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40	56	244	2	

Description Hot Head Lampworking Torch

# **BUNSEN BURNER - 4 BARREL**

Four Barrel Bunsen Burner is great for heating glass while working on other sections.

Balanced construction provides good combustion qualitites.

Burner has a heavy and stable base and a 1/4" barb connection for attaching the hose.

ltem No.	Description
B122P	Bunsen Burner - 4 barrel for Propane
B122G	Bunsen Burner - 4 barrel for Natural Gas

# CARLISLE MINI CC LAMPWORKING BENCH BURNER

The Carlisle Mini CC is a surface mix burner that offers a high level of versatility in the flame. This wide range of flame capabilities makes the Mini CC the perfect bench burner for beginners and experts alike.

The body of the mini CC is constructed of brass and has cooling fins cut into its profile to help protect the burner from heat buildup. The tube matrix, which is constructed of



seven tubes, is made of stainless steel. The connection of the body to the stand is made with a ball joint, allowing for an increased or decreased tilt of 15 degrees and articulation. This allows the burner to have excellent positioning capabilities.

Consumption based on standard usage is approximately 1.5 LPM (Liters Per Minute) of propane and 7 LPM of oxygen. This burner may be used with oxygen and either natural gas, propane, or even hydrogen. The recommended operating pressures are 2 psi (Pounds per Square Inch) for fuel gas and 5 psi for oxygen.

This unit features "B" size welding hose fittings for feed connections. Hose barbs can be adapted if requested.

Item No.	Description
100B	Carlisle Mini CC Lampworking Torch
40-0101	Graphite top mount 2" x 3"

### **CARLISLE HELLCAT** LAMPWORKING BENCH BURNER

The Carlisle HellCat Lampworking Torch extends your reach! Four valves separately control the inner and outer flames for unsurpassed control. Adjust to practically any flame combination and make bigger objects faster.

Burner is supplied with 4 separate "B" size welding hose inlets which allows use with optional foot pedal controller. Optional adapters available to support barbed connections or 2 inlet use.

Description



Item No. 117

Carlisle HellCat Lampworking Torch



### CARLISLE CC LAMPWORKING BENCH BURNER

The burner that started it all is still the standard of the industry. The Carlisle CC burner has two separate flames to allow for maximum control. The centerfire is a pre-mix tip that can either be a #3 (standard) or a #5 (special order). The outerfire is surface mixed and is excellent for boosting the heat when you need it.



These units are offered with either a ball and post mount, or the upgraded rack and pinion mount.

The rack and pinion allows for ease of positioning, with a knob on either side of the unit to change the articulation of the head. The ball and post will also allow for some articulation, but should not be done while the unit is emitting a flame.

There are many other options and sizes that can be selected for a more custom torch, such as the CC Plus, CC ++, 2 or 4 inlets, hose barbs or welding hose connections, and also the air optimizer! The standard burners in stock have 2 inlets, hose barb adapters, and a #3 centerfire tip. Other units are available to order.

Also available for use with Hydrogen.

Item No.	Description
110	CC Bench Burner with Ball and Post Mount (2 inlets)
114	CC Bench Burner with Rack and Pinion Mount (2 inlets)
111	CC Bench Burner for use with Hydrogen
40-0110	Graphite top mount 2" x 3"

### CARLISLE CC PLUS LAMPWORKING BENCH BURNER

The CC Plus is a larger version featuring 3 rows of porting on the outside flame, rather than the standard 2 rows on a CC.

The pre-mix center fire and surface mix outer fire are similar to the standard CC design however capable of passing twice the amount of gas and oxygen. This high capacity design is ideal for working quartz and larger applications.



Standard features include a ball and post mount, #3 centerfire tip, and 2 inlets with hose barb adapters.

Also available for use with Hydrogen.

ltem No.	Description
126	CC Plus with Rack and Pinion
120	With Ball & Post Mount (2 inlets)

### CARLISLE BLACK WIDOW BENCH BURNER

The Black Widow is a 4 inlet concept torch. The engineers behind the magic gathered advice from every artist that walked through Carlisle's doors. After various trials, the original Black Widow was born. It was an all surface mixed torch with the center fire built exactly like the ever popular High Oxy Mini CC centerfire. As the Black Widow gained popularity, artists began to make new requests. They wanted something that would be able to "punch" a hole right through medium wall tubing. Carlisle responded and the results were breathtaking. The Widow is now offered with four different variations of the centerfire. It is now possible to get the Widow with a pre-mixed #3, pre-mixed #5, surface mixed "Artistic", or surface mixed "Hi Oxy" center fire.



The Widow base is something entirely unique. It can be adjusted vertically to accommodate the standing artist or a larger piece of artwork. The head of the torch is also adjustable in a front-to-back motion (almost straight up or down) and turns 360°. The Widow is the perfect torch for any Borosilicate worker as well as the soft glass bead maker or master sculptor. Consumption based on standard usage is approximately 80 CFH (cubic foot per hour) of propane and 448 CFH of oxygen. This burner may be used with oxygen and either natural gas, propane, or even hydrogen.

RECOMMENDED OPERATING PRESSURES: 2 psi of Gas and 20 psi of Oxygen

ltem No.	Description
119	Black Widow Carlisle Bench Burner
The hand	e is Monica Chapon and I use your products non-stop. -held torch I purchased in 2006 is the most important ny studioI also use glass rod bought from Wale." Chapon



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# **BURNERS, TORCHES, & ACCESSORIES ACCESSORIES**

#### **QUICK-CONNECTS**

MADE IN THE USA - Quick-Connects provide for fast and reliable connections and disconnections for torches, hoses and regulators. All models are color-coded for added safety Oxygen (Green), Fuel Gas (Red). Oxy/Fuel Gas models included integral reverse flow Check Valve.



Quick Connects fit all B-Size welding and cutting equipment.

Supplied in sets of 1 Fuel Gas and 1 Oxygen. Available in regulator mounted, torch mounted, and hose to hose models. Individual guick connects and half sides are available upon request.

1811

Features:

- Brass construction provides long service life cycle tested over 10,000 operations indicating a service life of 10 to 12 years
- Instant closure on reverse flow Check Valve with total shutoff at only 10 oz. of back pressure
- Spring loaded locking mechanism
- Exceed CGA flow specifications 1100 SCFH flow at 125 psi inlet pressure
- UL Listed
- 200 psi maximum operating pressure

Item No.	Description
1811	Torch to Hose Mounted Set
1812	Regulator to Hose Mounted Set
1813	Hose to Hose Mounted Set
20-1400-F	Regulator to Hose Mounted - Male Plug Only -Gas
20-1400-0	Regulator to Hose Mounted - Male Plug Only -Oxy

# **T GRADE TWIN WELDING HOSE**

MADE IN THE USA -GOODYEAR - T Grade rubber welding red hose is compatible for use with natural gas, propane, and the T Grade welding green hose is compatible for use with oxygen.



The durable cross-section design is abrasion and cut

resistant. Able to withstand working pressures up to 150 psi.

"A" fitting is for Hydrogen

Item No.	Description
20-1381	1/4" I.D 12 Foot - B Fitting on one end
20-1382	1/4" I.D 25 Foot - B Fitting on both ends
20-1382-50	1/4" I.D 50 Foot - B Fitting on both ends
34-10107-1	1/4" I.D 25 Ft B Fitting on end A on other end
20-1383	3/8" I.D 12 Foot - B Fitting on one end
20-1384	3/8" I.D 25 Foot - B Fitting on both ends

# **Y CONNECTORS**

Y connectors are designed to allow for two hoses to come from one regulator. Inlet is female B size and outlets are male B size. Also offered with valves to control the flow to each line.

ltem No.	Description
20-1403	Fuel Gas - with valves
20-1404	Oxygen - with valves
20-1400	Oxygen
20-1401	Fuel Gas



# ADAPTERS AND FITTINGS

1/4 inch Barb to B-Size or A size adapters allow you to connect a 1/4" ID welding hose by pushing onto the 1/4" barb connector

B-size is 9/16 - 18 Thread A-size is 3/8 - 24 Thread



Fuel adaptors have left handed threads and Oxygen adaptors have right handed threads

ltem No.	Description
24-0	1/4 Barb to Female B-Size - Oxygen
24	1/4 Barb to Female B-Size - Fuel
40-B	1/4" Barb to male B-Size - Oxygen
41-B	1/4" Barb to male B-Size - Fuel
14	1/4" Barb to Female A-size - Fuel
14-0	1/4" Barb to Female A-size - Oxygen

### **PVC TWIN TUBING**

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This PVC color coded tubing is lightweight, flexible, and kink resistant. It's available plain or with protective Norfab overbraid for added protection from heat and abrasion. Great for Hand Torches!

1/4 inch ID x 3/8 inch OD. Able to withstand working pressures up to 20 psi.

ltem No.	Description	
20-1350	10 Foot	
20-1352	25 Foot	
20-1354	50 Foot	
20-1356	100 Foot	
20-1370	10 Foot - with Norfab Overbraid	
20-1372	25 Foot - with Norfab Overbraid	
20-1374	50 Foot - with Norfab Overbraid	
20-1376	100 Foot - with Norfab Overbraid	





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# **BURNERS, TORCHES, & ACCESSORIES** ACCESSORIES

# **STANDARD DUTY REGULATORS**

Standard Duty regulators from Wale are single stage regulators that are ideally suited for flameworking applications. A sensitive neoprene diaphragm maintains consistent delivery pressure. Features include dual inlet filtering, compact design, and it is made in the U.S.A.



Outlets are welding hose "B" size fittings.

ltem No.	Description
611-540E	Oxygen Regulator - Standard Duty 0-150 psi
613-510E	Fuel Regulator - Standard Duty 030 psi

# HEAVY DUTY REGULATORS

HIGH QUALITY PREMIER **REGULATORS - Premier tank** regulators from Wale are heavy duty single stage regulators that are ideally suited for flameworking applications. A sensitive neoprene diaphragm maintains consistent delivery pressure. Features include dual inlet filtering, compact design, and it is made in the U.S.A.



Outlets are welding hose "B" size fittings.

Item No.	Description	
611-540	Oxygen 0 - 60 psi	
613-510	Propane 0 - 30 psi	

# **7 WAY HEX MANIFOLDS**

These popular and economical manifolds are made of brass and are tested up to 3,000 psi in pressure. Each manifold offers up to 6 outlets with 1 inlet. The inlet and outlets are 1/4 inch NPT thread.



Purchase the 1/4" NPT to B Size adapters to use with this manifold for easy connection of torches.

Purchase the 1/4 inch plug to plug up outlets that are not needed.

Item No.	Description
20-1405	7 Way Hex Manifold
20-1409	1/4" NPT to Male "B" size Oxygen adapter
20-1410	1/4" NPT to Male "B" size Fuel Gas adapter
20-1408	1/4 inch plug

# **TWIN REGULATOR BONUS PACK**

Bonus Pack Includes:

- Oxygen Regulator 0-150 psi
- Fuel Regulator 0-30 psi
- Set of Flashback Arrestors

Great Deal!



Item No.	Description
1800	Twin Regul

lator Bonus Pack

# FLASHBACK ARRESTORS

Flashback Arrestors help prevent serious incidents caused by reverse gas flows or flashbacks. They are designed to stop flashbacks by preventing ignition of mixed gases while protecting equipment such as hoses, regulators, and cylinders.

Flashback Arrestors are required for use with all pre-mix torches, and are strongly recommended for all surface mix torches as well.



Features:

- Color coding for gas service provides added safety - Oxygen (Green), Fuel Gas (Red)
- · Internal check valve designed to prevent reverse flow of oxygen and fuel gases
- Maximum operating pressures of 22 psi for Propane and 125 psi for Oxygen
- · Reusable and does not require manual resetting
- UL listed and 100% tested

Note that these cannot be used with gasses at or below 1 psi, including residential pressure natural gas (approximately .25 psi or 7" Water Column).

ltem No.	Description
1810	Set of Flashback Arrestors (1 Fuel & 1 Oxygen)
1803	Oxygen Flashback Arrestor
1804	Fuel Gas Flashback Arrestor





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# BURNERS, TORCHES, & ACCESSORIES ACCESSORIES

### WELDIT GASAVER TORCH HANGER

The Weldit Gasaver is a hand torch accessory designed for bench or lathe use. It is to be installed in the oxygen and fuel supply lines. When a torch is hung on the Gasaver lever, flow is automatically shut off. The pilot that is on the hanger can be used to easily relight the hand torch when it is picked up from the lever.



Item No.	Description
20-8245	Natural Gas
20-8244	Propane
20-8246	Hydrogen

### WALE HEAVY DUTY TORCH HOLDER W/ SPRING STEEL CLAMP HOLDER

With a cast iron base and stainless steel arm assembly, the heavy duty Wale Torch Holder is designed to be a stable and durable holder for the National Hand Torch. Due to the innovative design, the torch can be easily and safely placed or removed with one hand. On the base, there are 4 threads that can store extra tips while not in use.



Description Wale Heavy Duty Torch Holder w/ Spring Steel Clamp Holder

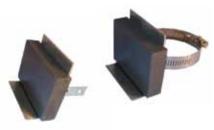
### **TOP MOUNT GRAPHITE MARVERS**

.....

Wale is proud to offer these economical graphite marver tops for a range of burners. Each has been designed to work with the burner listed, and features a size of 3 inch wide x 2 inch deep x 5/8 inch thick.

Item No.

1389



Item No.	Description
40-0930	Minor/Mega Minor Burners - Pt# 930, 931
40-0020	Mid-Range Burner - Part# 40-0019 - "L" bracket design
40-0925	Major/RedMax Burners - Part# 923, 924, & 927 "L" bracket design
40-0110	CC Burners - Part# 110 and 114
40-0101	Mini CC Burner - Part# 100B

# TORCH LIGHTING PRODUCTS

For safe and reliable ignition of your torches, nothing beats the tried and true striker from Shurlite. This flint striker also has affordable replacement flints.

For those that want an upgrade, the Torch-Mate provides handsfree automatic torch lighting. Simply depress the activator arm with your torch and it automatically triggers the battery operated igniter. This rugged all-metal lighter measures 2" wide x 3 ½" long x 2 ½" high and is ideal for bench or lathe mounting. Operates on (2) AA batteries (not included).





800

Item No.	Description
800	Torch Mate - Battery Operated
810	Shurlite Striker
815	Replacement Flint for Shurlite (box of 5)

# **MINI CC "CROWLEY" MARVER**

Developed with the help of glass artist and instructor Debbie Crowley of the Glass Hive, this torch mounted marver is the most innovative of its kind ever created. Using a threaded connection point, the marver is securely attached to the burner, alleviating any issues of movement of the work surface during use. The graphite pad itself is a full 4 inches wide by 2 1/2 inches deep by 1/2 inch thick. The pad is held in place on a stainless steel cradle with two spring clips. The spring clips have a strong grip to hold



the graphite in place without movement during use, yet are flexible enough to allow for easy change out of the pad or even allowing the pad to be flipped over for dual service life. The best feature of all is the separate articulation ball joint. This allows the pad to be angled and moved to almost any position regardless of how the head is angled. With this revolutionary feature, you can have a level marver pad and an angled torch head or vice versa or anywhere in between.

This option is available only as a self installed option. The product comes with installation instructions and all parts necessary other than the Mini CC burner (burner sold separately).

Description

Mini CC "Crowley" Marver

ltem No. 40-0102

Wale Apparatus 3

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#### WE OFFER AN ENTIRE LINE OF KILNS FROM JEN-KEN, PARAGON, EVENHEAT AND MORE!

#### **DELUXE 11" x 9" ANNEALING/FUSING JEN-KEN KILN WITH 4" BEAD DOOR**

Annealing and fusing kiln.

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 11" DIA. x 9" D
- Electric Requirements: 120V 13 AMP
- Max Temp: 1700° F
- MFG. Warranty: 2 Years
- Shipping Weight: 70lbs
- Shipping Method: UPS

Additional Info:

- · Includes: 9" Shelf, Posts, and Kiln Wash
- Side Firing
- Additional 4" x 9" Side Flip Up Door



#### 40-1191 w/ Digital Controller 40-1190

w/ Analog Pyrometer

# Compact and portable, this kiln is

AF3P CUBE 4" DOOR JEN-KEN KILN

great for lampworking and fusing along with many other applications.

- Controller: AF3P 3 Key Digital
- Inside Dimension: 9" L x 9" W x 9" D
- Electric Requirements: 120V 13AMP
- Max Temp: 1700° F
- MFG. Warranty: 2 Years
- Shipping Weight: 70lbs
- Shipping Method: UPS

#### Additional Info:

- Large 4" x 9" door
- Side firing only
- Includes shelf, posts, kiln wash, peephole plug, base brick, and manual

# 11" x 4.5" ANNEALING/FUSING JEN-KEN KILN WITH BEAD DOOR

Annealing and fusing kiln.

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 11" DIA. x 4 1/2" D
- Electric Requirements: 120V 13 AMPS
- Max Temp: 1700° F
- MFG. Warranty: 2 Years
- Shipping Weight: 50lbs
- Shipping Method: UPS

Additional Info:

- · Includes: Shelf, Posts, and Kiln Wash
- Side Firing
- Additional 2" x 9" Side Flip Up Door

# **GS FUSE BOX JEN-KEN KILN**

40-1142

40-1141

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 6" x 6" x 4 1/2" D
- Electric Requirements: 120V 10 AMP
- Max. Temp: 1700° F
- MFG. Warranty: 2 Years
- Shipping Weight: 35lbs
- Shipping Method: UPS

Additional Info:

- Includes: Shelf, Posts, Kiln Wash, and Base Brick
- Lift Off Brick Lid

Item No. GS

40



w/ Digital Controller

w/ Analog Pyrometer

# CHILIPEPPER TOOLBOX ANNEALING **JEN-KEN KILN**

Bead Annealer Series, lightweight and portable.

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 16" W x 5 1/2" H x 6 1/2" D
- Electric Requirements: 120V 15AMP
- Max Temp: 1100° F
- MFG. Warranty: 2 Years
- Shipping Weight: 25lbs
- Shipping Method: UPS

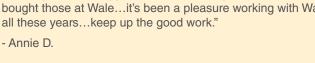
Additional Info:

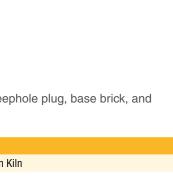
- Door Opening: 16" W x 2 3/4" H
- · Exterior metal bead mandrel rest at bottom of door opening
- Kiln insulation lining Two 1" layers of 8lb non-carcinogenic "Superwool-607"

Item No.	Description
40-0617	Chilipepper kiln w/ Digital Controller
40-0616	w/ Analog Pyrometer

"I began lampworking about 13 years ago. I purchased all my equipment from Wale and still use most everything to this day. I did upgrade to a bigger torch and better glasses, but I also bought those at Wale...it's been a pleasure working with Wale all these years...keep up the good work."









GS Fuse Box Jen-Ken Kiln

#### 40-1192-BD4 Cube 4" Door Jen-Ken Kiln

# 11" x 4.5" ANNEALING/FUSING JEN-KEN KILN

Compact and easy to move with large sturdy handles.

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 11" DIA x 4 1/2" D
- Electric Requirements: 120V 10 AMP
- Max Temp: 1700° F
- MFG. Warranty: 2 Years
- Shipping Weight: 50lbs
- Shipping Method: UPS
- Additional Info:
- Side firing
- No bead door



Item No.	Description	
40-1144	w/ Digital Controller	
40-1145	w/ Analog Pyrometer	

# **AF3P BEAD CUBE JEN-KEN KILN**

#### Compact and portable, great for lampworking.

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 9" L x 9" W x 4.5" D
- Electric Requirements: 120V 13 AMP
- Max Temp: 1700° F
- MFG. Warranty: 2 Years
- Shipping Weight: 70lbs
- Shipping Method: UPS

#### Additional Info:

- Includes: Shelf, Posts, Kiln Wash, Peep Hole Plug, and Base Brick
- Side Firing
- Large 2" x 9" Door

ltem No.	Descrip
AF3P	#AF3P P

• MFG. Warranty: 2 Years

Shipping Weight: 150lbs

Controller: AFCP 3 KEY DIGITAL

• Inside Dimension: 18" DIA. x 11"D

Shipping Method: Freight Truck

• Electric Requirements: 240V - 20 AMP

Bead Cube Jen-Ken Kiln



# **AFG OVAL 9 JEN-KEN KILN**

Designed for the artist that has a passion for all the fired arts! Includes BOTH ceramic and glass firing modes.

- Controller: Digital
- Inside Dimension: Oval 24"W x 39"L x 9"D
- Electric Requirements: 240V 36AMP
- Max Temp: 1700°F
- MFG. Warranty: 2 Years
- Shipping Weight: 250 lbs
- Shipping Method: Freight Truck

Additional Info:

- Receptacle: 6-50R
- Includes: 2 "D" Half Shelves, Kiln Wash, Peep Hole Plug, and Stand
- Optional: Viewing Window
- Glass Mode: Gives the uniform top blast of heat to evenly heat the glass on the shelf with some of the side coils heating to assist in bringing the kiln to temperature.
- · Ceramic Mode: All side firing, great for ceramics and glazes

ltem No.	Description
OVAL9	AFG OVAL 9 Jen-Ken Kiln

# AF3P 15" x 6" JEN-KEN KILN

Smaller kiln with BIG kiln features!

- Controller: AF3P 3 KEY DIGITAL
- Inside Dimension: 15" DIA. x 6"D
- Electric Requirements: 120V 15AMP
- MFG. Warranty: 2 Years
- Shipping Weight: 80lbs
- Shipping Method: UPS

#### Additional Info:

- Includes: Shelf, Posts, Kiln Wash, Peep Hole Plug, and Stand
- Optional: Viewing Window or Flip Door
- 2-Position Lid Prop for Venting
- High Temperature Lid Coating
- Item No. AF3P156

15" x 6" Jen-Ken Kiln



AFG18E 18" x 11" Jen-Ken Kiln

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AFG 18" x 11" JEN-KEN KILN

Additional Info:

- Includes: Shelf, Posts, Kiln Wash, Peep Hole Plug, and Stand
- Optional: Viewing Window
- 2-Position Lid Prop For Venting
- High Temperature Lid Coating

#### BLUEBIRD XL 20" x 4.5" x 9" PARAGON KILN

Dream kiln for the glass bead enthusiast!

- Controller: Sentry Express 3 Key Digital
- Inside Dimension: 20" L x 4 1/2" H x 9" D
- Electric Requirements: 120V -15 AMP
- Max Temp: 1500°F
- MFG. Warranty: 2 Years
- Shipping Weight: 80 lbs
- Shipping Method: UPS

#### Additional Info:

- (2) 10" Wide x 4 1/2" doors
- Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off switch
- 20 Slot Mandrel Holder
- Also available in custom black, pink, purple, and turquoise

# **F-200 LAMP WORKING PARAGON KILN**

High performance, versatile kiln great for glass annealing and fusing. Ideal for seminar teachers, like two kilns in one!

- Controller: Sentry Express 3 Key Digital
- Inside Dimension: 25" W x 15" D x 8" H
- Electric Requirements: 240V 20 AMP
- Max Temp: 1700°F
- MFG. Warranty: 2 Years
- Shipping Weight: 275 lbs
- Shipping Method: Freight Truck

#### Additional Info:

- Spring loaded vertical drop door with (2) 2" x 11" punty rod doors. Use to insert figurine with a punty rod which extends outside the firing chamber.
- Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off switch
- 19 Slot Mandrel Holder
- Dual Mechanical Relays. Optional Mercury Relay available
- Top Firing

Item No. F200

F-200 Lamp Working Paragon Kiln

ltem No.	Description
40-1160	BluebirdxL 20" x 4.5" x 9" Paragon Kiln
40-1160B	BluebirdxL in Black 20" x 4.5" x 9" Paragon Kiln
40-1160P	BluebirdxL in Pink 20" x 4.5" x 9" Paragon Kiln
40-1160PU	BluebirdxL in Purple 20" x 4.5" x 9" Paragon Kiln

40-11600T BluebirdxL in Turquoise 20" x 4.5" x 9" Paragon Kiln

### **F-500 LAMP WORKING PARAGON KILN**

Great work horse that will raise production and is designed for annealing large glass figurines, beads, and marbles.

- Controller: Sentry Express 3 Key Digital
- Inside Dimension: 24" W x 18" D x 22 1/4" H
- Electric Requirements: 120V 15 AMP
- Max Temp: 1200°F
- MFG. Warranty: 2 Years
- Shipping Weight: 40lbs
- Shipping Method: Freight Truck

#### Additional Info:

- · Precisely balanced counter-weight vertical drop door with (2) 4" x 10 1/2" punty rod
- doors. Use to insert figurine with a punty rod which extends outside the firing chamber.
- · Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off switch
- Adjustable 19 Slot Mandrel Holder
- Industrial Grade Mercury Relay
- Side Firing

Item No.	Description
F500	F-500 Lamp Working Paragon Kiln

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# F120 10.75" x 7" x 11" PARAGON KILN

Anneal glass figurines in this lampworking kiln.

- Controller: Sentry Express 3 Key
   Digital
- Inside Dimension: 10 <sup>3</sup>/<sub>4</sub>" W x 7"H x 11" D
- Electric Requirements: 120V 15 AMP OR 220V
- Max. Temp: 1700°F
- MFG. Warranty: 2 Years
- Shipping Weight: 125lbs
- Shipping Method: Freight Truck

#### Additional Info:

- Spring loaded vertical drop door with punty rod door. Use to insert figurine, up to 5"tall, with a punty rod which extends outside the firing chamber.
- Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off switch
- Safety pilot light
- 2 1/2" Insulating Refractory Firebricks
- Top Firing

Item No.	Description
40-1165-220	10.75" x 7" x 11" Paragon Kiln 220 volt 50hz
40-1165	F120 10.75" x 7" x 11" Paragon Kiln 120 volt

### F-240 LAMP WORKING PARAGON KILN WITH TOP ELEMENTS

#### Anneal large glass figurines in this kiln.

- Controller: Sentry Express 3 Key Digital
- Inside Dimension: 18" W x 18" D x 13" H
- Electric Requirements: 240V 20 AMP
- Max Temp: 1700°F
- MFG. Warranty: 2 Years
- Shipping Weight: 290 lbs
- Shipping Method: Freight Truck

Additional Info:

- Spring loaded vertical drop door with (2) 4" x 15" punty rod doors. Use to insert figurine, up to 11" tall, with a punty rod which extends outside the firing chamber.
- Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off switch
- Top Firing



F130 11"	' x 13" x 11"	PARAGON KILN

Anneal large glass figurines in this elite lampworking kiln.

You can make figurines up to 11" tall in the F-130 Elite Paragon kiln. Maintain the annealing temperature indefinitely with the Sentry xpress 3-key controller.

- Controller: Sentry Express 3 Key Digital
- Inside Dimension: 11" W x 13" H x 11" D
- Electric Requirements: 120V 20 AMP
- Max. Temp: 1800°F
- MFG. Warranty: 2 Years
- Shipping Weight: 150lbs
- Shipping Method: Freight Truck

#### Additional Info:

- Spring Loaded Vertical Drop Door with Punty Rod Door. Use to insert figurine, up to 11" tall, with a punty rod which extends outside the firing chamber.
- Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off Switch
- Safety Pilot Light
- 2 1/2" Insulating Refractory Firebricks
- Top Firing

ltem No.	Description
40-1164	F130 11" x 13" x 11" Paragon Kiln

#### SC2 8" x 5.75" x 7.75" PARAGON KILN WITH BEAD DOOR

SC-2 digital kiln includes a bead door and window.

- Controller: Sentry Express 3 Key Digital
- Inside Dimension: 8" W x 5 ¾" H x 7 ¾" D
- Electric Requirements: 120V 15 AMP
- Max. Temp: 2000°F
- MFG. Warranty: 2 Years
- Shipping Weight: 36lbs
- Shipping Method: UPS

#### Additional Info:

- 6 1/2" Bead Door with Glass View Port and Mandrel Holder
- Sentry Express Digital Controller includes two modes: Single Speed and 8 Segment Ramp Hold
- On/Off Switch
- Side and Back Firing
- Includes a ¼" Thick Ceramic Fiber Shelf
- Top Vent complete with Tapered Plug for lost Wax Casting
- Built in Base

Item No.	Description	Ite	em No.	Description
40-1166	F240 With Top Elements	40	0-1163	SC2 8" x 5.75" x 7.75" Paragon Kiln with Bead Door





# **EVENHEAT CRUCIBLE FURNACE**

#### Hi-Temp Crucible Furnace.

- Controller: Rampmaster Digital
- Inside Dimension: 11" DIA. x 9" H
- Electric Requirements: 240V 17 AMP
- Max Temp: 2300°F
- MFG. Warranty: 2 Years

· Safety shut-off switch

- Shipping Weight: 135 lbs
- Shipping Method: Freight Truck

#### Additional Info:

- Side Firing
- Includes: (3) 4 1/2lb crucibles, fiber blanket crucible shield, 9" kiln shelf

# **FISHBONE BEAD ANNEALER EVENHEAT**

Perfect for annealing beads and sculpted glass.

- Controller: Set-Pro 3 Key Digital with Express Mode
- Inside Dimension: 14 1/4"" W x 7 ½" D x 3 ½" H
- Electric Requirements: 120V 15 AMP
- Max Temp: 1200°F
- MFG. Warranty: 2 Years
- Shipping Weight: 40 lbs
- Shipping Method: UPS

#### Additional Info:

40-0663

- Set-Pro Digital Controller With Express Mode was designed exclusively for glass work and offers an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.
- 25 Slot Mandrel Best

Item No.	Description
40-1109	Crucible Furnace

with (3) posts, and a lewis wilson instructional video

### GT 14.5" x 6.5" EVENHEAT KILN

The GT 14-6 kiln offers a full range of firing operations, annealing, fusing, and more. Great for the beginner.

- · Controller: Rampmaster Digital with Express Mode
- Inside Dimension: 14 1/2" DIA. x 6 ½" H
- Electric Requirements: 120V 20 AMP
- Max Temp: 1650°F
- MFG. Warranty: 2 Years
- Shipping Weight: 70 lbs
- Shipping Method: UPS

Additional Info:

• Rampmaster Digital Controller with Express Mode was designed exclusively for glass work and offers

an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.

- 2 Position Lid Vent
- · Optional: Viewing Window and Stand



### GTS 18" x 9" EVENHEAT KILN

Fishbone Bead Annealer

Larger diameter kiln great for annealing, fusing, and more!

- Controller: Rampmaster Digital with Express Mode
- Inside Dimension: 18" DIA. x 9" H
- Electric Requirements: 240V 20 AMP
- Max Temp: 1,800°F
- MFG. Warranty: 2 Years
- Shipping Weight: 135 lbs
- Shipping Method: Freight Truck

#### Additional Info:

- Rampmaster Digital Controller With Express Mode was designed exclusively for glass work and offers an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.
- Top and Side Firing
- 3 Position Lid Vent
- Optional: Viewing Window and Stand

Item No.	Description		Item No.	Description	
40-1461	GT 14.5" x 6.5" Evenheat Kiln		40-1891	GTS 18" x 9" Evenheat Kiln	
	W SINCE 1970	400	Front Stree	et, Hellertown, PA 18055	

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# GTS 23.5" x 9" OR 13" EVENHEAT KILN

The GTS 23 kiln has been on the glass firing line from the beginning. Excels at annealing, fusing, and other techniques. A favorite for personal and professional studios.

- Controller: Rampmaster Digital with Express Mode
- Inside Dimension: 23 1/2" DIA. Available In 9"H or 13 1/2" H
- Electric Requirements: 240V 30 AMP
- Max Temp: 1,800°F
- MFG. Warranty: 2 Years
- Shipping Weight: 140lbsShipping Method: Freight Truck

Additional Info:

- Rampmaster Digital Controller with Express Mode was designed exclusively for glass work and offers an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.
- Top and Side Firing
- Optional: Viewing Window and Stand



Item No.	Description
40-2391	Inside Dimensions 23.5" x 9"
40-2314	Inside Dimensions 23.5" x 13"

# STUDIO PRO 14 EVENHEAT KILN

Personal sized kiln featuring the unique Dual Access Design.

- Controller: Set-Pro Digital with Express Mode
- Inside Dimension: 14 ½" W x 14 ½" D x 6 ½" H
- Electric Requirements: 120V 15 AMP
- Max Temp: 1650°F
- MFG. Warranty: 2 Years
- Shipping Weight: 120lbs
- Shipping Method: Freight Truck

#### Additional Info:

- Set-Pro Digital Controller with Express Mode was designed exclusively for glass work and offers an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.
- Top Firing
- Front and Top Access
- 2 Position Lid Vent
- Includes Floor Stand



#### GTS 2541 25.5" x 9" OR 13" EVENHEAT KILN

The GTS 2541 is the original large, oval shaped kiln continuing to lead in performance and design. Still the #1 selling kiln for Evenheat, it offers superior performance and sizable space for volume firing.

- Controller: Rampmaster Digital with Express Mode
- Inside Dimension: 41" L x 25 ½" W - Available in 9" or 13 1/2" H
- Electric Requirements: 240V 40 AMP
- Max Temp: 1,800°F
- MFG. Warranty: 2 Years
- Shipping Weight: 280lbs
- Shipping Method: Freight Truck

Additional Info:

- Rampmaster Digital Controller with Express Mode was designed exclusively for glass work and offers an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.
- Top and Side Firing
- Optional: Dyna-Lift Lid Lift Assist, Viewing Window, and Stand

Item No.	Description
40-2545	Inside Dimensions 41" x 25.5" x 9"
40-2546	Inside Dimensions 41" x 25.5" x 13"

# TGK GT 4050 EVENHEAT KILN

Designed for glass firing projects, the GT 4050 will fire a variety of materials such a metal clays, low fire ceramics, etc., that do not exceed the maximum firing temp.

- Controller: Set-Pro Digital with Express
  Mode
- Inside Dimension: 19 ¾" L x 15 ¾" W x 6 ½" D
- Electric Requirements: 240V 15 AMP
- Max Temp: 1650°F
- Shipping Weight: 135 lbs
- Shipping Method: Freight Truck

#### Additional Info:

• Set-Pro Digital Controller with Express

Mode was designed exclusively for glass work and offers an easy, 3 step programming process. Simply key in your glass coe, firing style, and firing speed to create the firing program.

- Top Firing
- Includes Floor Stand
- Item No.

4050

#### TGK GT 4050 Evenheat kiln



40-0666 Studio Pro 14 Evenheat Kiln



# **KILN WASH**

Kiln wash is basically a barrier between your work and the kiln shelf. It acts to prevent glazed objects or slightly over fired ware from "sticking" permanently to the surface. We supply a dry form of kiln wash that is mixed with water to a creamy consistency for use.



1 pound package.

ľ	tem No.	Description
4	10-1148	Kiln Wash

#### **KILN POSTS**

Kiln Posts are used to support kiln shelves, which are used to separate the ware during a firing.

Item No.	Description
40-1147	1/2" High
40-1147-1	1" High
40-1147-2	2" High
40-1147-4	4" High



### **AF3P CONTROLLER**

This controller has 4 user defined programs. They function separately and are stored in memory. Each user defined program permits you to use up to 8 separate segments. Each segment consists of a ramp rate, soak temperature, and hold time which is entered by the user. You may elect to use one, two, three or



four segments to meet your firing needs.

Item No. 40-1197

120 Volt - 15 Amp

Wale Apparatus

"I originally set up my new studio in 1998 with the help of equipment, tools, and supplies I purchases from Wale...Working with glass is what gets me up in the morning with a smile."

- Frances Taitt

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# LARGE KILN SHELF - 20" x 20"

Kiln Shelves are used to support and separate the ware during a firing. This large shelf is a full 20" x 20".



40-1707 Large Kiln Shelf - 20" x 20"

#### **KILN SHELF - 9" CIRCLE**

Kiln Shelves are used to support and separate the ware during a firing. This circular shelf is 9" in diameter



Item No.	Description
40-1146	Kiln Shelf - 9" Circle

# SMALL FACE PYROMETER WITH THERMOCOUPLE AND **MOUNTING BRACKET**

Many types of firing require the user to know the actual temperature of the firing chamber. In order to do so, a devise called a Pyrometer is used. A Pyrometer is simply a high temperature version of the thermometer.

Connected to the pyrometer is a thermocouple. This thermocouple is the temperature sensor. It's inserted into the firing chamber. The thermocouple produces a very low voltage which changes depending upon the temperature seen at the tip of the thermocouple. This voltage is applied to the pyrometer which reacts by moving or deflecting the needle a certain amount

The analog pyrometer is available in two sizes. • Small: Features a 2" x 2" dial face and a

- temperature range up to 2000F.
- Large: Features a 4" x 4" dial face and a temperature range up to 2500F. It also includes an extra long thermocoupler/6ft thermo wire.

The Pyrometer does not shut the firing off at the end of the firing. The sole function of the Pyrometer is to indicate temperature.

Item No.	Description
40-1645	Small Pyrometer with Thermocoupler and Mounting Bracket. 2" x 2" Dial Face
40-1070	Large Pyrometer with Thermocoupler and Mounting Bracket. 4" x 4" Dial Face



40-1645



400 Front Street, Hellertown, PA 18055 Phone: 800.334.WALE (9253) • Fax: 610-838-7440 • www.waleapparatus.com

# SCORING KNIVES AND COLD GLASS CUTTERS

# WALE HEAVY DUTY SCORING KNIFE

The Wale four-edge scoring knife is ideal for the cutting of glass and quartz, both tubing and rod. Unlike conventional designs, this scoring knife features four cutting surfaces. This allows greater ease of use and longer life.

The unique square collet allows the user to expose as much of the blade as desired, and at the same time allows the user to easily replace a worn blade. The four edged blade is crafted from high quality tungsten carbide, insuring long life and dependable service.



Replacement Blade

ltem No.	Description	
16-1050	Scoring Knife Complete	
16-1051	Replacement Blade	

#### WALE THIN BLADE SCORING KNIFE

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The Wale thin blade scoring knife is ideal for scoring large diameter tubing and rod, as well as plate glass. The scoring knife features a precision carbide blade for longer life and the handle is made of durable, lightweight aluminum. Overall length is 7", blade is 1 3/4" L x 1" W.



#### Item No. Description 16-8250 Scoring Knife Complete 16-8251 **Replacement Blade**

### **DIAMOND FLAT GLASS SCORING KNIFE**

The diamond glass cutter is a staple of the industry. It allows you to cut flat glass with ease by scoring exactly where you want to via the precision head.



400 Front Street, Hellertown, PA 18055

Phone: 800.334.WALE (9253) • Fax: 610-838-7440 • www.waleapparatus.com

Item No.	Description	
16-1655	Diamond Flat Glass Scoring Knife	

#### Item No. Description 40-2057 **Disc Nippers** 40-2059 **Replacement Discs**

Wale Apparatus

# SPRING LOADED TUBING CUTTER

Easy to use, these spring loaded tubing cutters are designed to safely score and cut glass tubing up to 1.5 inch in outside diameter.



Item No.	Description
16-1060	Tubing Cutter Complete
16-1061	Replacement Carbide Wheels - 10 pcs

Item No.	Description
16-1060	Tubing Cutter Complete
16-1061	Replacement Carbide Wheels - 10 pcs

•••••	•••••	••••
	<b>ROD NIPPER</b>	

These nippers have tungsten carbide jaws to cut glass rods, millefiori cane, stringers & latticino. The head closes to a flatter paddle than other styles of nippers making the paddle head almost flush.



tem No.	Description
40-2055	Rod Nipper

#### DISC NIPPERS

Disc nippers are our number one cutter for small and medium diameters of glass rod. It cuts very cleanly and quickly. You can also cut very small millefiori diameters as the blades close almost completely. The discs can be turned when they become dull, and there are replacement discs available.



# **GRAPHITE HAND TOOLS, PLATES, RODS & AQUADAG**

# **GRAPHITE PADDLES W/ WOOD HANDLE**

MADE IN THE USA - 3/8" (9.5MM) THICK - High quality graphite paddles with a solid oak wooden handle. Features a strong and solid point of attachment and a high grade of graphite for extended life.



Offered in several sizes. Replacement graphite also available.

Item No.	Description
99-1250	2" x 3"
99-1251	3" x 4"
99-1252	4" x 6"
99-1260	Graphite Replacement Only 2" x 3"
99-1261	Graphite Replacement Only 3" x 4"
99-1262	Graphite Replacement Only 4" x 6"

#### GRAPHITE PADDLES W/ LONG WOOD HANDLE

MADE IN THE USA - ALL GRAPHITE IS 3/8" (9.5MM) THICK - EXTRA LONG HANDLES - High quality graphite paddles with longer solid oak wooden handle, making it perfect for lathe use. Features a strong and solid point of attachment and a high grade of graphite for extended life.



Handles are 15 1/2" from where they connect to the graphite to the tip of the wood. The diameter of the wood is 7/8" (22mm)

ltem No.	Description
99-1255	3" x 4" - 19" Overall Length with handle
99-1256	2" x 6" - 21" Overall Length with handle
99-1257	4" x 6" - 21" Overall Length with handle
99-1258	6" x 8" - 23" Overall Length with handle
99-1261	Graphite Replacement Only 3" x 4"
99-1266	Graphite Replacement Only 2" x 6"
99-1262	Graphite Replacement Only 4" x 6"
99-1267	Graphite Replacement Only 6" x 8"

### **ECONOMY GRAPHITE PADDLES**

MADE IN THE USA - 3/8" (9.5MM) THICK - A good grade of graphite combined with a heat resistant handle. These paddles are economical and lightweight.



ltem No.	Description
40-7246	1 1/2" x 2 1/2"
40-7249	1 1/4" x 2"

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# **GRAPHITE OCTAGONAL REAMERS**

MADE IN THE USA - Graphite Octagonal Reamers are made of high quality graphite machined to have a taper that is used to flare out tubing. Features a heat resistant handle.



ltem No.	Description
99-1253	12mm tapering to 2mm
99-1254	25mm tapering to 10mm
99-1263	Replacement Graphite Only 12mm to 2mm
99-1264	Replacement Graphite Only 25mm to 10mm

#### GRAPHITE OCTAGONAL REAMERS -LONG HANDLE

MADE IN THE USA - Graphite Octagonal Reamers are made of high quality graphite machined to have a taper that is used to flare out tubing.

Features a heat resistant handle that is 12" long, making it better for lathe work.



Item No.	Description
99-1246	12mm tapering to 2mm
99-1247	25mm tapering to 10mm
99-1263	Replacement Graphite Only 12mm to 2mm
99-1264	Replacement Graphite Only 25mm to 10mm

#### GRAPHITE OCTAGONAL REAMER -LARGE W/ WOOD HANDLE

MADE IN THE USA - Graphite Octagonal Reamer made of high quality graphite machined to have a taper that is used to flare out tubing. This extra large model features a solid oak wooden handle.



ltem No.	Description	
99-1248	40mm tapering to 20mm	
99-1268	Replacement Graphite Only 40mm to 20mm	

# **GRAPHITE HAND TOOLS, PLATES, RODS & AQUADAG**

# **GRAPHITE REPLACEMENT BLANKS**

MADE IN THE USA - High quality graphite blanks feature a strong and high grade of graphite for extended life. Offered in several sizes.



Description
Graphite Replacement Only - 2" x 3" x 3/8" thk
Graphite Replacement Only - 3" x 4" x 3/8" thk
Graphite Replacement Only - 4" x 6" x 3/8" thk
Graphite Replacement Only - 2" x 6" x 3/8" thk
Graphite Replacement Only - 6" x 8" x 3/8" thk
Graphite Replacement Only - 1 1/4" x 2" x 3/8" thk
Graphite Replace. Only - 1 1/2" x 2 1/2"x 3/8" thk
Graphite Reamer Replacement Only - 12mm to 2mm
Graphite Reamer Replacement Only - 20mm to 12mm
Graphite Reamer Replacement Only - 40mm to 20mm

#### MARBLE MOLDS - SINGLE SIZE W/ HANDLE

Graphite paddle features a high temperature resistant handle and a marble cup machined into the graphite. These marble molds are made of high quality graphite for long lasting service.



ltem No.	Description
40-5748	1 3/4" Cup w/ Handle
40-5746	1 1/4" Cup w/ Handle

# 4 IN 1 MARBLE MOLD - BENCH MOUNT

A graphite bench mount mold with marble cups machined into it. There are a total of 4 marble cups ranging in size from 1 1/4" to 2". This mold features a stainless mounting bracket.

Cups are 1 1/4", 1 1/2", 1 3/4", and 2"



Item No. 40-5756

4 in 1 Marble Mold - Bench Mount

Description

# **STUMP SHAPER - GRAPHITE**

MADE IN THE USA - High quality premium graphite that is machined to have tapered edges that makes it ideal for sculpting. Features a 6" heat resistant handle. The size of the graphite surface is 2" x 2 1/2". Great for shaping beads into Cylinder and Bi-cone shapes.



Item No.Description40-7245Stump Shaper - Graphite

# 6 IN 1 MARBLE MOLD W/ HANDLE

A graphite paddle with a soft grip handle with marble cups machined into it. With 3 per side, there are a total of 6 marble cups ranging in size from 3/8" to 1". This mold is small, lightweight and easy to use.

Cups are 3/8", 1/2", 5/8", 3/4", 7/8", and 1"



Item No. Description 40-5757 6 in 1 Marbl

6 in 1 Marble Mold w/ Handle

#### AQUADAG AQUEOUS BASED COLLOIDAL GRAPHITE DISPERSION

USED AS A MOLD RELEASE - Aquadag is an aqueous based colloidal graphite dispersion widely used as a mold release. The ultra fine particle size imparts superior surface finishing to the casting together with superb release properties. Aquadag is the ideal compound for use with forming tools. Use of the Aquadag promotes longer tool life and increased performance. For most favorable results, Aerodag should be applied by conventional spray techniques. For optimum film formulation, the spray should be applied to surfaces heated to at least 200° F. A satisfactory film can be obtained by brush application. Aquadag should be stored in a cool place but not allowed to freeze.



Item No.	Description
16-8233	Case of 4 Quarts
16-8234	1 Quart



# **GRAPHITE HAND TOOLS, PLATES, RODS & AQUADAG**

### **12" GRAPHITE RODS**

RANGING FROM 1/8" up to 1" DIA. - MADE IN THE USA - HIGH QUALITY - Graphite rods are manufactured from fine grain, high density molded and extruded graphite. Graphite rods



are often used to manipulate and shape molten glass without fear of sticking.

### **24" GRAPHITE RODS**

RANGING FROM 1" up to 5" DIA. - MADE IN THE USA - HIGH QUALITY - These rods are manufactured from fine grain, high density molded and extruded graphite. Graphite rods are often used to manipulate and shape molten glass without fear of sticking.

ltem No.	Description
12-1212	1" Dia. x 24" Length
12-1213	1 1/4" Dia. x 24" Length
12-1214	1 1/2" Dia. x 24" Length
12-1215	1 3/4" Dia. x 24" Length
12-1216	2" Dia. x 24" Length
12-1217	2 1/2" Dia. x 24" Length
12-1218	3" Dia. x 24" Length
12-1219	3 1/2" Dia. x 24" Length
12-1220	4" Dia. x 24" Length
12-1224	5" Dia. x 24" Length

#### **ASSORTED GRAPHITE RODS**

Nice assortment of graphite rods sharpened at one end. Package contains 6 rods: 2 each 1/4," 2 each 5/16," and 2 each 3/8"



99-1612

Item No.

Package of assorted graphite rods

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# **GRAPHITE PLATE - 6" SQUARE**

MADE IN THE USA - These plates are manufactured from fine grain, high density molded and extruded graphite. Graphite plates are often used to marver molten glass.



ltem No.	Description
40-1263	6" x 6" x 1/4" Thick - Graphite Plate

### **GRAPHITE PLATE - 12" SQUARE**

MADE IN THE USA - PREMIUM DENSE PLATES - These plates are manufactured from fine grain, high density molded and extruded graphite. Graphite plates are often used to marver molten glass.



ltem No.	Description	
12-1225	1/8" x 12" x 12" Thick- Graphite Plate	
12-1227	1/4" x 12" x 12" Thick - Graphite Plate	
12-1229	3/8" x 12" x 12" Thick - Graphite Plate	
12-1230	1/2" x 12" x 12" Thick - Graphite Plate	
12-1232	3/4" x 12" x 12" Thick - Graphite Plate	
12-1234	1" x 12" x 12" Thick - Graphite Plate	

#### **GRAPHITE CHUCK DONUTS**

MADE IN THE USA - These high quality graphite chuck donuts work excellent with the Litton planetary chucks. Attaches to the chuck arms with a set screw. Available in round shape or with flats, as shown in the photo. Sold in a set of three. These are made to order.



Item No.	Description
20-4580	Round No Flat - 2.5" Dia x 1" Thk x 1" Hole
20-4581	Round No Flat - 2.5" Dia x 1 1/2" Thk x 1" Hole
20-4582	2.5" Di x 1.5" Thk x 1" Hole - W/Flat

# **BLOWHOSE ASSEMBLIES, MULTI-STOPPERS, CORKS, SWIVELS, & MOUTHPIECES**

# **MULTI RUBBER STOPPERS**

Wale multi rubber stoppers are manufactured of either green neoprene or silicone rubber, each offering specific advantages. The rings are cut from the same rubber stopper, each ring fitting perfectly inside the next. This allows for vacuum tight fit for all openings within rubber bottle stopper size range. Ideally suited for glassblowing operations and chemistry labs.

Multi rubber stoppers made of red silicone rubber are suitable for higher temperature applications with a serviceable temperature range from -100F to +450F. These rubber stoppers are resistant to hot oils, fuels, oxidizing chemicals, sodium hydroxide and ozone. Multi stoppers made of green neoprene are resistant to oils, solvents, ozones and many hydrocarbons. The serviceable temperature range is from -40°F to +212°F.

ltem No.	Description
16-1173	Green Neoprene - 18mm to 70mm
16-1176	Green Neoprene - 1.5" to 4.5"
16-1174	Red Silicone - 22mm to 70mm
16-1177	Red Silicone - 1.5" to 4.5"
16-1180	Red Silicone - 2.5" to 8"
16-1183	Red Silicone - 2.5" to 11"
16-1185	Red Silicone - 2.5" to 14"



#### GREEN NEOPRENE RUBBER STOPPERS - WITH HOLE

Neoprene rubber stoppers with 4mm hole to fit 1/4" swivel, 1" long.



ltem No.	Description
GH#10	#10 - 50mm tapering to 42mm
GH#9	#9 - 45mm tapering to 37mm
GH#8	#8 - 41mm tapering to 33mm
GH#7	#7 - 37mm tapering to 30mm
GH#6	#6 - 32mm tapering to 26mm
GH#5	#5 - 27mm tapering to 23mm
GH#4	#4 - 26mm tapering to 20mm
GH#3	#3 - 24mm tapering to 18mm
GH#2	#2 - 20mm tapering to 16mm
GH#1	#1 - 19mm tapering to 14mm
GH#0	#0 - 17mm tapering to 13mm
GH#00	#00 - 15mm tapering to 10mm
GH#000	#000 - 12.7mm tapering to 8.2mm

# Solid neoprene rubber stoppers with no holes, 1" long.

**GREEN NEOPRENE** 

**RUBBER STOPPERS - SOLID** 



Item No.	Description
G#10	#10 - 50mm tapering to 42mm
G#9	#9 - 45mm tapering to 37mm
G#8	#8 - 41mm tapering to 33mm
G#7	#7 - 37mm tapering to 30mm
G#6	#6 - 32mm tapering to 26mm
G#5	#5 - 27mm tapering to 23mm
G#4	#4 - 26mm tapering to 20mm
G#3	#3 - 24mm tapering to 18mm
G#2	#2 - 20mm tapering to 16mm
G#1	#1 - 19mm tapering to 14mm
G#0	#0 - 17mm tapering to 13mm
G#00	#00 - 15mm tapering to 10mm
G#000	#000 - 12.7mm tapering to 8.2mm



# **BLOWHOSE ASSEMBLIES, MULTI-STOPPERS, CORKS, SWIVELS, & MOUTHPIECES**

### **BRASS SWIVELS**

Swivels are used to connect blowhose to stoppers to allow the hosing to be freely rotated without kinking.

Offered in straight and angle in multiple sizes.

item No.	Description	
16-1133	Straight - 3/16"	
16-1135	Angle - 3/16"	17 A 16
16-1139	Straight - 1/4"	
16-1136	Angle - 1/4"	
16-1140	Straight - 5/16"	Constant Constant
16-1141	Straight - 3/8"	150 100
16-1137	Angle - 3/8"	



#### **CORK STOPPERS**

Cork has been used since antiquity as a bottle stopper. The impermeability of cork to liquids and gases is derived from the fact that its closed cell walls are made up mainly of suberin (a type of fatty acid). Compressibility and flexibility make cork ideal for sealing bottles.



A cork bottle stopper of the proper size will act as an

effective barrier to leakage or seepage of liquids. No other bottle stopper combines corks inert nature, impermeability, flexibility, sealing ability and resilience. Cork, being a natural product, is also environmentally friendly, renewable and recyclable.

ltem No.	Description	Size	Тор	Length	Bottom
16-1611	Assorted Corks 48 Pcs 0000-12	0000	3/16"	1/2"	3/32"
C#0000	Size 0000 - Corks - Pack Of 50				
C#000	Size 000 - Corks - Pack Of 50	000	1/4"	1/2"	5/32"
C#00	Size 00 - Corks - Pack Of 50	00	5/16"	1/2"	7/32"
C#0	Size 0 - Corks - Pack Of 50	0	3/8"	1/2"	9/32"
C#1	Size 1 - Corks - Pack Of 50	1	7/16"	5/8"	21/64"
C#2	Size 2 - Corks - Pack Of 50	2	1/2"	11/16"	3/8"
C#3	Size 3 - Corks - Pack Of 50	3	9/16"	3/4"	27/64"
C#4	Size 4 - Corks - Pack Of 50	4	5/8"	13/16"	15/32"
C#4	Size 5 - Corks - Pack Of 50	5	11/16"	7/8"	17/32"
		6	3/4"	15/16"	37/64"
C#6	Size 6 - Corks - Pack Of 50	7	13/16"	1"	5/8"
C#7	Size 7 - Corks - Pack Of 50	8	7/8"	1-1/16"	43/64"
C#8	Size 8 - Corks - Pack Of 50	9	15/16"	1-1/8"	47/64"
C#9	Size 9 - Corks - Pack Of 50	10	1"	1-1/4"	49/64"
C#10	Size 10 - Corks - Pack Of 50	11	1-1/16"	1-1/4"	53/64"
C#11	Size 11 - Corks - Pack Of 50	12	1-1/8"	1-1/4"	57/64"
C#12	Size 12 - Corks - Pack Of 50		••••	•••••	FULL

# **BLOWHOSE ASSEMBLY**

Assembly consists of a 1/4" diameter angle swivel, 6 feet of latex tubing and two amber lightweight mouthpieces.

Please note, this assembly comes with an adaptor to connect to a blowpipe or a glass blowtube.

ltem No.	Description
16-1130	Blowhose Assembly



# LATEX TUBING

Latex is used for blowhose assemblies and can be purchased in several sizes and lengths.

ltem No.	Description
16-1001	5/32" ID per Foot (recommended for 1/4" swivels)
16-1001B	5/32" ID - 100' Box
16-1002	1/4" ID per Foot (recommended for 3/8" swivels)
16-1002B	1/4" ID - 100' Box
16-1003	3/8" ID per Foot (recommended for 1/2" swivels)
16-1003B	3/8" ID - 100' Box



# **MOUTHPIECES - AMBER LIGHTWEIGHT**

Amber plastic mouthpieces used with blowhose assemblies. Lightweight and cost effective.

ltem No.	Description
16-1127	144 Pieces
16-1126	50 Pieces
16-1125	25 Pieces
16-1124	1 Piece



# **STEADY-REST SUPPORT ROLLERS**

These adjustable rollers make the handling and rotation of large tubing and rod easy. Precision bearings mean

smooth rolling without binding. The rollers can be adjusted to accommodate a wide variety of tubing sizes, from 1/4" up to 4 1/2". Height adjustable from 9" to 12".

The Wale steady rest rollers are 2" in diameter and made from brass and are also lined with a Hi-temperature Viton ring which will prevent your glass from scratching.

Item No. Description 99-8215 Brass Rollers



400 Front Street, Hellertown, PA 18055

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# **SILICON CARBIDE & DIAMOND ABRASIVE CUT-OFF WHEELS, DRESSING STICKS & COOLANT**

# **ABRASIVE CUT-OFF WHEELS**

Wale high quality abrasive cut-off wheels are available in either silicon carbide or aluminum oxide compounds. Silicon carbide wheels are useful for cutting glass, guartz, ceramics, titanium, tungsten, zirconium, uranium, beryllium and germanium, fiber, plastics (such as phenolics) and fiber-reinforced plastics.

In general, hard substances (such as fused guartz, hard metals and alloys) are most economically cut with "hard" wheels, however, "soft" wheels will give the highest quality cut in the shortest time.

Wheel life is relatively longer in respect to wheel hardness i.e.; "hard" wheels equal longer life. In the case of very hard materials it may be that a "soft" wheel will be the only wheel of making the cut.

	nes with low horsepower (3/4 HP or 1 HP) tend to require softer wheels for a given ame machines with a 3 or 5 HP motor.	En canne demonstration
ltem No.	Description	
10-1145	12" Diameter x 1/16" Thick x 3/4" Arbor - Grade 1527	
10-1146	14" Diameter x 1/16" Thick x 3/4" Arbor - Grade 1527	
10-1148	10" Diameter x 1/16" Thick x 5/8" Arbor - S-120-S-R	
10-1150	12" Diameter x 1/16" Thick x 3/4" Arbor - S-120-M-R	
10-1151	14" Diameter x 1/16" Thick x 3/4" Arbor - S-120-M-R	
10-1152	12" Diameter x 1/16" Thick x 3/4" Arbor - S-120-S-R	
10-1153	14" Diameter x 1/16" Thick x 3/4" Arbor - S-120-S-R	
10-1154	12" Diameter x 1/16" Thick x 3/4" Arbor - S-90-H-R	
10-1155	14" Diameter x 1/16" Thick x 3/4" Arbor - S-90-H-R	

Note: Special sizes and thicknesses available from 6" to 34" diameter 1/16" to 1/8" thick. Minimum order 50pcs.

Grade	Type of Abrasive	Grain Size	Hardness	Type Bond	Description
S-120-M-R	Silicon Carbide	120	Medium	Rubber	A good general purpose wheel for most glass cutting. An excellent wheel for high quality cut- ting of thin wall stainless steel tubing.
S-120-S-R	Silicon Carbide	120	Soft	Rubber	A softer, faster cutting wheel to produce a very high quality cut on glass. It is considered the best cutting wheel available.
S-90-H-R	Silicon Carbide	90	Hard	Rubber	A harder wheel with a larger grit size designed for cutting solids and heavy wall glass tubing. Good for thin wall metal tubing, ceramics and other hard materials.

Volume discounts are available, please contact Wale for further information.

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# WALE RUST INHIBITOR COOLANT FOR GLASS CUTTING

Wale Rust Inhibitor Coolant for Glass Cutting is a synthetic water soluble chemical coolant for glass cutting. The coolant is transparent and it contains no petroleum, mineral or vegetable oils and is completely soluble in hard or soft water. Wale Rust Inhibitor Coolant for Glass Cutting keeps tools and work cool, increasing tool life and assuring dimensional accuracy by providing excellent chemical lubricity for freer cutting action and finer finishes. Wale Rust Inhibitor Coolant for Glass Cutting requires no degreasing and washes off guickly with water. Tests show new and improved Wale Rust Inhibitor Coolant for Glass Cutting lasts three to four times longer than ordinary coolant.





Item No. Description 10-1128C Case of (4) - One Gallon Containers 10-1128 Rust Inhibitor Coolant - 1 Gallon

> 400 Front Street, Hellertown, PA 18055 Phone: 800.334.WALE (9253) • Fax: 610-838-7440 • www.waleapparatus.com

CAT. NO 10-1150

# **SILICONE CARBIDE & DIAMOND ABRASIVE CUT-OFF WHEELS, DRESSING STICKS & COOLANT**

# DIAMOND CUT-OFF WHEELS

Wale Apparatus offers the full line of NORTH JERSEY DIAMOND WHEELS. These wheels are MADE IN THE USA and have been perfected specifically for use in the glass industry. The North Jersey Diamond Wheels offer superior quality and are formulated in a wide range of diameters, thicknesses, diamond concentrations, and arbors to cut borosilicate and soft glass. They are available in either Resin Bond or Metal Bond. Please contact Wale Apparatus for specific diamond wheel recommendations.

# **RESIN BOND DIAMOND WHEELS**

Specifications: 50 Concentration - 5/16" Diamond Depth

ltem No.	Description
10-1200	10" diameter x 5/8" arbor x .050" thick - 220 grit resin bond diamond wheel
10-1201	10" diameter x 5/8" arbor x .050" thick - 280 grit resin bond diamond wheel
10-1202	10" diameter x 5/8" arbor x .050" thick - 320 grit resin bond diamond wheel
10-1205	12" diameter x 3/4" arbor x .060" thick - 220 grit resin bond diamond wheel
10-1206	12" diameter x 3/4" arbor x .060" thick - 280 grit resin bond diamond wheel
10-1207	12" diameter x 3/4" arbor x .060" thick - 320 grit resin bond diamond wheel
10-1210	14" diameter x 3/4" arbor x .070" thick - 220 grit resin bond diamond wheel
10-1211	14" diameter x 3/4" arbor x .070" thick - 280 grit resin bond diamond wheel
10-1212	14" diameter x 3/4" arbor x .070" thick - 320 grit resin bond diamond wheel
10-1999	7" diameter x 5/8" arbor x .050" thick - 220 grit resin bond diamond wheel

Specifications: 100 Concentration - 5/16" Diamond Depth

ltem No.	Description
10-1203	10" diameter x 5/8" arbor x .050" thick - 150 grit resin bond diamond wheel
10-1204	10" diameter x 5/8" arbor x .050" thick - 180 grit resin bond diamond wheel
10-1208	12" diameter x 3/4" arbor x .060" thick - 150 grit resin bond diamond wheel
10-1209	12" diameter x 3/4" arbor x .060" thick - 180 grit resin bond diamond wheel
10-1213	14" diameter x 3/4" arbor x .070" thick - 150 grit resin bond diamond wheel
10-1214	14" diameter x 3/4" arbor x .070" thick - 180 grit resin bond diamond wheel





# METAL BOND DIAMOND WHEELS

Specifications: 50 Concentration - 1/4" Diamond Depth

Item No.	Description
10-1220	10" diameter x 5/8" arbor x .050" thick - 220 grit metal bond diamond wheel
10-1222	12" diameter x 3/4" arbor x .060" thick - 220 grit metal bond diamond wheel
10-1224	14" diameter x 3/4" arbor x .070" thick - 220 grit metal bond diamond wheel

PLEASE NOTE: Diamond Wheels are available in other grits, thicknesses, sizes, diamond depths and concentrations. Please contact us for wheel recommendations.

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Specifications: 100 Concentration - 1/4" Diamond Depth

ltem No.	Description	
10-1221	10" diameter x 5/8" arbor x .050" thick - 150 grit metal bond diamond wheel	
10-1223	12" diameter x 3/4" arbor x .060" thick - 150 grit metal bond diamond wheel	
10-1225	14" diameter x 3/4" arbor x .070" thick - 150 grit metal bond diamond wheel	



# **NORTON DRESSING STICK**

The purpose of a Norton Dressing Stick is to remove some of the wheel bond and materials "clogging" the wheel so as to expose the cutting edge of the abrasive particles. Dressing often keeps cutting tools cool and sharp and does not noticeably shorten wheel life. Dressing is done by cutting into the stick. Grinding wheels, diamond core drills and other tools can be dressed in a similar manner. An abundant supply of coolant should be used when dressing tools.

ltem No.	Description
10-1199	1" x 1" x 6" Dressing Stick Disc

400 Front Street, Hellertown, PA 18055 Phone: 800.334.WALE (9253) • Fax: 610-838-7440 • www.waleapparatus.com

### DIAMOND CORE DRILLS w/"MAGNICON" BONDING NO "METAL INTERFERENCE" ON CUTTING SURFACES

Suggested Operating	Speeds in R.P.M.
3/32" to 1/2"	
9/16" to 1 1/2"	1,800-1,250 RPM
1 9/16" to 2 1/2"	1,250-850 RPM
2 3/4" to 3"	850-650 RPM
3 1/4" to 5"	650-200 RPM



2" (50.8mm) O.A.L. Standard

ltem No.	0.D.	I.D.	0.D. Metric	I.D. Metric	ltem No.	0.D.	I.D.	O.D. Metric	I.D. Metric	ltem No.	0.D.	I.D.	O.D. Metric	I.D. Metric
101005	3/32	.043	2.38	1.0	101200	45/64	.645	17.86	16.4	101395	1-5/16	1.252	33.35	31.8
101010	7/64	.059	2.78	1.5	101205	23/32	.650	18.00	16.5	101400	1-21/64	1.268	33.73	32.2
101015	1/8	.075	3.17	1.9	101210	47/64	.676	18.65	17.2	101405	1-11/32	1.284	34.13	32.6
101020	9/64	.090	3.57	2.3	101215	3/4	.692	19.00	17.6	101410	1-23/64	1.299	34.53	33.0
101025	5/32	.106	4.00	2.7	101220	49/64	.708	19.45	18.0	101415	1-3/8	1.315	34.95	33.4
101030	11/64	.121	4.36	3.1	101225	25/32	.723	19.84	18.4	101420	1-25/64	1.331	35.32	33.8
101035	3/16	.137	4.76	3.5	101230	51/64	.739	20.24	18.8	101425	1-13/32	1.346	35.72	34.2
101040	13/64	.153	5.16	3.9	101235	13/16	.754	20.64	19.2	101430	1-27/64	1.362	36.12	34.6
101045	7/32	.169	5.55	4.3	101240	53/64	.770	21.00	19.6	101435	1-7/16	1.377	36.50	35.0
101050	15/64	.184	6.00	4.7	101245	27/32	.786	21.43	20.0	101440	1-29/64	1.393	36.90	35.4
101055	1/4	.200	6.35	5.1	101250	55/64	.801	21.83	20.4	101445	1-15/32	1.405	37.30	35.7
101060	17/64	.215	6.75	5.5	101255	7/8	.817	22.25	20.8	101450	1-31/64	1.424	37.70	36.2
101065	9/32	.231	7.14	5.9	101260	57/64	.833	22.63	21.2	101460	1-1/2	1.431	38.10	36.4
101070	19/64	.247	7.54	6.3	101265	29/32	.848	23.00	21.5	101470	1-9/16	1.493	36.70	37.9
101075	5/16	.262	8.00	6.7	101270	59/64	.864	23.42	22.0	101480	1-5/8	1.556	41.30	39.5
101080	21/64	.278	8.33	7.1	101275	15/16	.879	23.81	22.3	101490	1-11/16	1.618	42.85	41.1
101085	11/32	.294	8.75	7.5	101280	61/64	.895	24.21	22.7	101500	1-3/4	1.681	44.45	42.7
101090	23/64	.309	9.13	7.9	101285	31/32	.911	24.61	23.1	101510	1-13/16	1.743	46.00	44.3
101095	3/8	.325	9.53	8.3	101290	63/64	.926	25.00	23.5	101520	1-7/8	1.806	47.63	45.9
101100	25/64	.340	10.00	8.6	101295	1	.940	25.40	23.9	101530	1-15/16	1.868	49.20	47.5
101105	13/32	.356	10.32	9.0	101300	1-1/64	.956	25.80	24.3	101540	2	1.931	50.80	49.1
101110	27/64	.372	10.72	9.5	101305	1-1/32	.971	26.20	24.7	101550	2-1/16	1.993	52.40	50.6
101115	7/16	.387	11.11	9.8	101310	1-3/64	.987	26.60	25.1	101560	2-1/8	2.056	54.00	52.2
101120	29/64	.403	11.50	10.2	101315	1-1/16	1.00	27.00	25.4	101570	2-3/16	2.118	55.56	53.8
101125	15/32	.419	12.00	10.6	101320	1-5/64	1.018	27.40	25.9	101580	2-1/4	2.181	57.15	55.4
101130	31/64	.434	12.30	11.0	101325	1-3/32	1.034	27.80	26.3	101590	2-5/16	2.242	58.75	57.0
101135	1/2	.446	12.70	11.3	101330	1-7/64	1.049	28.20	26.7	101600	2-3/8	2.306	60.33	58.6
101140	33/64	.461	13.10	11.7	101335	1-1/8	1.065	28.57	27.1	101610	2-7/16	2.368	61.91	60.2
101145	17/32	.473	13.50	12.0	101340	1-9/64	1.081	29.00	27.5	101620	2-1/2	2.431	63.50	61.8
101150	35/64	.489	13.89	12.4	101345	1-5/32	1.095	29.37	27.8	101630	2-3/4	2.675	69.85	68.0
101155	9/16	.504	14.30	12.8	101350	1-11/64	1.112	29.76	28.2	101640	3	2.925	76.20	74.3
101160	37/64	.520	14.68	13.2	101355	1-3/16	1.127	30.16	28.6	101650	3-1/4	3.175	82.55	80.7
101165	19/32	.536	15.08	13.6	101360	1-13/64	1.143	30.56	29.0	101660	3-1/2	3.425	88.90	87.0
101170	39/64	.551	15.50	14.0	101365	1-7/32	1.159	31.00	29.4	101670	3-3/4	3.675	95.25	93.4
101175	5/8	.566	15.88	14.4	101370	1-15/64	1.174	31.35	29.8	101680	4	3.925	101.60	99.7
101180	41/64	.583	16.27	14.8	101375	1-1/4	1.190	31.75	30.2	101690	4-1/4	4.175	108.00	106.1
101185	21/32	.598	16.67	15.9	101380	1-17/64	1.205	32.15	30.6	101700	4-1/2	4.425	114.30	112.40
101190	43/64	.614	17.07	15.6	101385	1-9/32	1.221	32.55	31.0	101710	4-3/4	4.675	120.65	118.8
101195	11/16	.629	17.50	16.0	101390	1-19/64	1.237	32.95	31.4	101720	5	4.925	127.00	125.1

Drills shown on this page are not mounted. Part numbers for mounted drills are prefixed with #102.



# **DIAMOND CORE DRILL ACCESSORIES**

# **STARLITE DRESSING STONE**

The Starlite Dressing Stone is an aluminum oxide abrasive held within a hard rubber bond. The stone is designed to dress core drills without shortening the drill life.

ltem No.	Description
709100	3/16" x 2" x 4"
709200	3/4" x 1" x 3"



PART #709100 5 x 50 x 100

TWO SIZES ARE AVAILABLE: Size X 4" (Xtra-Thin) X 3" (Standard)

### CONVERSION ADAPTERS AND SPECIAL MOUNTING ADAPTERS

Performance-proven system of Starlite accessories operates Starlite diamond core drills with unmatched precision. Permanent mounted core drill assures true-running drill which significantly increases drill operating life.

ltem No.	Description
702020	Converts Drill Press with 1/2" chuck to accept permanent nut mounted core drills.
702025	Same as 702020 except for Drill Press with 3/8" chuck.

Note: Conversion Adapter is for a Regular Nut Mount.



CONVERSION ADAPTERS

702020 Converts Drill Press with 15" Chuck to accept permanent nut mounted core drille.

702025 Same as 702020 except for Drill Preas with %\* Chuck.

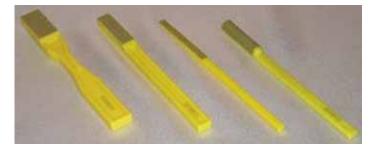


# **STARPAD® DIAMOND HANDPADS AND FILES**

Diamond Starpad® is a flexible diamond abrasive made as hand files, discs and handpads for use on most materials where conventional abrasives are normally used. Starpad® Handfiles are lightweight yet sturdy, long lasting, easy to use and inexpensive. They are color coded for quick identification and easy of use.

Handpad Item No.	Diamond Size	Color Code
350005	60	Green
350010	120	Black
350015	200	Red
350020	400	Yellow
350025	500	White
350030	1000	Blue
350035	1 of each of the above pads	

File	Size	Course 120 Grit (Black)	Medium 200 Grit (Red)	Fine 400 Grit (Yellow)
Rectangle	1-1/2" x 3/4"	350070	350090	350110
Rectangle	1-3/4" x 1/2"	350075	350095	350115
Rectangle	2-1/2" x 1/4"	350085	350105	350125
1/2 Round	1-3/4" x 3/8"	350080	350100	350120
Kit	1 of each of the above pads	350000		







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# MOUNTED DIAMOND POINTS AND WHEELS w/HARDENED STAINLESS STEEL SHANKS

These tools can be used on materials such as carbide, glass, ceramic and similar type materials.

Speed: Should be operated in a speed range above 5,000 R.P.M. for best results.

Coolant: Whenever possible these tools should be operated in conjunction with a coolant, either mist or flood.

The use of the coolant will prolong the tool life as well as improve the finish of the workpiece.

Туре	Item	No.		Sizes in Inches		Item	No.		Sizes in MM	
	D-1/8" 120G	D-1/4" 120G			C	D-3mm 120G	D-6mm 120G			С
Cylinders-	117005	*	.030	3/16	2	117205	*	0.76	4.6	51
Mounted	117010	*	.040	3/16	2	117210	*	1.00	4.6	51
1.	117020	117015	3/64	3/16	2	117220	117215	1.20	4.6	51
THE	117030	117025	1/16	1/4	2	117230	117225	1.60	6.4	51
	117040	117035	5/64	1/4	2	117240	117235	2.00	6.4	51
A :	117050	117045	3/32	1/4	2	117250	117245	2.40	6.4	51
120	117060	117055	1/8	1/4	2	117260	117255	3.20	6.4	51
6 t	117070	117065	5/32	5/16	2	117270	117265	4.00	7.9	51
-	117080	117075	5/32	1/4	3	117280	117275	4.00	6.4	76
	117090	117085	3/16	5/16	2	117290	117285	4.80	7.9	51
	117100	117095	7/32	5/16	2	117300	117295	5.50	7.9	51
	117110	117105	1/4	5/16	2	117310	117305	6.40	7.9	51
	117120	117115	9/32	5/16	2	117320	117315	7.10	7.9	51
	117130	117125	5/16	5/16	2	117330	117325	7.90	7.9	51
	117140	117135	5/16	5/16	3	117340	117335	7.90	7.9	76
	*	117145	3/8	5/16	2	*	117345	9.50	7.9	51
	*	117155	1/2	5/16	2	*	117355	12.7	7.9	51
	*	117165	1/2	5/16	3	*	117365	12.7	7.9	51
Cylinders-	119005	*	1/16	1/4	2	119205	*	1.60	6.4	51
Rounded Mounted	119010	*	5/64	1/4	2	119210	*	1.90	6.4	51
1.1	119015	*	3/32	1/4	2	119215	*	2.40	6.4	51
	119020	*	1/8	1/4	2	119220	*	3.20	6.4	51
-4	119025	*	3/16	5/16	2	119225	*	4.80	7.9	51
- e	119030	*	1/4	5/16	2	119230	*	6.40	7.9	51
S.C. and	119035	*	5/16	5/16	2	119235	*	7.90	7.9	51
	*	119040	3/8	5/16	2	*	119240	9.50	7.9	51
0 11	*	119050	1/2	5/16	2	*	119250	12.7	7.9	51

\*Not available

Туре	ltem No.		5	Sizes in Inche	S	ltem No.		Sizes in MM		
	120G			С		120G		C		
Rounds-	121005	3/64		2	1/8	121205	1.2	51	3.0	
Mounted	121010	1/16		2	1/8	121210	1.6	51	3.0	
1.1	121015	5/64		2	1/8	121215	2.0	51	3.0	
0-1	121020	3/32		2	1/8	121220	2.4	51	3.0	
91	121025	1/8		2	1/8	121225	3.2	51	3.0	
H .	121030	3/16		2	1/8	121230	4.8	51	3.0	
	121035	1/4		2	1/8	121235	6.4	51	3.0	
t	121040	5/16		2	1/8	121240	8.0	51	3.0	
	121045	3/8		2	1/8	121245	9.5	51	3.0	
	121050	1/2		2	1/4	121250	12.0	51	6.0	
	121055	3/4		2	1/4	121255	19.0	51	6.0	



# MOUNTED DIAMOND POINTS AND WHEELS w/HARDENED STAINLESS STEEL SHANKS

Туре	item No.		8	Sizes in Inches	S		Item No.			Sizes in MM		
	120G			C			120G			C		E
Wheels-	123005	1/4	1/32	1-7/8	1/8		123205	6.4	0.79	48	3.0	
Mounted	123010	1/4	3/64	1-7/8	1/8		123210	6.4	1.20	48	3.0	
	123015	1/4	1/16	1-7/8	1/8		123215	6.4	1.60	48	3.0	
	123020	1/4	3/32	1-7/8	1/8		123220	6.4	2.40	48	3.0	
	123025	1/4	1/8	1-7/8	1/8		123225	6.4	3.20	48	3.0	
	154005	1/2	1/16	2	1/4	40/50						
	154010	1/2	1/16	2	1/4	60/80						
	154020	1/2	1/16	2	1/4	100/100						
Cones-	125005	11/64	60°	2	1/8		125205	4.4	60°	51	3.0	
Mounted	125010	5/32	35°	2	1/8		125210	4.0	35°	51	3.0	
	125015	3/16	26°	2	1/8		125215	4.8	26°	51	3.0	
Tapers-	129005	.044	.066	5/16	4°	1/8	129205	1.1	1.7	8	4°	3.0
Round End Mounted	129010	.060	.082	5/16	4°	1/8	129210	1.5	2.1	8	4°	3.0
	129015	.078	.110	5/16	6°	1/8	129215	2.0	2.8	8	6°	3.0
Tapers-	127005	.106	.138	5/16	2	1/8	127205	2.7	3.5	8	50.8	3.0
Flat End Mounted	127010	.134	.166	5/16	2	1/8	127210	3.4	4.2	8	50.8	3.0
Counter Sinks-	112005	3/16	5/16	1-7/8	1/4		112205	4.8	8.0	48	6.0	
Mounted	112010	1/4	5/16	1-7/8	1/4		112210	7.0	8.0	48	6.0	
	112015	1/2	1/4	1-7/8	1/4		112215	13.0	6.4	48	6.0	
	112020	3/4	1/4	1-7/8	1/2		112220	19.0	6.4	48	12.0	

# **DIAMOND LANCER**

OVERALL LENGTH IS 6 1/4" (162MM)

The Diamond Tip Scriber is carefully lapped to a fine finish at a 90 degree angle. The 90 is

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the most common, most useful all around point. The Scriber is highly recommended for marking and engraving glass, ceramics, and metals.

Item No.	Description	16-16
16-1651	Diamond Tip Scriber	16-16

# **DIAMOND LANCER SCRIBE**

Beautiful, high quality tool! Applications include engraving, scribing, impact marking, hardness testing, scientific testing, and profiling.



Item No.	Description
16-1652	Diamond Lancer Scribe
16-1657	Diamond Refill For Cat. #16-1652 Lancer

### **TITANIUM PEN**

Ti-Pen<sup>™</sup> is the ideal glass signing tool for the lampworker, glass blower, scientific flameworker, or glass jewelry maker. The titanium pen writes by friction of the metal point leaving behind a metal deposition in a silver color on the surface of glass, quartz, ceramics, or vitreous enamels. Smooth flowing fine lines can be obtained by first moistening the surface. The titanium glass writing tool offers fine line permanent marking (.25mm, .010 in. wide) which withstand temperatures up to 1500° C. Use of this tool will not scratch, damage or weaken the glass. Lines made by this tool may be electroplated to make circuits, etc.

Wale Apparatus



Item No.	Description
16-1660	TI-PEN

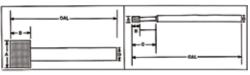
400 Front Street, Hellertown, PA 18055 Phone: 800.334.WALE (9253) • Fax: 610-838-7440 • www.waleapparatus.com

### **STARBIDE SOLID TUNGSTEN CARBIDE PLATED MANDRELS** w/DIAMOND or CBN ABRASIVES

Diamond: For 64C Rockwell materials and higher, ceramics, glass, carbides, etc. CBN: Normal material range 50C Rockwell, High Carbon, High Chrome, H.S.S. some grades Beryllium Copper, "D," "T" & "M" type steels.

A. These tools can be used on materials such as carbide, glass, ceramic and similar type materials. B. Speed: Should be operated in a speed range about 5,000 R.P.M. for best results.

C. Coolant: Whenever possible these tools should be operated in conjunction with a coolant,



**FRACTIONAL SIZES: Diamond and CBN** 

either mist or flood. The use of the coolant will prolong the tool life as well as improve the finish of the workpiece.

	I	FRACTIONAL	L							METRIC					
Diamond Item No.	CBN Item No.	Grit Size			C		OAL	Diamond Item No.	CBN Item No.	Grit Size			C		OAL
114030	214035	120	.079	.157	.500	1/8	2-1/4	114028	214028	120	2.0	4.0	12.7	3.0	57
114035	214030	120	.089	.157	.500	1/8	2-1/4	114033	214033	120	2.2	4.0	12.7	3.0	57
114040	214040	120	.099	.157	.500	1/8	2-1/4	114038	214038	120	2.5	4.0	12.7	3.0	57
114045	214045	120	.109	.157	.500	1/8	2-1/4	114043	214043	120	2.7	4.0	12.7	3.0	57
114050	214050	120	.118	.157	.500	1/8	2-1/4	114048	214048	120	3.0	4.0	12.7	3.0	57
114055	214055	120	.130	.197	.625	1/8	2-1/4	114053	214053	120	3.0	5.0	15.8	3.0	57
114060	214060	120	.140	.197	.625	1/8	2-1/4	114058	214058	120	3.5	5.0	15.8	3.0	57
114105	214105	120	.157	.197		1/8	2-1/4	114100	214100	120	4.0	5.0		3.0	57
114115	214115	120	.177	.236		1/8	2-1/4	114110	214110	120	4.5	6.0		3.0	57
114125	214125	120	.197	.236		1/8	2-1/4	114120	214120	120	5.0	6.0		3.0	57
114135	214135	120	.236	.275		1/4	2-1/4	114130	214130	120	6.0	7.0		6.0	57
114145	214145	120	.256	.275		1/4	2-1/4	114140	214140	120	6.5	7.0		6.0	57
114155	214155	120	.276	.315		1/4	2-1/4	114150	214150	120	7.0	8.0		6.0	57
114165	214165	120	.315	.315		1/4	2-1/4	114160	214160	120	8.0	8.0		6.0	57
114175	214175	120	.354	.394		1/4	2-1/4	114170	214170	120	9.0	10.0		6.0	57
114185	214185	120	.394	.394		1/4	2-1/4	114180	214180	120	10.0	10.0		6.0	57
114195	214195	120	.473	.394		1/4	2-1/4	114190	214190	120	12.0	10.0		6.0	57
114205	214205	120	.591	.394		1/4	2-1/4	114200	214200	120	15.0	10.0		6.0	57
114215	214215	120	.787	.394		5/16	2-1/4	114210	214210	120	20.0	10.0		8.0	57
114225	214225	120	.984	.394		5/16	2-1/4	114220	214220	120	30.0	10.0		8.0	57
114235	214235	120	1.181	.394		5/16	2-1/4	114230	214230	120	30.0	10.0		8.0	57



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### COVINGTON 12" HORIZONTAL BEVELER/GRINDER

#### Features:

- Aluminum water manifold controls fluid flow
- Heavy welded steel chassis with stainless steel catch pan
- Available in 110V or 220V, 50Hz or 60Hz
- Shaft will accept 5/8" 11RH male accessories
- 1" stainless steel shaft with welded flange
- Heavy-duty ball bearing

The 12" Variable Speed Beveler/Grinder is a versatile unit designed to cold-work pieces

of glass. With the appropriate accessories, this unit will grind, shape, and polish small work pieces. Flat diamond discs are the cleanest, fastest way to make glass bevels. There are several features built into this variable-speed lapping unit, including a water sleeve that allows water to come up through the shaft center and disperse from the middle of the plate, and an overhead loc-line® water supply. It also has a 5/8"-11 RH female thread that accepts a variety of different diamond finishing tools. An optional male-to-male brass fitting for female threads is also available. The 1hp, 3phase, wash down motor and speed controller allow speed ranges from 200rpm to 1100rpm. The bearings have been set 11" apart on the shaft to give rigidity and stability to the balanced and precision ground 12" plate. A wash-down motor and controller are perfect for wet environments. This unit is made with 11-gauge box tubing and 16-gauge removable side panels topped with heavy-duty powder coatings. Comes with a full 1-year Mfg. warranty on parts.

\* This unit must ship common carrier. Call today for a freight quote.

12" Variable Speed Horizontal Beveler/Grinder									
Item No.	Motor	Motor No.	Dimensions	Weight					
40-1200BG	110V, 60Hz	MTRW01	25" x 25" x 27"	185 lbs					
40-1200BG-220	220V, 50Hz	WIRWUI	20 X 20 X 21	100 105					

12" Beveler/Grinder Stand								
Item No. Size Dimensions Weight								
40-1200BG-S	24" x 24"	25" x 25" x 16"	30 lbs					

ltem No.	Description	Size	Dimensions	Weight				
40-1200BG-LC	Large Cabinet Stand	24" x 36"	39" x 39" x 17"	70 lbs				
40-1200BG-SC	Small Cabinet Stand	12" x 36"	37" x 26" x 6"	50 lbs				
* Please note that the optional Lam-I-Cushion top and door kit are sold separately								



### COVINGTON 18" HORIZONTAL BEVELER/GRINDER

#### Features:

- Water supply feeds through shaft center
- Aluminum water manifold controls fluid flow
- Heavy welded steel chassis with stainless steel catch pan
- Available in 110V or 220V, 50Hz or 60Hz
- Shaft will accept 5/8" 11RH male accessories
- 1" stainless steel shaft with welded flange
- Heavy-duty ball bearing

\* This unit must ship common carrier. Call today for a freight quote.

ltem No.	Motor	Motor No.	Dimensions	Weight
40-1800BG	110V, 60Hz	MTRW01	20" x 24" x 40"	255 lbo
40-1800BG-220	220V, 50Hz		32" x 34" x 48"	355 lbs

### COVINGTON 24" HORIZONTAL BEVELER/GRINDER

Features:

- Water supply feeds through shaft center
- Aluminum water manifold controls fluid flow
- Heavy welded steel chassis with stainless steel catch pan
- Available in 110V or 220V, 50Hz or 60Hz
- Shaft will accept 5/8" 11RH male accessories
- 1" stainless steel shaft with welded flange
- Heavy-duty ball bearing

\* This unit must ship common carrier. Call today for a freight quote.

item No.	Motor	Motor No.	Dimensions	Weight
40-2400BG	110V, 60Hz	MTRW15	35" x 35" x 45"	12E lba
40-2400BG-220	220V, 50Hz		30 X 30 X 40	425 lbs

"I have been a customer of Wale since I started taking bead classes at The Banana Factory in late 2007 (I buy my glass and equipment exclusively from you)."

- Sandy Crisafuill

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# 8" AND 12" TABLETOP LAPPING MACHINES

#### MADE IN THE USA

#### FEATURES

- Available in 12" Steel Plate
- No Center Post
- Water Through Center Spindle
- Heavy Welded Steel Chassis
- Green Powder Baked Paint Finish
- Heavy Duty Bearings Relube
- 115 Volt
- Variable Speed
- Brush Guard (Option)
- Removable Steel Guard
- One Year Warranty on Motor & Bearings

40-0800 8" Package deal includes:

- 1 40-0800 8" tabletop variable
- 1 NT12-100 Grit Diamond Disc
- 1 NT12-260 Grit Diamond Disc
- 1 Pre-Polish 180 Blue Disc
- 1 Pre-Polish 360 Brown Disc
- 1 Synthetic Felt Polishing Pad

#### 40-1200 Model 12" Package deal includes:

- 1 40-1200 12" tabletop variable speed Lapping machine
- 1 NT12-100 Grit Diamond Disc
- 1 NT12-260 Grit Diamond Disc
- 1 Pre-Polish 180 Blue Disc
- 1 Pre-Polish 360 Brown Disc
- 1 Synthetic Felt Polishing Pad

All discs are magnetic backed for easy removal and replacing.



#### 18" AND 24" FLOOR MODEL LAPPING MACHINES

#### MADE IN THE USA

These Diamond Lapping Machines are the most heavy duty, highest quality grinding instruments available on the market today.

#### FEATURES

- Forward and reverse switch, greatly increasing disc life . No Center Post . Water Through Center Spindle
- . Forward and Reverse Switch . Heavy Welded Steel Chassis . Blue
- Heavy Welded Steel Chassis . Blue Hammer tone Powder Baked Paint Finish . Heavy Duty Bearings Relube
- 115 Volt standard 220 Volt optional
- One Year Warranty on Motor and Bearings . Precision Ground Steel Plate for Magnetic Disc . Heavy Duty Steel Shaft with Welded Flange . Brush Guard . Removable Steel Guard
- 12" machine 1/2 HP Dayton Motor
- 18" Machine 3/4 HP Dayton Motor
- 24" Machine 1 1/2 HP Dayton Motor

Shipping via freight. Contact us for a freight quote.

40-1800 18" Package deal includes:

- 1 40-1800 18" tabletop variable
- 1 NT18-60 Grit Diamond Disc
- 1 NT18-260 Grit Diamond Disc
- 1 Pre-Polish 180 Blue Disc
- 1 Pre-Polish 360 Brown Disc
- 1 Synthetic Felt Polishing Pad

40-2400 Model 24" Package deal includes:

- 1 40-2400 24" tabletop variable speed Lapping machine
- 1 NT18-60 Grit Diamond Disc
- 1 NT18-260 Grit Diamond Disc
- 1 Pre-Polish 180 Blue Disc
- 1 Pre-Polish 360 Brown Disc
- 1 Synthetic Felt Polishing Pad

ltem No.	Description	ltem No.	Description
40-0800	8" Lapping Machine - Package deal	40-1800	18" Floor Model Lapping Machine Package Deal
40-1200	12" Lapping Machine - Package deal	40-2400	24" Floor Model Lapping Machine Package Deal

# SILICON CARBIDE ABRASIVE GRAIN

Wale Apparatus Co. offers Norton Silicon Carbide Abrasive Grain for use with lapping machines in a variety of Grit Sizes: 60, 100, 220, 280, 320 and 600.

Item No.	Description
SCG60	60 Grit Silicon Carbide Grain
SCG100	100 Grit Silicon Carbide Grain
SCG150	150 Grit Silicon Carbide Grain
SCG220	220 Grit Silicon Carbide Grain
SCG280	280 Grit Silicon Carbide Grain
SCG320	320 Grit Silicon Carbide Grain
SCG600	600 Grit Silicon Carbide Grain





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# DIAMOND LAPPING DISCS - NICKEL PLATED - MADE IN THE USA

- High Quality Diamonds
- Magnetic Backing
- Needs Only Water for Coolant
- Grinding Heavy Stock Removal
- Long Lasting



#### **8" DIAMOND LAPPING DISCS - NICKEL PLATED**

Item No.	Description
40-08NP-60	60 GRIT Nickel Plated Diamond Disc
40-08NP-80	80 GRIT Nickel Plated Diamond Disc
40-08NP-100	100 GRIT Nickel Plated Diamond Disc
40-08NP-180	180 GRIT Nickel Plated Diamond Disc
40-08NP-260	260 GRIT Nickel Plated Diamond Disc
40-08NP-360	360 GRIT Nickel Plated Diamond Disc
40-08NP-600	600 GRIT Nickel Plated Diamond Disc

#### **18" DIAMOND LAPPING DISCS - NICKEL PLATED**

ltem No.	Description
40-18NP-40	40 GRIT Nickel Plated Diamond Disc
40-18NP-60	60 GRIT Nickel Plated Diamond Disc
40-18NP-80	80 GRIT Nickel Plated Diamond Disc
40-18NP-100	100 GRIT Nickel Plated Diamond Disc
40-18NP-180	180 GRIT Nickel Plated Diamond Disc
40-18NP-260	260 GRIT Nickel Plated Diamond Disc
40-18NP-360	360 GRIT Nickel Plated Diamond Disc
40-18NP-600	600 GRIT Nickel Plated Diamond Disc

#### **12" DIAMOND LAPPING DISCS - NICKEL PLATED**

ltem No.	Description
40-12NP-40	40 GRIT Nickel Plated Diamond Disc
40-12NP-60	60 GRIT Nickel Plated Diamond Disc
40-12NP-80	80 GRIT Nickel Plated Diamond Disc
40-12NP-100	100 GRIT Nickel Plated Diamond Disc
40-12NP-180	180 GRIT Nickel Plated Diamond Disc
40-12NP-260	260 GRIT Nickel Plated Diamond Disc
40-12NP-360	360 GRIT Nickel Plated Diamond Disc
40-12NP-600	600 GRIT Nickel Plated Diamond Disc

#### 24" DIAMOND LAPPING DISCS - NICKEL PLATED

ltem No.	Description
40-24NP-40	40 GRIT Nickel Plated Diamond Disc
40-24NP-60	60 GRIT Nickel Plated Diamond Disc
40-24NP-80	80 GRIT Nickel Plated Diamond Disc
40-24NP-100	100 GRIT Nickel Plated Diamond Disc
40-24NP-180	180 GRIT Nickel Plated Diamond Disc
40-24NP-260	260 GRIT Nickel Plated Diamond Disc
40-24NP-360	360 GRIT Nickel Plated Diamond Disc
40-24NP-600	600 GRIT Nickel Plated Diamond Disc

# **PRE-POLISHING DISCS - MADE IN THE USA**

Flexible Resin Bonded Disc

Fast Grinding

- High Concentration of Diamond Mixed in Resin
  Magnetic Backing
- Replaces Cork/Pumice
- Needs Only Water for Coolant
- Center hole or No hole
- Long Lasting



#### **8" PRE-POLISHING DISCS**

Item No.	Description
40-08PP-BL	180 Grit 400/600 Mesh Pre-Polishing Disc-Blue
40-08PP-BR	360 Grit 1200/1900 Mesh Pre-Polishing Disc-Brown
40-08PP-RD	600 Grit 2200/2600 Mesh Pre-Polishing Disc-Red
40-08FP	Felt Polishing Pad

#### **18" PRE-POLISHING DISCS**

Item No.	Description
40-18PP-BL	180 Grit 400/600 Mesh Pre-Polishing Disc-Blue
40-18PP-BR	360 Grit 1200/1900 Mesh Pre-Polishing Disc-Brown
40-18PP-RD	600 Grit 2200/2600 Mesh Pre-Polishing Disc-Red
40-18FP	Felt Polishing Pad

#### **12" PRE-POLISHING DISCS**

Description		
180 Grit 400/600 Mesh Pre-Polishing Disc-Blue		
360 Grit 1200/1900 Mesh Pre-Polishing Disc-Brown		
600 Grit 2200/2600 Mesh Pre-Polishing Disc-Red		
Felt Polishing Pad		
24" PRE-POLISHING DISCS		
Description		
180 Grit 400/600 Mesh Pre-Polishing Disc-Blue		
360 Grit 1200/1900 Mesh Pre-Polishing Disc-Brown		
600 Grit 2200/2600 Mesh Pre-Polishing Disc-Red		
Felt Polishing Pad		



### WET BELT SANDERS

The #761 Deluxe Commercial Wet Belt Sander is designed for high production work. This machine sands, grinds, and polishes large or heavy pieces. The deluxe sander is equipped with a 1/2hp motor, a 13" high back plate, a 4" high back plate, belt guard, instructions, and product guarantee. A water valve and spray nozzle are built in for easy hookup. The water valve takes 1/4" OD plastic tubing for gravity water flow or 1/4" copper tubing for pressure systems. The 13" high back plate makes it possible to wet sand flat surfaces vertically. This unit ships with the motor attached, ready to plug in and operate.



Item No.	Motor	Motor No.	Dimensions	Weight
1150-110	110V, 60Hz	MTR199	27" x 27" x 14"	67 lbo
1150-220	220V, 50Hz	WI11199	21 X 21 X 14	67 lbs

### DIAMOND ABRASIVE HANDPADS & FILES

Diamond Starpad® is a flexible diamond abrasive made as hand files, discs and handpads for use on most materials where conventional abrasives are normally used. Starpad® Handfiles are lightweight yet sturdy, long lasting, easy to use and inexpensive. They are color coded for quick identification and ease of use.

#### Handpads

ltem No.	Diamond Size	Color Code
350005	60	Green
350010	120	Black
350015	200	Red
350020	400	Yellow
350025	500	White
350030	1000	Blue
350035	1 of each of the above pads	

#### **Files**

	A		
Item No.	Grit Type	File	Size
350070	Course (120 Grit) Black	Rectangle	1 1/2" x 3/4"
350075	Course (120 Grit) Black	Rectangle	1 3/4" x 1/2"
350085	Course (120 Grit) Black	Rectangle	2 1/2" x 1/4"
350080	Course (120 Grit) Black	1/2 Round	1 3/4" x 3/8"
350090	Medium (200 Grit) Red	Rectangle	1 1/2" x 3/4"
350095	Medium (200 Grit) Red	Rectangle	1 3/4" x 1/2"
350105	Medium (200 Grit) Red	Rectangle	2 1/2" x 1/4"
350100	Medium (200 Grit) Red	1/2 Round	1 3/4" x 3/8"
350110	Fine (400 Grit) Yellow	Rectangle	1 1/2" x 3/4"
350115	Fine (400 Grit) Yellow	Rectangle	1 3/4" x 1/2"
350125	Fine (400 Grit) Yellow	Rectangle	2 1/2" x 1/4"
350120	Fine (400 Grit) Yellow	1/2 Round	1 3/4" x 3/8"
350000	1 of each of the above files	Kit	

# **DIAMOND ABRASIVE BELTS**

These high quality diamond abrasive belts feature a flexible, tear resistant Kevlar backing enabling wet sanding of glass and quartz of various shapes as well as square edges. Diamond abrasive belts are available in a wide range of sizes and grits, please contact Wale for additional information.



ltem No.	Description
10-1400	3" x 41 1/2" - 70 Grit Diamond
10-1401	3" x 41 1/2" - 120 Grit Diamond
10-1402	3" x 41 1/2" - 220 Grit Diamond
10-1403	3" x 41 1/2" - 400 Grit Diamond
10-1404	3" x 41 1/2" - 600 Grit Diamond
10-1410	4" x 48" - 70 Grit Diamond
10-1411	4" x 48" - 120 Grit Diamond
10-1412	4" x 48" - 220 Grit Diamond
10-1413	4" x 48" - 400 Grit Diamond
10-1414	4" x 48" - 600 Grit Diamond
10-1440	4" x 106" - 70 Grit Diamond
10-1441	4" x 106" - 120 Grit Diamond
10-1142	4" x 106" - 220 Grit Diamond
10-1443	4" x 106" - 400 Grit Diamond
10-1444	4" x 106" - 600 Grit Diamond

### **SILICON CARBIDE ABRASIVE BELTS**



Item No.	Description
SB341.5-A	3" x 41 1/2" - 60 Grit - Silicone
SB341.5-B	3" x 41 1/2" - 80 Grit - Silicone
SB341.5-C	3" x 41 1/2" - 100 Grit - Silicone
SB341.5-D	3" x 41 1/2" - 220 Grit - Silicone
SB341.5-E	3" x 41 1/2" - 320 Grit - Silicone
SB341.5-F	3" x 41 1/2" - 400 Grit - Silicone
SB341.5-G	3" x 41 1/2" - 600 Grit - Silicone
SB4106-A	4" x 106" - 60 Grit - Silicone
SB4106-B	4" x 106" - 80 Grit - Silicone
SB4106-C	4" x 106" - 100 Grit - Silicone
SB4106-D	4" x 106" - 220 Grit - Silicone
SB4106-E	4" x 106" - 320 Grit - Silicone
SB4106-F	4" x 106" - 400 Grit - Silicone
SB4106-G	4" x 106" - 600 Grit - Silicone



Tapes are used primarily as an indicator and spacer between glass tapered joints. They endure high temperatures and will not adhere to the glass. Available with or without adhesive.

#### **GRAPHITE PAPER TAPES**



#### (Smooth) Standard Graphite Paper Tape

ltem No.	Description	
12-1410	1/2" x .005" x 50' Graphite Tape	
12-1411	1" x .005" x 50' Graphite Tape	
12-1412	2" x .005" x 50' Graphite Tape	
12-1413	1/2" x .010" x 50' Graphite Tape	
12-1414	1" x .010" x 50' Graphite Tape	
12-1415	2" x .010" x 50' Graphite Tape	
12-1416	1/2" x .015" x 50' Graphite Tape	
12-1417	1" x .015" x 50' Graphite Tape	
12-1418	2" x .015" x 50' Graphite Tape	

#### Standard Paper Tape with Adhesive Backing

ltem No.	Description
12-1430	1/2" x .005" x 25' Graphite Tape w/Adhesive Back
12-1431	1" x .005" x 25' Graphite Tape w/Adhesive Back
12-1432	2" x .005" x 25' Graphite Tape w/Adhesive Back
12-1433	1/2" x .010" x 25' Graphite Tape w/Adhesive Back
12-1434	1" x .010" x 25' Graphite Tape w/Adhesive Back
12-1435	2" x .010" x 25' Graphite Tape w/Adhesive Back
12-1436	1/2" x .015" x 25' Graphite Tape w/Adhesive Back
12-1437	1" x .015" x 25' Graphite Tape w/Adhesive Back
12-1438	2" x .015" x 25' Graphite Tape w/Adhesive Back

### **NOBEST PAPER TAPE**

Nobest Paper Tapes are composed of a unique unfired ceramic-like material with selected synthetic fibers and high temperature binders. Nobest Paper Tapes provide excellent physical characteristics for applications such as gaskets, spacers, cushioning, supports, insulation, wrappings, etc., and Nobest Paper

Tapes won't mar glass surface.



### **CRINKLED GRAPHITE PAPER TAPES**



Ribbed for Added Flexibility

Item No.	Description
12-1423	1/2" x .010" x 50' Crinkled Graphite Paper Tape
12-1424	1" x .010" x 50' Crinkled Graphite Paper Tape
12-1425	2" x .010" x 50' Crinkled Graphite Paper Tape
12-1426	1/2" x .015" x 50' Crinkled Graphite Paper Tape
12-1427	1" x .015" x 50' Crinkled Graphite Paper Tape
12-1428	2" x .015" x 50' Crinkled Graphite Paper Tape

#### **CERAMIC TAPES**

Wale<sup>®</sup> asbestos-free ceramic glassworking tapes are made from high purity refractory fibers with a melting point of 3200°F. It can be cut with ordinary scissors and formed into complex shapes. It can be folded, wrapped, rolled and goes around sharp corners. Strong, free standing shapes can be produced.

Applications are based on the outstanding temperature stability and uniformity, low specific heat, low thermal conductivity, resistance to thermal shock, good dielectric strength and excellent corrosion resistance. Applications including cushioning holders, insulation, supports - will not mar glass. Wale ceramic paper tapes also find applications in the laboratory as high temperature filters (passing gases

or liquids for mixing), construction and repair of high temperature equipment, etc.

Wale asbestos-free ceramic glassworking tapes are available in a variety of widths and thicknesses.



Melting Point: 3200°F Continuous Service Temperature: 2300°F Density: 12 lbs./ft.<sup>3</sup>

ltem No.	Description
15-1501	1/32" thick x 1" wide x 80' Ceramic Tape
15-1503	1/32" thick x 2" wide x 80' Ceramic Tape
15-1506	1/16" thick x 1" wide x 100' Ceramic Tape
15-1508	1/16" thick x 2" wide x 100' Ceramic Tape
15-1510	1/16" thick x 3" wide x 100' Ceramic Tape
15-1512	1/8" thick x 1" wide x 50' Ceramic Tape
15-1513	1/8" thick x 2" wide x 50' Ceramic Tape
15-1515	1/8" thick x 3" wide x 50' Ceramic Tape

#### 24" Wide Ceramic Sheet

ltem No.	Description
15-1517	1/32" thick x 24" wide x 10' Ceramic Sheet
15-1519	1/16" thick x 24" wide x 10' Ceramic Sheet
15-1520	1/16" thick x 24" wide x 25' Ceramic Sheet

ltem No. 15-1553

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Description

.010" x 1" x 300' Paper Tape

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#### WALETEX HI TEMP TAPE

#### **WOVEN GLASS**

WALETEX (BLUE COLOR) HIGH TEMP GLASS TAPES Waletex coated glass tapes feature a Silicate mineral composition coating which helps increase the temperature resistance by 10 times or more over that of uncoated glass tapes. Waletex coated glass tapes are asbestos-free.



These tapes offer flame resistance up to 2000°F with continuous use temperatures from 1500°F to 1800°F. Most conventional glass tapes can only be used at temperatures up to 1000°F. In addition, Waletex tapes are strong. In a torch test a .066" thick sample withstood a

direct flame (approx. 2000°F) for 30 minutes before beginning to burn through (torch nozzle - 2" from sample). The combination of increased temperature resistance and strength means a longer working life. Also, it means that Waletex tapes can be used for a wide range of applications.

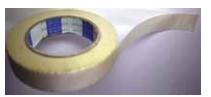


Item No.	Description
17-1730	1/32" x 1" x 100' Waletex Tape
17-1731	1/32" x 2" x 100' Waletex Tape
17-1732	1/32" x 3" x 100' Waletex Tape
17-1733	1/16" x 1" x 100' Waletex Tape
17-1733A	1/16" x 1" x 100' Waletex Tape w/Adhesive Backing
17-1734	1/16" x 2" x 100' Waletex Tape
17-1735	1/16" x 3" x 100' Waletex Tape
17-1729	1/16" x 4" x 100' Waletex Tape
17-1736	1/8" x 1" x 100' Waletex Tape
17-1737	1/8" x 2" x 100' Waletex Tape
17-1738	1/8" x 3" x 100' Waletex Tape
17-1739	1/8" x 4" x 100' Waletex Tape
17-1748	1/8" x 5" x 100' Waletex Tape
17-1739	1/8" x 4" x 100' Waletex Tape

\*Other widths of tapes and cloths are available on special order.

#### **PRESSURE SENSITIVE GLASS TAPES**

Wale<sup>®</sup> Pressure Sensitive Glass Tapes feature the same properties as the other woven glass products. In addition to these properties, this tape has a pressure sensitive backing allowing it to be easily affixed to



chuck jaws, hand tools, work pieces, etc.

Item No.	Description
17-1776	.010" Thick x 1" Wide x 108' Long
17-1777	.010" Thick x 2" Wide x 108' Long
17-1778	.010" Thick x 3" Wide x 108' Long

Wale<sup>®</sup> asbestos-free woven glass products offer many unique characteristics and advantages for a broad variety of applications. These products are non-flammable and may be used at surface temperatures ranging from 120°F to 1000°F. In addition to its excellent heat resistance, Wale woven glass products feature high tensile strength and exceptional chemical resistance. They are highly resistant to most chemicals except hydrofluoric, hot phosphoric acid and wet hydrogen chloride. Wale asbestos-free woven glass products are suitable for most glassworking applications without the health hazards of asbestos.

### **WOVEN GLASS TAPES**



ltem No.	Description
17-1706	1/32" Thick x 1/2" Wide x 100' Glass Tape
17-1707	1/32" Thick x 1" Wide x 100' Glass Tape
17-1708	1/32" Thick x 1 1/2" Wide x 100' Glass Tape
17-1709	1/32" Thick x 2" Wide x 100' Glass Tape
17-1711	1/16" Thick x 1" Wide x 100' Glass Tape
17-1712	1/16" Thick x 2" Wide x 100' Glass Tape
17-1713	1/16" Thick x 3" Wide x 100' Glass Tape
17-1714	1/8" Thick x 1" Wide x 50' Glass Tape
17-1715	1/8" Thick x 2" Wide x 50' Glass Tape
17-1716	1/8" Thick x 3" Wide x 50' Glass Tape

Glass tapes are available in other widths and thicknesses on special order.

# **WOVEN GLASS CLOTH**

ltem No.	Description
17-1718	1/32" Thick x 40" Wide x 3' Woven Glass Cloth

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# **BRAIDED GLASS SLEEVING**

ltem No.	Description
17-1721	1/4" ID x 1/16" Wall x 25'
17-1723	1/2" ID x 1/16" Wall x 25'
17-1724	3/4" ID x 1/16" Wall x 25'
17-1725	1" ID x 1/16" Wall x 25'
17-1726	1-1/4" ID x 1/16". Sold Per Foot



# **FUSED QUARTZ WOOL**

Wale Fused Quartz Wool is manufactured from 99.9% pure SiO, and possesses the same properties as other fused quartz products. It resembles glass wool and is made up of exceptionally fine guartz fibers of about 6 microns in diameter. Fused quartz wool finds applications as electronic insulation, thermal insulation, and high temperature & purity filters.

Item No.	Description
17-1780	Quartz Wool - 1 oz.
17-1780B	Quartz Wool Bulk - 17 oz.



# **NOR-FAB (YELLOW COLOR) NON-ASBESTOS TAPES**

Made from fiberglass combined with other synthetic fibers, NOR-FAB Series 400 offers excellent protection up to 650°F and intermittent protection at considerably higher temperatures. NOR-FAB 400 cloth is lightweight, has excellent strength and abrasion resistance, good flexibility and non-stretch characteristics. It possesses good chemical and mildew resistance and is unaffected or slightly weakened by most acid and alkali solutions.

Wale Apparatus offers a complete line of NOR-FAB cloth tapes, twisted rope, wicking and braided sleeving.

\*Other sizes and lengths from .012" to .25" thick and 1/2" to 6" wide available on special order.

ltem No.	Description
15-1581	1/32" x 1/2" x 100'
15-1582	1/32" x 1" x 100'
15-1583	1/32" x 1-1/2" x 100'
15-1584	1/32" x 2" x 100'
15-1586	1/16" x 1" x 100'
15-1587	1/16" x 2" x 100'
15-1588	1/16" x 3" x 100'
15-1590	1/8" x 1" x 50'
15-1591	1/8" x 2" x 50'
15-1592	1/8" x 3" x 50'

#### WALEBOND MOLDABLE HIGH **TEMPERATURE ADHESIVE - 1 LB CAN**

Walebond coats glass to withstand higher temperatures. It bonds glass to metal, glass to ceramic, metal to metal, etc. It is impervious to oil, gasoline, acids and alkalies.

- Withstands 2200°F
- Moldable

Item No.



# 15-1483 16oz Jar - Thick Brush On

Description

### WALECRETE SELF CURING, **HIGH STRENGTH, HIGH TEMPERATURE ADHESIVE**

Walecrete mixes with water to provide outstanding characteristics. It may be poured, dipped or brushed. It is ideal for molding. Maximum service temperature - 3000°F.

- Extreme high temperature resist
- Self curing
- · High strength





#### WALESET HIGH TEMPERATURE **ADHESIVE**

Waleset is an all purpose engineering adhesive ceramic cement. Locks, seals and bonds glass, ceramic, metals, etc. It withstands temperatures up to 2000°F.

- High temperature resistance, up to 2000°F
- No mixing
- Dropper bottle for easy application

ltem No.	Description	
15-1484	2 oz. bottle	
15-1485	4 oz. bottle	



# LOCTITE 349 UV ADHESIVE

Loctite UV adhesives are versatile materials used in bonding, encapsulating, coating, tacking and sealing applications. These adhesives are single component, solvent free products which cure in seconds when exposed to industrial UV/visible light sources. 349 Impruv is an optically clear UV adhesive. It forms a tough, clear bond even in large gaps. It is ideal for glass bonding with UV lamps.

Item No. Description 40-9905 50ml bottle



400 Front Street, Hellertown, PA 18055

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# **6" TERRYCLOTH KEVLAR GLOVES**

These Kevlar work gloves are made from Kevlar 29 aramid fiber and contain no asbestos and provide maximum cut and heat resistance without sacrificing comfort or flexibility. Provide limited protection up to 400° F and are functional for intermittent use at higher temperatures.

For superior heat protection, the terrycloth gloves provide a cushioning layer of air.

These gloves can be repeatedly

washed or dry cleaned with negligible shrinkage and virtually no loss of quality.

Sold by the pair.

Item No.	Description
15-1572	6" Terrycloth Kevlar Gloves

### **14" TERRYCLOTH KEVLAR GLOVES**

These Kevlar work gloves are made from Kevlar 29 aramid fiber and contain no asbestos and provide maximum cut and heat resistance without sacrificing comfort or flexibility. Provide limited protection up to 400° F and are functional for intermittent use at higher temperatures.



Offered with a 14" long safety cuff

design and either a comfortable cool cotton liner or fully insulated wool liner

These gloves can be repeatedly washed or dry cleaned with negligible shrinkage and virtually no loss of quality.

Sold by the pair.

Item No.	Description
15-1578	Cotton Liner
15-1580	Wool Liner

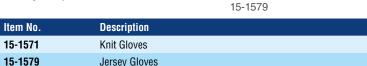
# **KEVLAR KNIT WORK GLOVES - 6" LONG**

These Kevlar work gloves are made from Kevlar 29 aramid fiber and contain no asbestos and provide maximum cut and heat resistance without sacrificing comfort or flexibility. Provide limited protection up to 400° F and are functional for intermittent use at higher temperatures.

Available in both knit and jersey, the knit gloves are the most breathable and economical while the jersey gloves are the most comfortable with an all day wear feel.

These gloves can be repeatedly washed or dry cleaned with negligible shrinkage and virtually no loss of quality.

Sold by the pair.



#### **KEVLAR MITTENS - 14" LONG**

These Kevlar mittens are made from Kevlar 29 aramid fiber and contain no asbestos and provide maximum cut and heat resistance without sacrificing comfort or flexibility. Provide limited protection up to 400° F and are functional for intermittent use at higher temperatures.



These multiple ply mittens offer superior heat resistance with a fully insulated wool liner.

These mittens can be repeatedly washed or dry cleaned with negligible shrinkage and virtually no loss of quality.

Sold by the pair.

ltem No.	Description
15-1570	Kevlar Mittens - 14" Long

#### **KEVLAR SLEEVES**

These Kevlar sleeves are made from Kevlar 29 aramid fiber and contain no asbestos and provide maximum cut and heat resistance without sacrificing comfort or flexibility. Breathable and lightweight for all day comfort.

Offered in several lengths and styles. These sleeves can be repeatedly washed or dry cleaned with negligible shrinkage and virtually no loss of quality.

Sold per sleeve.



ltem No.	Description
15-1577	10" Long
15-1576	18" Long
15-1472	10" with Thumb Hole and Hand
15-1473	18" with Thumb Hole and Hand
15-1471	18" with Thumb and 1/4 Finger with Velcro Top



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#### HIGH TEMP PBI KEVLAR BLEND **GLOVES AND MITTENS -KB SERIES 1700°**

Kevlar PBI (Polybenzimidazole) is a high performance organic fiber which does not burn in air, retains its strength and suppleness even when charred, will not melt or emit toxic fumes or vapors, and has excellent flexibility.

KB Series PBI are 22 oz., and have been tested up to 1700° F. There are several styles available, each with a fully insulated wool lining featuring Aramid (a microbial blocker to keep liners fresh).

Covermitts are worn over gloves to provide additional protection, and should not be worn alone.

Sold by the pair.







15-1681





ltem No.	Description
15-1679	Gloves 14" Long with Aluminized Back
15-1681	Gloves 14" Long
15-1682	Gloves 23" Long
15-1685	Mittens 14" Long
15-1691	Covermitts 8" Long

# ALUMINIZED SLEEVES

Aluminized Rayon sleeves are 18" in length and feature safety cuffs. Sold by the pair



Item No.	Description
15-1575	Aluminized Sleeves 18" Long

# ALUMINIZED APRON

This apron is a 19 oz. Aluminized Thermonol with adjustable web neck and waist straps that attach with slide snap. All edges are serged to prevent raveling. Apron is 24" wide x 39" long.

ron



Item No.	Description
15-1680	Aluminized Ap

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#### **HIGH TEMP PBI KEVLAR BLEND GLOVES AND MITTENS -**HB SERIES 2600°

Kevlar PBI (Polybenzimidazole) is a high performance organic fiber which does not burn in air, retains its strength and suppleness even when charred, will not melt or emit toxic fumes or vapors, and has excellent flexibility.

HB Series PBI are 45 oz., and have been tested up to 2600° F. There are several styles available, each with a fully insulated wool lining featuring Aramid (a microbial blocker to keep liners fresh).

Covermitts are worn over gloves to provide additional protection, and should not be worn alone.

Sold by the pair.



Description
Gloves 14" Long
Gloves 23" Long
Mittens 14" Long
Covermitts 8" Long

#### **ALUMINIZED THERMONOL JACKET**

- 19 oz. Aluminized Thermonol
- 35" length
- · Lay down collar FR cotton lined
- Semi-raglan sleeve for room and comfort
- · Covered snap closure
- Snap adjustment at wrists
- · Seams are sew-serged and safety stitched for added wear
- Additional sizes available up to 2X



Item No.	Description
15-1677L	Large - Aluminized Thermonol Jacket - 34" Sleeve
15-1677XL	X-Large - Aluminized Thermonol Jacket - 35" Sleeve

"You're awesome! Thank you for your patience and help. Best customer service I've experienced in a long time!"

- Becky from Texas



# **POLARISCOPES & BOOKS**

### 3 INCH PORTABLE FLASHLIGHT POLARISCOPE

The 3 inch portable polariscope is the smallest polariscope offered by Wale Apparatus. It is ideal for detecting strains in existing installations or where portability is a must. Great for small diameter glass objects or when portability is a necessity.



- 3" Viewport Flashlight Model
- Portable
- Portable
- Electrical: Standard 6 Volt Battery

ltem No.	Description
24-3550	3" Portable Flashlight Polariscope
24-3550V	Replacement Upper Hand Viewer

### 10 x 19 INCH POLARISCOPE WITH HANDVIEWER

Bench Model 10" x 19" Polariscope. Provides a large unobstructed area for full color viewing of strain patterns in glass material.

- Full Color Blue Dot Scientific Model
- Polarized Cabinet: 4"D with 10" x 19" Illumination Area
- 12" x 22" Swivel Base with Locking Handwheel
- Electrical: 115V, 60W
- 3 Prong Cord



#### Item No. Description

 24-3520
 10 x 19" Polariscope with Handviewer 115 Volt

 24-3520 (220V)
 10 x 19" Polariscope with Handviewer 220 Volt

 24-3520V
 Replacement Viewer 5 x 5" Blue Dot Full Color

#### 6 INCH SQUARE POLARISCOPE WITH HANDVIEWER

Bench Model 6" x 6" Polariscope. Offers full color viewing of strain patterns in glass material.

- 5" Viewport
- Full Color Blue Dot
- Blue Hammertone Finish
- 14" Maximum Height Adjustment
- Electrical: 115V, 60W
- 3 Prong Cord



Item No.	Description
24-3560	6" Square Polariscope with Handviewer 115 Volt
24-3561	6" Square Polariscope with Handviewer 220 Volt
24-3560V	Replacement Upper Hand Viewer
24-3560A	Conversion Adapter for converting to 220V

# **SPARK THE CREATIVE FLAME**

Spark the Creative Flame is a resource that strives to inform, inspire, and motivate all who work in craft and wish to improve the creative expression of their work. While the book features flameworked glass and a selection of the leading artisans who do this work, the insights and recommendations presented transcend material and speak to broader issues relevant to all creative craftspeople.

Spark the Creative Flame is made up of three parts, presented in engaging and accessible language. The first section consists of three essays by scholar-artists that provide essential context for the book by considering the recent history of craft; the relationships among craft, design, and art; and the many facets of beauty. Section two presents a personal retrospective on the 50-year career of internationally acclaimed artist Paul J. Stankard. A pioneer in the Studio Glass Movement, Stankard is considered a living master in the art of floral paperweight making. The third section provides overviews of the careers of twelve highly regarded contemporary glass artists. Collectively, the reader is presented with insightful perspectives on the aspirations, strategies, challenges, and accomplishments of a representative sample of internationally respected flameworking artists.

Featured artists include: Lucio Bubacco, Vittorio Costantini, Amber Cowan, Matt Eskuche, Shane Fero, Carmen Lozar, Iwao Matsushima, Jay Musler, Ginny Ruffner, Kari Russell-Pool, Césare Toffolo, and Anna Skibska.

Spark the Creative Flame is a unique contribution to dialogues on art, craft, and design because it combines craft history, personal philosophy from a respected maker, and indepth appreciations of twelve significant makers. This book celebrates work and artists that pursue and have maintained integrity, originality, and mastery of process. The fusion of indepth well-researched artist biographies, with color images of their signature work, accessibility, and explanations of complex issues in an approachable, meaningful way, makes

this book a "must read" for artist/craftspeople as well as anyone with an interest in glass art or the creative process.



Spark the Creative Flame Making the Journey from Craft to Art



Paul J. Stankard

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Item No.	Description
40-1480	Spark the Creative Flame: Making the Journey from Craft to Art By: Paul J. Stankard

# **STOCK AND CUSTOM CERAMIC DECALS FOR BOROSILICATE GLASS**

#### SCIENTIFIC AND ARTISTIC CUSTOM CERAMIC DECALS

Custom ceramic decals from Wale Apparatus can be produced in any design you can imagine and are made to your specifications in multiple colors. Application of custom decals is in the same manner as the stock decals.

For a customized quote, please provide the finished size, colors, and total quantity desired. Minimum order quantity may vary depending on the size of the decal.







### **COMPLETE ALPHABET LETTER SHEETS**

ltem No.	Description	Sample
302C	1/4" A thru Z, 4 of each	A -



SCALES

# 

Item No.	Description	
400	65 mm	
401	150 mm	
402-A	300 mm - Right Hand Numbers	
402-B	300 mm - Left Hand Numbers	
402-C	300 mm - Double Manometer Numbers	
Noto: Ava	ilable in Black Only	

#### Note: Available in Black Only

### 3/32" SERIAL NUMBERS

ltem No.	Description	Item No.	Description
403	1 thru 400	403-G	2801 thru 3200
403-A	401 thru 800	403-H	3201 thru 3600
403-B	801 thru 1200	403-I	3601 thru 4000
403-C	1201 thru 1600	403-J	4001 thru 4400
403-D	1601 thru 2000	403-K	4401 thru 4800
403-Е	2001 thru 2400	403-L	4801 thru 5200
403-F	2401 thru 2800	Note: Avai	ilable in Black Onlv

Note: Available in Black Only

#### **APPLICATION OF DECALS**

The surface to which any ceramic decal is to be applied must be cleaned. The ceramic water transfer decal is applied by immersing the decal in tepid water to allow the decal to slide from the backing paper within 15 to 30 seconds.

Slide the decal off the backing paper onto the glass. Use a sponge, damp cloth, damp paper towels, cotton, or plastic squeegee to make sure the decal is in perfect contact with the substrate surface, eliminating all trapped moisture and air bubbles. Most defects of color in firing are due to the presence of wrinkles, water or air trapped under the decal.





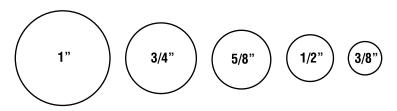


### **1/4" NUMBER SHEETS**

Item No.	Description	
301-C	1 thru 100 - 1 of each number	
301-C1	101 thru 200 - 1 of each number	
301-G	0 thru 10 - 10 of each number	
301-H	11 thru 20 - 10 of each number	
301-l	21 thru 30 - 10 of each number	

Note: Specify Color - Red or Black

#### WHITE SATIN DOTS



ltem No.	Description
308	5/8" diameter White Satin Dots - 100 each
308-A	1/2" diameter White Satin Dots - 100 each
308-B	3/4" diameter White Satin Dots - 99 each
308-C	1" diameter White Satin Dots - 63 each
308-D	3/8" diameter White Satin Dots - 100 each

#### LINES

ltem No.	Description	Sample
309	1/16" Thick Lines - 288" Total	
309-A	1/32" Thick Lines - 288" Total	
310	.015" Thick Lines - 288" Total	
311	.022" Thick Lines - 288" Total	

Note: Specify Color - Red or Black.

Allow to dry thoroughly before firing in a kiln. The stock line of ceramic decals for laboratory glassware is designed to fire on borosilicate glass at approximately 1050°F. Oven thermostat and temperature controllers should be checked for accuracy as these decals can be damaged by excessive temperature. Too low a temperature can result in an unsuccessful firing.



### LARGE INSIDE OUT CLAW W/ PLATE LOCKING SET SCREW

MADE IN THE USA - Excellent for inside and outside holding of Goblets. Glasses. Marbles, Pipes, etc. The handle is 7" long w/ locking screw and features 6 claws which can hold from 1" diameter up to approximately a 4" diameter. The overall length closed is approximately 18" long.



Item No.	Description
40-5651	American Large Inside Out Claw w/ Plate and Locking Set Screw

# MINI MEISTER HOLDING FINGERS

MADE IN THE USA - Great for holding Bottles, Bowls, Marbles, and Beads. This Mini Finger is only 9" long, and weighs less than an ounce! Superior guality and strength. Holds up to a 2" diameter and has a locking hand screw to hold your glass tightly in place.



Item No.	Description
40-5653	Mini Meister Holding Fingers

# MEDIUM HOLDING FINGERS

GREAT TOOL! MADE IN THE USA! - The Medium Holding Fingers feature a sliding collar with a locking hand screw for secure holding. The spring steel "fingers" hold pipes, marbles, goblets or irregular shaped objects for ease of working in the flame.



The medium size easily holds objects up to 3" in diameter.

The overall length is 11.25"

Item No.	Description	
40-5652	Medium Holding Fingers	

# FLAMEWORKERS PREMIUM TOOL KIT

EACH TOOL IS HANDMADE IN THE USA

Flameworkers Tool Kit includes:

- #40-8100-5/8" Brass Push
- #40-5652 Holding Fingers with Locking Screw
- #99-1253 Octagonal Graphite Reamer 2mm to 12mm
- #40-1263 Graphite Plate 6" x 6" x 1/4" thick

Item No.	Description
40-1009	Flameworkers Premium Tool Kit

### PIN IMPLOSION TOOL

Pin Implosion Tool for making marbles, implosions, pendants, air trap sculptures, etc.

The 4"x4" Bench Top Pin Implosion inserts on Hexagon Machined Optical illusion Swirl base with the option to secure to your work bench. The graphite plates pinholes/hexagon shape is 2.5" x 2.5" from side to side with



pins being only 1/8" apart which allows for greater amount of pins for more detail in your work!!. ~393 Pin Positions!!~

The Graphite Plate fits nicely and securely down into the fixture base and has machined holes to secure/screw down to any workbench.

Item No.	Description
40-8005	Pin Implosion Tool

# **GONG - GLASS ON GLASS GROUND JOINT TOOLS**

GREAT TOOLS FOR WORKING WITH **GROUND GLASS JOINTS - The Blast Shield** ground joint holding tool offers extreme precision with tools that are assembled on a lathe and guaranteed to run true.



The stainless steel handles are designed to have 1/4 inch hose slide over the end. The total length of the tool is just over 12 inches.

ltem No.	Description
40-5670F	14mm Joint Holding Tool - To Hold Female Joints
40-5670M	14mm Joint Holding Tool - To Hold Male Joints
40-5671F	19mm Joint Holding Tool - To Hold Female Joints
40-5671M	19mm Joint Holding Tool - To Hold Male Joints

# **BRASS GONG JOINT HOLDERS**

Machined to precisely fit 1:10 taper glass joints. Hollow so you can blow air through the tool with a connection of blow hose or by just blowing air through the tool. These are true and balanced and are able to run on a lathe with no wobble. Features a high temperature handle grip that is easily able to be placed on or off as well as an Ultra-High Temperature Ceramic Sleeving that will resist heat



up to 1100° Fahrenheit. The ceramic sleeving allows for you to garage your pieces in the kiln without the handle getting too hot to hold.

Very precise in holding both American and Chinese glass on glass ground joints. Tool measures about 16" with a longer handle for balance and heat dissipation ..

ltem No.	Description
40-5670B-F	Holds 14mm female Joints - Brass Holder
40-5670B-M	Holds 14mm male Joints - Brass Holder
40-5671B-F	Holds 19mm female Joints - Brass Holder
40-5671B-M	Holds 19mm male Joints - Brass Holder



### HOT GLASS SHEARS

8" Diamond Shears for glassworking -This age old design is now available in a size geared to flame working. The blades of these shears are each shaped with a large V cutting area which can cut up to



1" in diameter. Upon closing the shears on the hot glass, they form a square or diamond shape around the glass. These shears can be used to either form or cut through the hot, pliable glass.

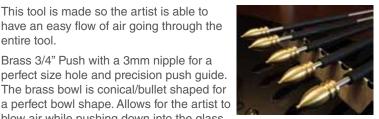
#### Item No. Description 40-8003 **Diamond Shears**

### ...... BRASS PUSH AND BLOW TUBE

This tool is made so the artist is able to have an easy flow of air going through the entire tool.

Brass 3/4" Push with a 3mm nipple for a perfect size hole and precision push guide. The brass bowl is conical/bullet shaped for

blow air while pushing down into the glass



to even out all of the glass wall thickness for solid precise shaping.

Sophieta Blow Tubes are for puffing holes with no blow tubes already connected to the glass piece that you are working with. This tool will fit holes ranging from 3mm to 3/4". The handle is 5/16" Stainless Steel handle/blow tube.

High Temperature heat resistant handle covering included. Vertical slit allows for easy application over the stainless steel handle.

This tool is very well balanced and designed by a glass blower. The tool measures about 7" on total length.

NOTE: Blowhose, swivel & mouthpiece sold separately.

ltem No.	Description
40-8100-12	1/2" Brass Push and Blow Tube
40-8100-58	5/8" Brass Push and Blow Tube
40-8100-34	3/4" Brass Push and Blow Tube
40-8100-38	3/8" Brass Push and Blow Tube
40-8100-KIT	Kit - 3 TOOLS -1/2", 5/8" and 3/4"

### **GLASS CUTTING SHEARS**

Glass cutting shears are used to cut and sculpt hot glass. The lightweight, steel construction makes these shears durable.



Item No.	Description
40-8002	4"Shears
40-8000	6" Shears
40-8001	7 3/4" Shears

# TP 2 PARALLEL MASHER

The "TP 2" Parallel Masher, which is Truly Parallel, is the improved, next generation of the TP Masher. Now featuring the ability to adjust the grip to the individual's hand size, making for a perfect fit.



Features:

Item No.

40-1150

- Interchangeable graphite heads
- Lightweight ergonomic adjustable handle
- Adjustable stop for exact pressing thickness
- · Custom spring action, allows for mashing with ease

Available graphite heads include a round head, lentil presses, small and large radials, and larger 2" square flat heads. Heads below are sold individually rather than as a set, so that replacement of chipped or broken sides is easy and affordable.

ltem No.	Description
40-1135-2	TP-2 Masher - includes set of round flat heads
40-1136	Round Flat Head
40-1137	Lentil Head
40-1138	Small Radial Head
40-1139	Large Radial Head
40-1140	2" Square Flat Head

# PARALLEL MASHERS - 1 1/4" x 1 1/2"

These Parallel Mashers are used to flatten or mash molten glass to a flat or squatted shape. The heads are  $1 \frac{1}{4} \times 1 \frac{1}{2}$  and there is an adjustable set screw to set thickness.

Description



# **PARALLEL MASHERS - 2 1/4" SQUARE**

Parallel Mashers - 1 1/4" x 1 1/2"

These Parallel Mashers are used to flatten or mash molten glass to a flat or squatted shape. The heads are 2 1/4" square and there is an adjustable set screw to set thickness.



Item No. Description 40-1151 Parallel Mashers - 2 1/4" square

# **STAINLESS STEEL MASHING**

Mashing tweezers offer a smaller mashing surface and are made of stainless steel.



ltem No.	Description
40-1171	8" Stainless Steel Mashing Tweezers 3/4" square
40-1171L	10" Stainless Steel Mashing Tweezers 1" square

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### STAINLESS STEEL TWEEZERS

High quality all stainless steel tweezers in varying lengths.



Item No.	Description
16-1164	4 1/2" Long
16-1165	6" Long
16-1166	8" Long
16-1167	10" Long
16-1168	12" Long

# **STAMP FORCEPS**

Stamp Forceps w/ Rounded Spade Points- 4 1/2" Long



#### Item No. Description 40-1170

Stamp Forceps

# LONG NEEDLE NOSE PLIERS

These pliers are often used to mash the molten glass or to stretch and pull canework.



#### **STAINLESS STEEL TWEEZERS ECONOMY SET**

Set of three standard tweezers in varied lengths. Made of stainless steel.



Item No.	Description
40-1169	Set of 3 - 6", 8" & 12" Long

# ASSORTED TWEEZER ECONOMY SET

Great for holding small objects! Set of five tweezers - 5" to 7" with different style ends. Includes: 2 cross locking tweezers, 1 lock tweezer, and 2 standard 6" tweezers. Made of stainless steel.



Item No.	Description
40-1168	Assorted Tweezer Economy Set

# PEARL TWEEZERS

These 6" long tweezers have cup shaped ends that are perfect for sorting out pearls,



thus the name. In glass flameworking, these tweezers are often used for grabbing small marbles or other rounded items.

Item No.	Description
40-5738	Pearl Tweezers

ltem No.	Description
40-1174	Long Needle Nose Pliers

# **NEEDLE NOSE JEWELRY PLIERS**

Use this tool to assemble your finished beads into jewelry. They also work great while making beads to manipulate the hot glass. The round nose is excellent for decorations, such as ruffles.



Item No.	Description
40-2204	Needle Nose Jewelry Pliers

# **STAINLESS STEEL FORCEPS**

4 1/2" long Stainless Steel Forceps with very fine point edges for picking up tiny items.



Item No.	Description
16-1169	Stainless Steel Forceps

# **HEMOSTATS**

Surgical Hemostats that feature locking clips to hold firm. Great for holding small pieces of glass.



ltem No.	Description
40-1177	6" Long STRAIGHT
40-1178	8" Long CURVED as shown in above picture
40-1179	10" Long STRAIGHT



### LOOP HEMOSTATS

Looped Hemostats are used to hold objects such as pendants and marbles. These are 9 1/2" long.



Item No.	Description
40-1182	Loop Hemostats

# **LEONARDO FEATHERBONE TOOL**

Makes a featherbone design impression on your bead. Simply heat the area where you want the design, and press!

Item No.	Description
40-1121F	Fine
40-1121M	Medium
40-1121L	Large

# LEONARDO BRASS IMPRINTERS

Makes a design impression on your bead. Simply heat the area where you want the design, and press!

The imprinters are delicate in size and versatile in adding an impression to any type or size bead.

Approximate size 5" long, pattern head is 13mm.

A	000

# LEAF PLIERS

Leaf Pliers use formed metal to mash out perfect leaves in glass.



ltem No.	Description
40-1155	Realistic Leaves, thin metal rich with detail

### **LEONARDO PETAL PULLERS & PRESSERS**

The Leonardo petal pullers make all types of petals or leaves. Pansies, daisies, roses and more, or add the petal onto a small bead and shape into a leaf.

Small petal puller - pull petals approximately 4mm by 12mm by 19mm.

Large petal puller - pull petals approximately 4mm by 16mm by 26mm.

Petal Presser - press glass

already attached to work into a petal shape. Also available in small and large sizes.

ltem No.	Description
40-1152	Small Size Petal Puller
40-1153	Large Size Petal Puller
40-1154	Small Size Petal Presser
40-1154L	Large Size Petal Presser

# LEONARDO FISHBONE TOOL

Makes a fishbone design impression on your bead. Simply heat the area where you want the design, and press!











ltem No.	Description
40-1120F	Fine
40-1120M	Medium
40-1120L	Large



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# **GLASS BEADMAKING SUPPLIES**

# **PUFFY MANDRELS**

A "Puffy Mandrel" is a modified mandrel, adapted from the glass blowing world for use by lampwork beadmakers to produce hollow beads.



The "Puffy Mandrel" allows beadmakers with a basic understanding of making hollow beads the ability to make light, consistently thin walled, even hollows! Because they are made of high quality surgical steel, these mandrels will hold up to hundreds of usages without bending or burning through.

Some beadmakers even use them with boro glass, and the high heat it requires.

Item No.	Description
40-3805	1/8" Dia.
40-3807	3/32" Dia.

### **STAINLESS STEEL MANDRELS**

MADE IN THE USA. GREAT QUALITY STAINLESS STEEL!



These mandrels are used for wrapping glass around to form beads and other glass art. You must first apply Fusion

flame-dry bead release so the glass does not adhere to the mandrel.

Sold in packs of 12.

Item No.	Description
40-3802	1/16" Diameter x 11" Long
40-3803	3/32" Diameter x 11" Long
40-3801	1/8" Diameter x 11" Long
40-3897	Assorted Pack of 1/8", 3/32" & 1/16" x 11" Long

# **STAINLESS STEEL HOLLOW MANDRELS**

Hollow Mandrels are used to blow out glass vessels, as well as present a larger size mandrel that is also lightweight. Remember to use Fusion flame-dry bead release with these mandrels to ensure



that your glass art will come off the mandrel with ease!

Item No.	Description
40-3610	3/16" Thick x 12" Long

### **SMALL PIN VISE W/ 4 COLLETS**

This tool is used to hold your stainless steel mandrels, tungsten picks or small diameter graphite rods. It has four interchangeable collets which will hold up to 1/8" diameter.



item No.	
40-3599	

Description Small Pin Vise w/ 4 collets

# **GLASS ROD AND TOOL REST**

7 1/2" LONG - 10 SLOTS - MADE IN THE USA - STAINLESS STEEL!

The rod and tool rest keeps glass off your work surface eliminating contamination.

They also allow for easy pickup of glass and organization of tools..Rests can be placed directly outside your kiln opening to preheat glass rods.

Item No.Description40-0005Glass Rod and Tool Rest

# **FUSION FLAME DRY BEAD RELEASE**

Our customers preferred bead release for over 12 years!

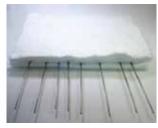
Fusion bead separator can be flame dried for instant use. It is very durable with terrific holding power and readily cleans out of your base bead hole. If it becomes too dry just add water and shake it up. It should be the consistency of a milk shake for best results.

ltem No.	Description
40-1640	4 fluid ounces
40-1642	8 fluid ounces
40-1643	16 fluid ounces
40-1641	32 fluid ounces



### **CERAMIC FIBER BLANKET**

Place your hot work between the two ceramic blankets after flame annealing to bring your work down slowly in temperature. This will reduce the opportunity for thermal shock and breakage, but is not true annealing. Kiln annealing is the only way to ensure proper annealing of your work.



ltem No.	Description
40-1624	12" wide x 8" long x 1/2" (2 pcs)
40-1623	24" wide x 1" thick (25 foot roll)
40-1622	24" wide x 1" thick (sold by the foot)
40-1623.5	1/2"" x 2' x 25 FT. ROLL (2) ROLLS





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# **GLASS BEADMAKING SUPPLIES**

#### ANGLED TUNGSTEN RAKE W/ WOODEN HANDLE

This tool featuring a high temperature tungsten insert, which can be used and heated directly in the flame, is used to poke holes in glass, make small bubbles, rake and drag glass in feathering, marbling, etc. 4 1/2" long.



ltem No.	Description
40-3909	Angled Tungsten Rake w/ Wooden Handle

# **STRAIGHT TUNGSTEN ROD**

For use with a pin vice, to poke or rake dots, feathering, marbling, etc. The overall length is 7".

Item No.	Description	
40-3910	1/16"	
40-3911	3/32"	
40-3912	1/8"	

# **BROACH HOLDER W/ TUNGSTEN PICK**

GREAT FOR POKING SMALL HOLES! Lightweight broach holder. The overall length is 7" and tungsten is .062" in diameter.



The amount of tungsten is easily adjustable by loosening the collet.

ltem No.	Description	
16-1616	Broach Holder w/ Tungsten Pick	

#### STRAIGHT TUNGSTEN PICK W/ METAL PIN VISE HANDLE

GREAT QUALITY. MADE IN THE USA. This tool is used to poke holes in glass, make small bubbles, rake and drag glass in feathering, marbling, etc. Offered in several different diameters.

The overall length is 7 1/2"

ltem No.	Description
40-3905	1/16"
40-3906	3/32"
40-3907	1/8"



### DIAMOND CONE CLEANING TOOL

Cleaning Tool

This tool is used to clean and dress the edge of glass beads.



Item No.	Description
40-5791	Diamond Cone

### ANGLED STAINLESS RAKE W/ WOODEN HANDLE

This tool is used to rake and drag glass in feathering, marbling, etc. Excellent tool for beadmaking or fusing.



ltem No.	Description
40-3908	Angled Stainless Rake w/ Wooden Handle

# **STAINLESS STEEL SHAPING TOOL**

Fine detail shaping tool for your lampworked glass beads



ltem No.	Description
40-5789	Stainless Steel Shaping Tool

# **STAINLESS SHAPING TOOLS - SET OF 6**

With many different edged tools, both sharp and blunt, as well as rakes and picks, this economical set has plenty of variety.



ltem No.	Description
40-0009	Stainless Shaping Tools - Set of 6

# **DIAMOND REAMER**

Great diamond bead reamer for small holes 1/16" or larger in size.

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ltem No.	Description
40-5787	Diamond File

### **DIAMOND BEAD REAMER SET**

This tool features three points and a hollow pin vice handle in which to store them. Includes 3 tips. A small reaming point, a large reaming point, and a 45 degree edge reamer.



tem No.	Description
0-5780	Diamond Bead Reamer Set

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# **GLASS BEADMAKING SUPPLIES**

# **GOLD LEAF**

3 3/8" square, book of 25 sheets.

BUSTORANT	
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COOD-	
GOLDBEATERS	l

Item No. Description 40-6501 Gold Leaf - 3 3/8" book of 25

### **COPPER LEAF**

5 1/2" square, book of 25 sheets.



Item No.	Description
40-6505	Copper Leaf - 5 1/2" book of 25

# **PURE SILVER FOIL**

3 3/4" square, book of 25 sheets.



Item No.	Description
40-6500	Pure Silver Foil - 3 3/4" book of 25

#### **THOMPSON ENAMEL** ASSORTED PACKAGE

Expand your Effetre (Moretti) color pallet by using the Thompson Enamels. These vitreous enamels are highly pigmented ground glass that can be applied and melted to the surface of glass to color it. The colors are produced in 80 mesh powder and can be rolled



or sifted onto the surface, encased, and kneaded in Effetre to color it. The powders can be mixed together to create new colors or add a speckled effect. Includes 32 Colors.

item No.	Description
40-9991	Thompson Enamel Assorted Package

# **GOLD FOIL**

A nice weight. Doesn't burn away as easily as gold leaf. 3 3/4" square, individual sheets

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Item No.	Description
40-6498	Gold Foil - 3 3/4" Individual Sheet

# **PALLADIUM LEAF**

Palladium's warm silver color changes to iridescent, metallic greens, blues and purples when heated. Increase the heat and it returns to its silver tone.



3 1/4", book of 25.

Item No.	Description
40-6503	Palladium Leaf - 3 1/4" book of 25

# **PURE SILVER LEAF**

3 3/4" square, book of 25 sheets.



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ltem No.	Description
40-6502	Pure Silver Leaf - 3

3/4" book of 25

"Wale is my "go to" company for beadmaking supplies and #1 referral for students. I've been buying from Wale for a long time and am always cheerfully helped by Wale staff. Deliveries are prompt, and questions answered thoughtfully."

- Cynthia Saari from Connecticut www.clsaari.com

# **GLASSBLOWING & GLASS BEADMAKING KITS**

### THE BASIC BEGINNER BEAD MAKING KIT

The Basic Beginner Bead Making Kit includes the following:

- #40-5613 Hot Head Beadmaking Torch Head with Mounting Brackets
- #40-7249 Graphite Paddle with Handle – 1 1/4" wide x 2" long x 3/8"
- #11-1031-SB Protect Your Eyes with the Sodium Flare UV/IR Eyewear
- #40-0005 Stainless Steel Rod and Tool Rest
- #40-1624 Ceramic Fiber Blanket for allowing beads to cool down slowly
- #40-1640 Fusion Flame Dry Bead Release 4 fluid oz.
- #40-3897 Combination of 1/16 inch, 3/32 inch and 1/8 inch Stainless Steel Mandrels 12 pcs.

Beautiful assortment of Moretti Italian glass rods

# **BEGINNER BEAD MAKING KIT**

The beginner bead making kit includes the following:

- #930 Minor Surface Mix Bench Burner
- #11-1031-SB Polycarbonate Sodium Flare UV/IR Eyewear
- #20-1381 12' H.D. 1/4"
  - Twin Line Grade T Hose with B Fittings on one end
- #40-0005 Stainless Steel V-Shaped Glass Rod & Tool Rest
- #40-1171 Stainless Steel Mashing Tweezers 8" long
- #40-1556BS Moretti Effetre Colored Glass Rods Deluxe Beginner Assortment
- #40-1624 Ceramic Fiber Blanket 2 Pieces 8" wide x 12" long x 1/2" thick
- #40-1640 Fusion Flame Dry Bead Release 4 fluid oz.
- #40-2057 Deluxe Glass Rod Cutter
- #40-3897 Stainless Steel Bead Mandrels Assorted Package
- #40-5787 Diamond File for 1/16" diameter or Larger Bead Holes
- #40-7249 Graphite Paddle 1 1/4" x 2" with Handle

Description

Beginner Bead Making Kit

- #40-1625 16" Workboard Surface wide x 24" long x 1/4" thick
- #611-540 Oxygen Regulator
- #613-510 Propane Regulator

Item No.	Description
40-1000	The Basic Beginner Bead making Kit

THE MASTER BEAD MAKING / LAMPWORKING KIT

Item No.

40-1005

The Master Bead Making Kit includes the following:

- #40-0022 Mid-Range-Plus Surface Mix Bench Burner with Minor Top-Fire
- #810 Flint Lighter
- #40-1625 Table Top Workboard 16" x 24" x 1/4"
- #11-1031-SB Polycarbonate Sodium Flare UV/IR Eyewear
- #16-1167 Stainless Steel Tweezers 10" long
- #20-1383 3/8" ID Grade "T" Rubber Hosing with "B" Style Fittings on one end – 12' long
- #40-0005 Stainless Steel Rod and Tool Rest

Item No.	Description
40-1002	The Master Bead Making / Lampworking Kit

- #40-0925 Graphite Top Mount Pad 3" x 2"
- #40-1151 Adjustable Parallel Bead Press
- #40-1263 Graphite Plate 6" x 6" x 1/4"
- #40-1624 Ceramic Fiber Blanket
- #40-1640 Fusion Flame Dry Bead Release 4 fluid oz.
- #40-3599 Four Head Pin Vice
- #40-3897 Combination of 1/16, 3/32" and 1/8" Stainless Steel Mandrels 12 pcs.
- #40-3906 Straight Tungsten Rake 3/32" diameter
- #40-3908 Bent Angle Stainless Steel Rake
- #40-5780 Diamond Bead Reamer with Three Diamond Tips and Easy Release Pin Vice
- #40-7249 Graphite Paddle with Handle 1 1/4" wide x 2" long x 3/8" thick
- #611-540 Oxygen Regulator
- #613-510 Propane Regulator

Want to build your own bead making kit? Contact us and find out how you can receive bead making kit pricing on the items of your choosing.









# **GLASSBLOWING & GLASS BEADMAKING KITS**

#### **MASTER FLAMEWORKER'S /** LAMPWORKING KIT

- #110 CC Bench Burner with Valves, Base & Aluminum Heat Exchanger
- #810 Flint Lighter • #40-1625 16" x 24" x
- 1/4" Workboard • #11-1032 Lampworkers Combo
- Eyewear • #15-1571 Kevlar Lightweight Gloves
- #16-1130 Blowhose Assembly
- #16-1050 Four Edge Glass Scoring Knife
- #16-1167 10" Stainless Steel Tweezers
- #16-1611 Assorted Package of Corks
- #16-1616 Tungsten Pick
- #20-1381 12' H.D. 1/4" Twin Line Grade T Hose with B Fittings on one end
- #40-0005 Stainless Steel Rod & Tool Rest
- #40-0110 3" x 2" x 3/8" Graphite Top Mount Plate
- #40-1174 Long Needle Nose Mashing Pliers
- #40-1263 Graphite Plate 6" x 6" x 1/4"
- #40-3909 Bent Tungsten Rake with Wood Handle
- #611-540 Oxygen Regulator
- #613-510 Propane Regulator
- #99-1250 Graphite Paddle with Wood Handle 2" x 3" x 3/8"
- #99-1253 Graphite Octagonal Reamer with Handle 2mm to 12mm taper
- #99-1612 Package of Assorted Graphite Rods

# SCIENTIFIC GLASS WORKING KIT

The Scientific Glass Working Kit includes:

- #1379 National Hand Torch with OX-3, & OX-5 Tips
- #NOX-3 Piloted Brass #3 Tip
- #1389 Wale Heavy **Duty Torch Holder**
- #11-1032 Poly Sodium Flare Plastic Frame Fit Over with Welders
- Shade #3 Clip-On Flip Up Eyewear
- #611-540 Oxygen Regulator
- #613-510 Fuel Regulator
- #20-1381 12' H.D. 1/4" Twin Line Grade T Hose with B Fittings on one end
- #1810 Set of Flashback Arrestors "B" style
- #17-1730 Waletex Tape 1" x 1/32" x 100ft roll
- #15-1553 Nobest, Non Asbestos Tape .010" x 1" x 300ft
- #99-1250 Premium Graphite Paddle 3/8" x 2" x 3" with Wood Handle
- #99-1253 Premium Graphite Octagonal Reamer 2mm 12mm
- #99-1612 Premium Graphite Rods Package of 6, 2 ea of: 1/4", 5/16", and 3/8" diameter
- #16-1050 Glass Scoring Knife with 4 Edge Tungsten Blade
- #810 Shurlite Flint Lighter, Hand Held
- #16-1616 Tungsten Tool
- #16-1130 Blowhose Assembly
- #16-1167 Tweezers, 10" Stainless Steel
- #16-1611 Package of Assorted Size Corks

Item No.	Description
40-1007	Scientific Glass Working Kit

# **GLASSBLOWERS COMPANION KIT**

**GREAT FOR THE FURNACE WORKER!** 

Includes:

Item No.

40-1000-GC-KIT

- #980 Ranger Surface Mix Torch
- #20-8244 Gas/Oxygen Saver for Propane
- #20-1382 25ft of Twin Hose that can be cut to length with all fittings (#14 and 14-0) included

Description

Glassblowers Companion kit



Item No.	Description	
40-1009	Flameworkers Premium Tool Kit	

Want to build your own bead making kit? Contact us and find out how you can receive bead making kit pricing on the items of your choosing.



Item No. Description

40-1020 Lampworking Kit



# 400 Front Street, Hellertown, PA 18055

EACH TOOL IS HANDMADE IN

Flameworkers Tool Kit includes:

• #40-8100-5/8" Brass Push

THE USA

- #40-5652 Holding Fingers 6 Prongs with Locking Screw
- #99-1253 Octagonal Graphite Reamers 2mm to 12mm
- #40-1263 Graphite Plate 6" x 6" x 1/4" thick

<b>)</b> .	Description
a	Elameworkers Premium Tool k





# YOU PROVIDE THE IMAGINATION,



# WALE PROVIDES THE GLASS AND TOOLS!



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